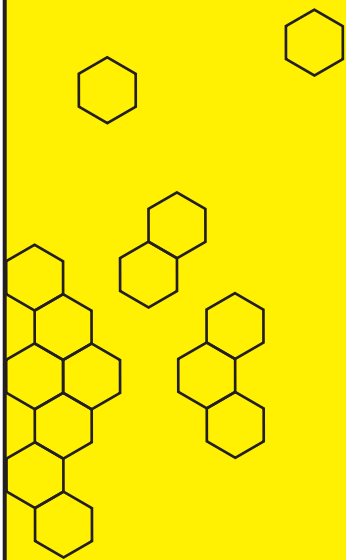
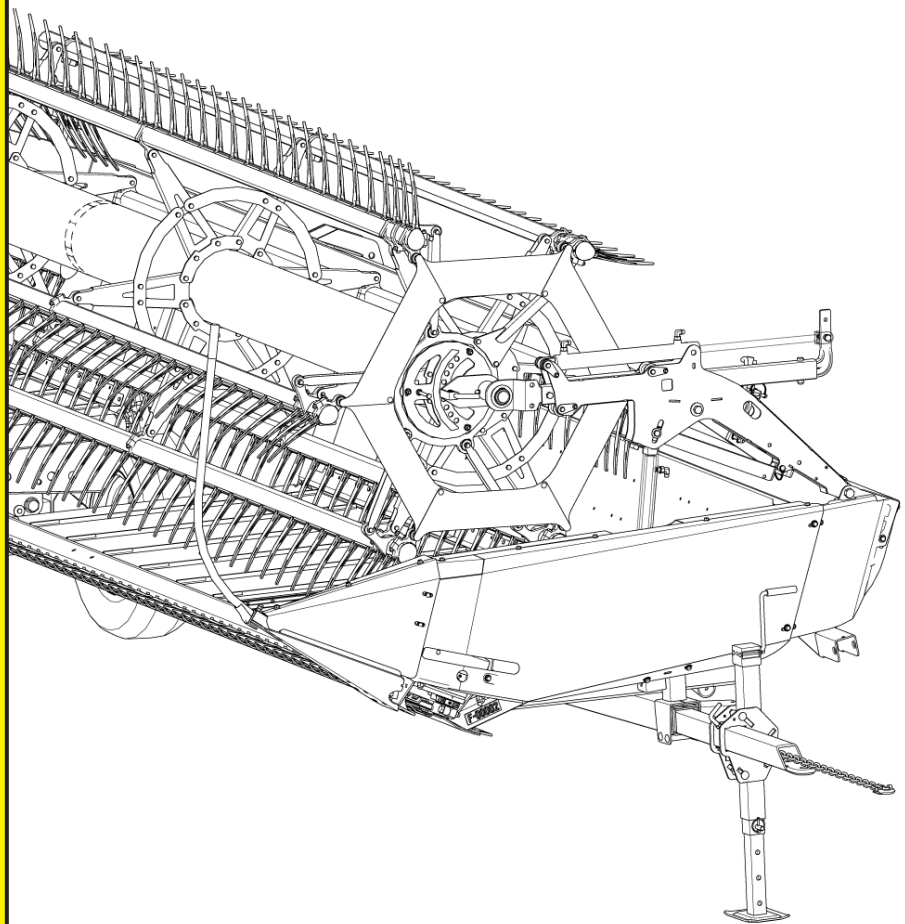


2024

WSC Swather

Quick Start Guide



Honey Bee



Important Notice

This guide is a supplement to the **WSC** swather operators manual. Do not attempt to operate your equipment without first reading and understanding the full operators manual

This guide will detail instructions on mounting the swather to the windrower and performing initial calibrations.

Without proper adjustment, damage to the swather may occur.

Original Instructions

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1 - Warranty

Honey Bee Manufacturing Ltd. (Honey Bee) warrants your new Swather to be free of defects in material and workmanship, under normal use and service. Obligations under this warranty shall extend for a period of 1 year (12 months) following the date of first use to the original purchaser and shall be limited to, at the option of Honey Bee, replacement or repair of any parts found, upon inspection by Honey Bee, to be defective.

Warranty Claims

The purchaser claiming under this warranty shall report a warranty claim to his Authorized Dealer. The dealer shall complete the claim, on the prescribed form, for inspection by an authorized company representative. Warranty claims must be made within 60 days of warranty expiration on the Honey Bee Manufacturing Ltd Claim Form (CFI).

Limitations of Liability

This warranty is expressly in lieu of all other warranties expressed or implied and all other obligations or liabilities on our part of any kind or character, including liabilities for alleged representations or negligence. We neither assume nor authorize any person to assume, on our behalf, any liability in connection with the subsequent sale of the Swather.

This warranty shall not apply to any Swather table which has been altered outside the factory in any way so as in the judgment of Honey Bee to affect its operation or reliability, or which has been subject to misuse, neglect, or accident.

Operator's Manual

The purchaser acknowledges having received training in the safe operation of the Swather and further acknowledges that Honey Bee does not assume any liability resulting from the operation of the Swather in any manner other than described in this manual.








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2 - Safety

In this manual, the safety conventions used are as follows:

2.1 - Safety Terms

	Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.
	Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.
	Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.
	Warns of potential damage to the machine if procedures are not followed.
	Provides instructions to help you avoid unnecessary strain on, or possible damage to the machine.

2.2 - Shields

Shields are provided to protect you from injury. Make sure they are in place and secured before starting the machine.

Names given here for parts of the swather are those in use at the time of design.

2.3 - Hydraulic Safety



This machine is powered and run by hydraulic oil under high pressure. Caution must be taken around the machine because high pressure hydraulic fluid can penetrate the skin causing serious injury and possibly death. When looking for a hydraulic leak, always hold a piece of cardboard up to the suspected area. Never use your unprotected hands to locate a leak. Always wear eye protection, gloves and long sleeve clothing when working near hydraulics. Small leaks can be completely invisible.

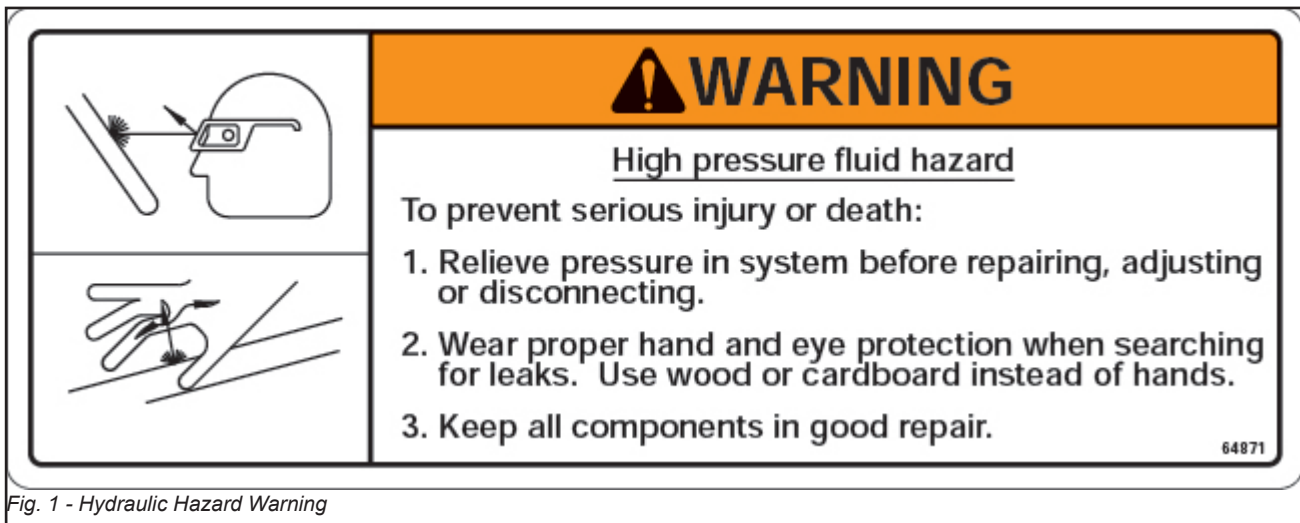


Fig. 1 - Hydraulic Hazard Warning

You can reduce this hazard by relieving the system pressure before disconnecting hydraulic lines. Once finished, tighten all connections to specifications before re-applying pressure.



If a hydraulic-related accident occurs, see a doctor immediately. Any hydraulic fluid injected into the body must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source.

2.4 - Operation and Maintenance Requirements

You are responsible for the safe operation and maintenance of your Honey Bee Swather. You must ensure that you and anyone else, who is going to operate, maintain or work around the swather be familiar with the operating and maintenance procedures and related safety information contained in this manual.

Remember you are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your safety program. Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

Operating instructions for this swather should be reviewed by each operator at least once a year per OSHA regulations 1928.57. The meaning of each decal should be understood, and their locations should be known prior to operating the swather.

2.5 - General Safety

Maintain moving parts, hydraulics and motors clear of chaff and straw to prevent the possibility of fire.

Carry a multipurpose fire extinguisher in the windrower and know how to use it. Check the extinguisher regularly and keep it fully charged.

Provide a first aid kit in the cab for emergencies and know how to use it.

Do not wear loose clothing or jewelry around moving parts.

Wear appropriate protective gear. This list includes but is not limited to:

- A hard hat
- Protective shoes with slip-resistant soles
- Protective glasses or goggles
- Leather gloves
- Hearing protection
- Respirator or filter mask

Do not allow any one to ride on the swather while it or the windrower is in motion.

Make certain that the park brake is engaged, and the windrower is in neutral before starting the engine.

Clear the area of bystanders, especially small children before starting the windrower.

Do not allow anyone to operate the swather who has not been instructed in how to operate the machine.

All operators should familiarize themselves with the SAFETY section in the windrower Operators Manual.

Some pictures or illustrations in this manual may not show protective shields in place. This is done in order to make important components visible. Make certain that all protective shields are secured in place before operating the machine.

2.6 - Operating Safety – Good Practices

STOP the windrower, engage the parking brake, place the windrower in neutral, remove the key, and wait until all moving parts stop before leaving the cab.

Either lower both the table and the reel, or raise the swather to its full height and set the platform lock before servicing the swather. If working under reel, set the reel cylinder locks. A loss of hydraulic pressure could cause the swather and reel to lower unexpectedly.

NEVER operate machinery while tired, sick or otherwise impaired.

Do not operate the swather in crowded or confined areas.



Do not stand between the windrower and the swather while raising or lowering the swather.

2.7 - Maintenance Safety

Before undertaking any maintenance, engage the park brake, either lower the reel and swather, or raise and lock the swather using the platform lock and shut off the engine of the windrower. Make sure there is no pressure being supplied to the hydraulic lines.

Hydraulic leaks can penetrate the skin causing serious injuries. Small leaks can be invisible and are the most dangerous. Use some kind of object, such as cardboard, to find the leak -- DO NOT USE YOUR HAND.

Ensure that all the pressure is released from the hydraulic lines before starting a repair. Replace or repair damaged hoses immediately.

Care should be taken when maintaining the knife. Sickles sections are very sharp and can easily cause severe injury. Use heavy leather or canvas gloves when working with the knife. Always ensure everyone is well clear before moving the knife, manually or under power.

2.8 - Transport Safety

1. Transport the swather with the SMV (Slow Moving Vehicle) sign displayed on the rear of the swather and use your hazard lights if the law permits. Check local road laws before transporting.
2. When transporting the swather on roads, always be aware of the width of the swather.
3. For long distance transporting, completely install the full transport assembly. (see dismount section).
4. Do not transport the machine at night, at dawn, or at dusk.
5. Ensure hitch is firmly attached and secured with hitch pins before moving.
6. Attach the hitch safety chain before moving.
7. Do not exceed 32 kph (20 mph) during transport.
8. Ensure you display the Slow Moving Vehicle sign during transport on roadways.

2.9 - Before Transport Checklist

Do a complete walk-around and check to be sure there are no loose parts or components.

Check:

- All reel mounting, reel drive and adapter assembly bolts to be sure no bolts/nuts are loose.
- Wheel bolts to make sure they are tight.
- Transport tire pressure. Recommended pressure is 80 psi (552 kPa)
- Spindle and hitch lock pins to make sure they are in place and securely fastened.

Inspect all hoses. Ensure they are secured so they will not pinch or drag during transport.

Ensure hitch tongue and safety chain are fastened securely to the swather and to the transporting vehicle.

Make sure that all transport lights are properly connected and in their transport position.

2.10 - During Transport Checks

Stop after the first 5 to 10 kilometers (2 to 6 miles) and check to make sure the wheel bolts are tight and the wheel hubs are not hot. Make periodic checks every 50 to 60 km (30 -40 miles) if towing the swather long distances.

Check the hitch bolt and safety chain periodically to make sure they are secure.

2.11 - In-Field Checks

The Installation and Operation sections of your operator's manual cover the adjustments which may be required on your swather. Read these sections carefully before using your machine. Make the necessary adjustments before operating your swather, and check these adjustments periodically as required.

2.12 - Storage

Store the swather on firm ground away from areas of human activity. If the storage location exposes the swather to road salt during the winter months, thoroughly wash the swather in spring time. It is recommended to rotate the drapers so that the seam of the join is located underneath the table. This will improve drainage, thus reducing the possibility of ice buildup damaging the draper material.

3 - Installation Instructions

This information is designed for first-time installation, but will be valuable every time you are re-mounting the swather to the windrower. It is suggested that you follow the instructions in the order that they are given to avoid difficulties. Use the check lists at the end of this section to ensure that the swather is mounted properly and ready for the field.

3.1 - Mounting and Dismounting Terminology

Windrower:	Front	Lift arm end of the windrower
	Back or Rear	Engine end of the windrower
	Right and Left	As seen when sitting in the driver's seat facing the swather.
Swather Table:	Front	Cutter bar side
	Back or Inside	Lift arm mount side
	Right and Left	As seen when sitting in the driver's seat facing the swather when it is mounted on the windrower.

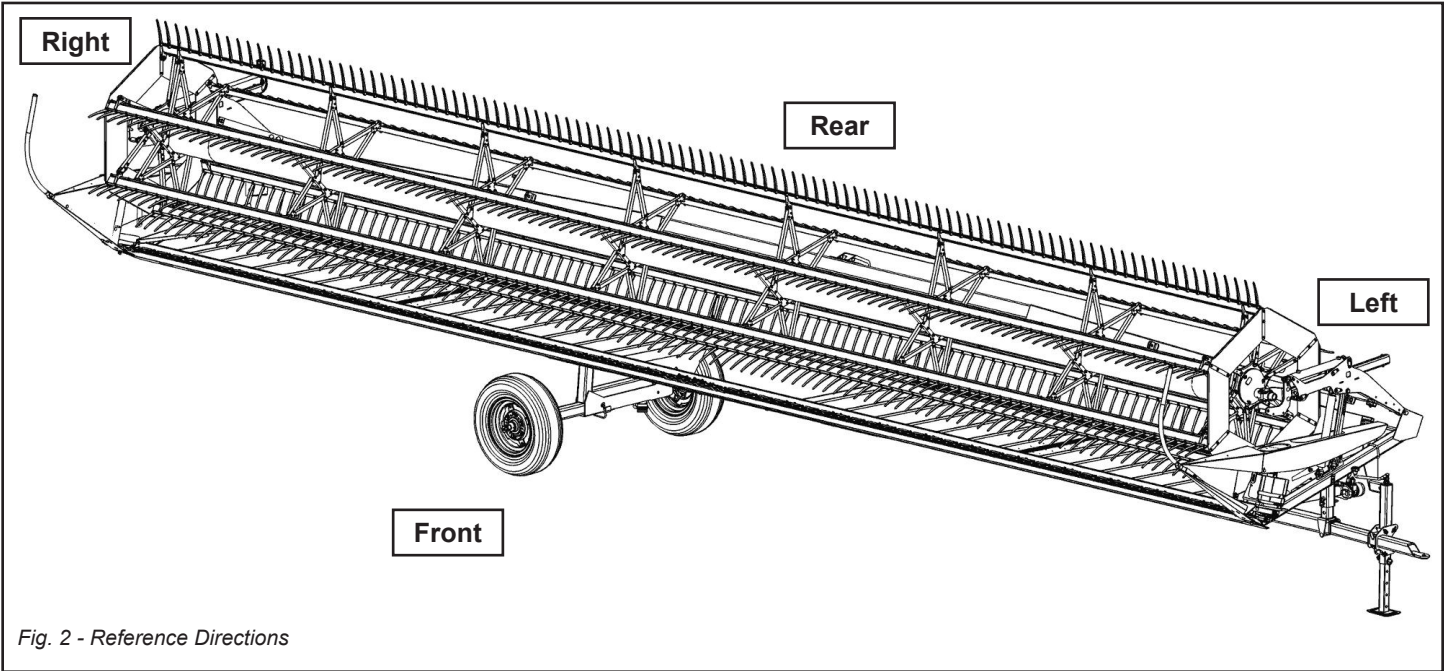


Fig. 2 - Reference Directions

3.2 - Windrower Draper Header Option

Ensure your windrower's software system is compatible with the honeybee swather. The UCM software can be verified by selecting Diagnostics>CAN, where the Software Version must be V22.6.0.0 or later.

Next, select Diagnostics>Version and verify that the Windrower software is V36.1.0.0 or later. Refer to your Windrower Operator Manual for instructions on updating your software.

If the software is up to date, You should be able to navigate to Toolbox>Header and see three options: Sickles, Disc, and Draper. The Draper option is required to operate your Honey Bee swather. If the draper option is not listed, you will need to contact your dealer to have it enabled. You should also see an option to calibrate your Honey Bee Draper in the Calibration settings. Calibration instructions are covered in section 3.11 on page 28

3.3 - Crop Divider Installation

1. Park the Swather on flat, hard, and level ground. Support the hitch end of the unit by extending the hitch jack until the swather is sitting level.
2. Install the crop dividers, and crop divider pipes (or stub nose) to the ends of the table. The crop divider and pipes are not installed at the factory for shipping purposes. Once installed, operators should be aware of the assembled width of the swather, and should check local regulations before transporting on public roadways.
3. The bottom of the crop divider is secured to the swather by 4-1/2" x 1/2" carriage bolt and a 1/2" C/Lock nut. The top of the crop divider is secured to the swather with four 5/16" x 1" Flange bolts and four 5/16" flat washers.

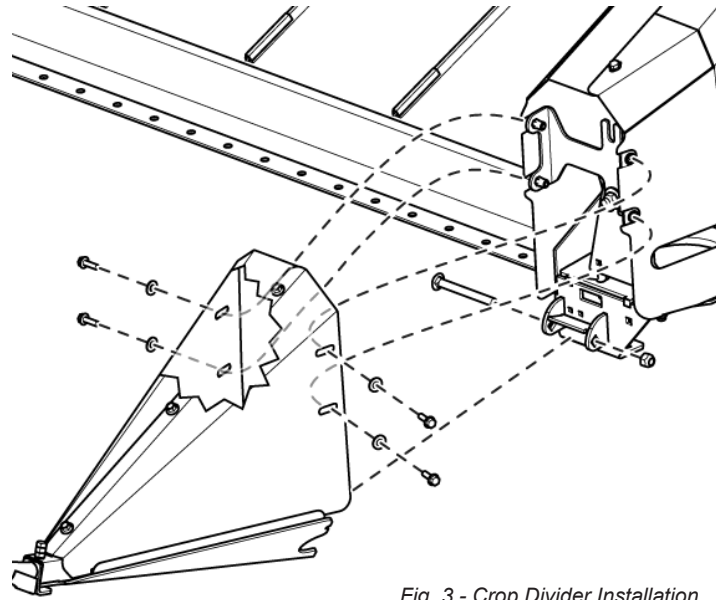


Fig. 3 - Crop Divider Installation

4. When properly positioned, the crop divider overlaps the outside of the crop deflector to provide a smooth transition for the crop.
5. Insert the crop divider pipe (or stub nose) into the nose of the crop divider. Secure with a 3/8" x 1 1/2" bolt and lock nut.

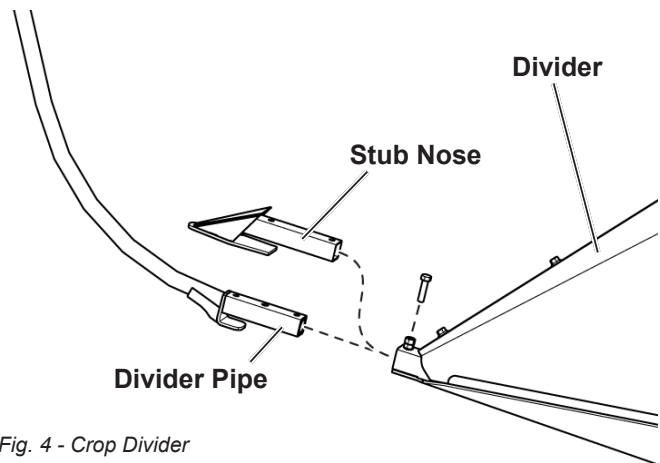


Fig. 4 - Crop Divider

NOTE!

The divider is designed to be adjusted in order to run without trampling the crop. This will provide good crop separation, and will help prevent crop plugging in the corners. The crop divider pipe is intended to be used when cutting off the ground, and the stub nose is to be used when cutting on the ground.

3.4 - Pass-Through Connector Modification

1. Locate the outer pass-through connector on the rear-left outer wall of the cab (located inside the access hatch).

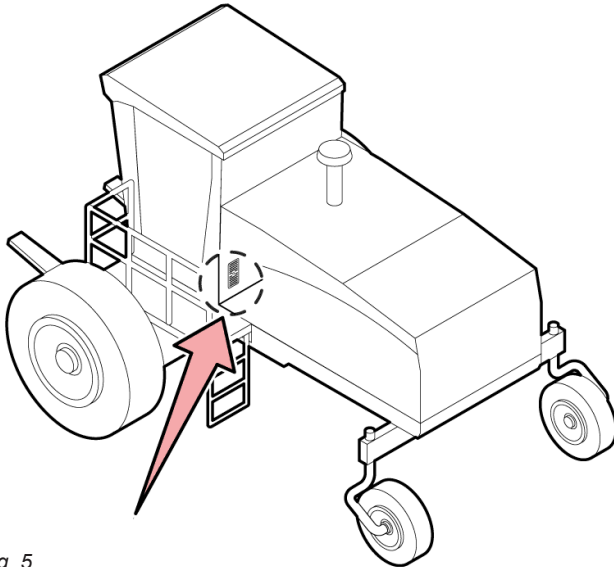


Fig. 5

2. Remove the outer connector using a socket wrench.

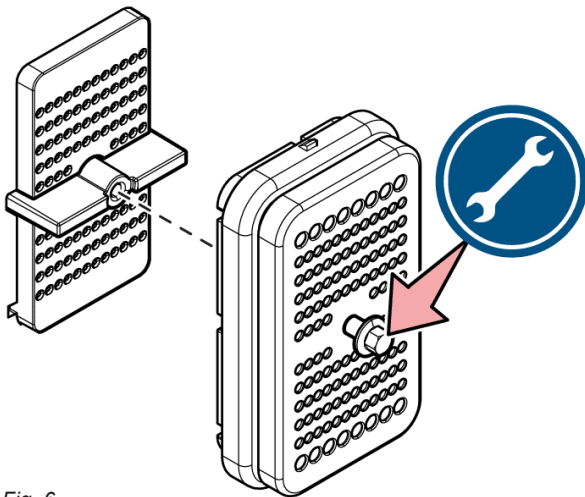


Fig. 6

3. Remove the two wedge locks from the rear of the connector as shown below.

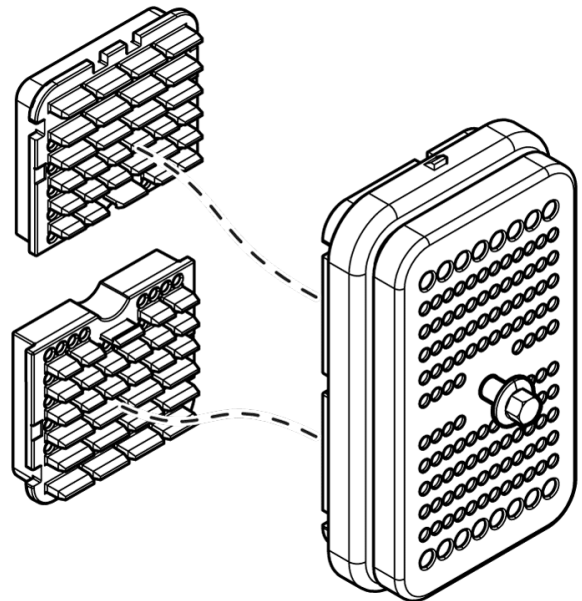


Fig. 7

4. Secure the harness connector to the external pass-through connector. Take note of the plug style used on the harness connector shown below.

The connector on the end of each wire should be inserted into its corresponding hole until an audible 'click' is heard.

Refer to Fig. 9 for details on where the wires should be inserted.

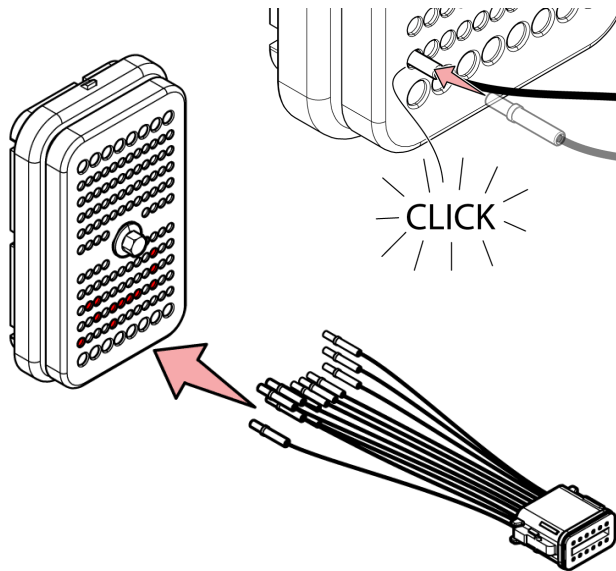


Fig. 8

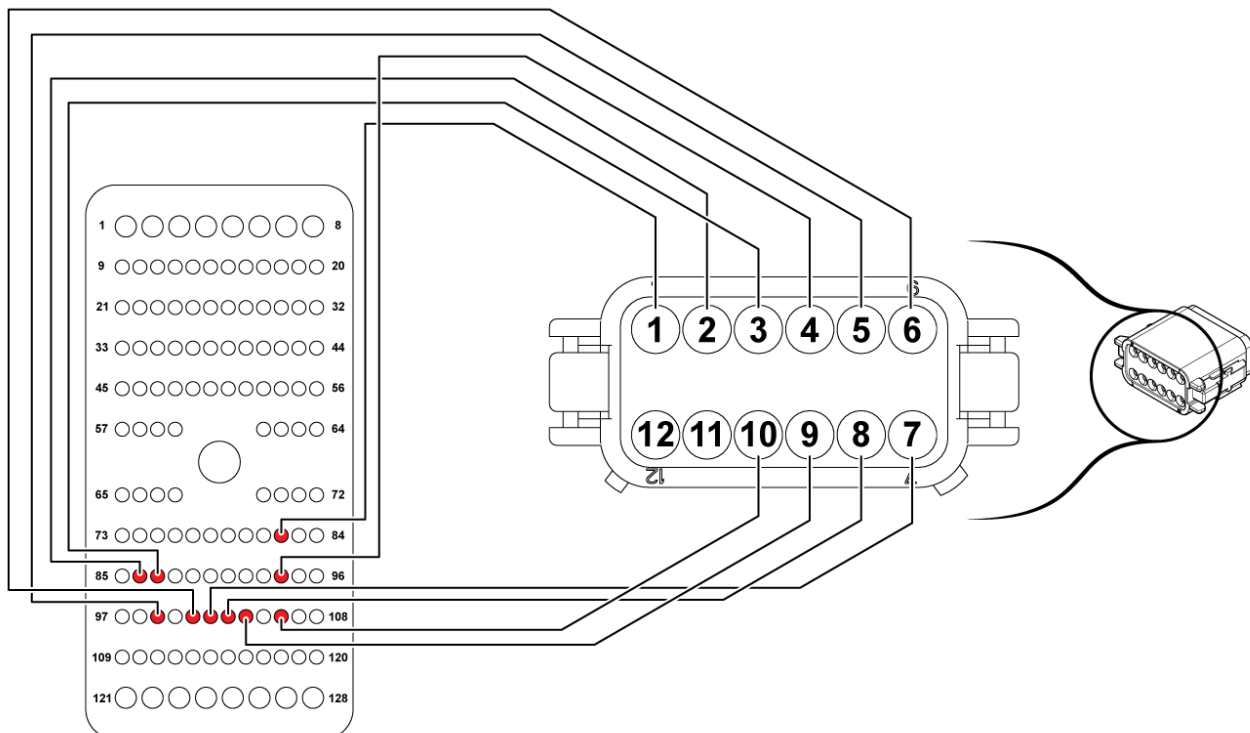


Fig. 9

5. Locate the inner pass-through connector on the rear-left inner wall of the cab (located inside the cab, under the instructor's seat).

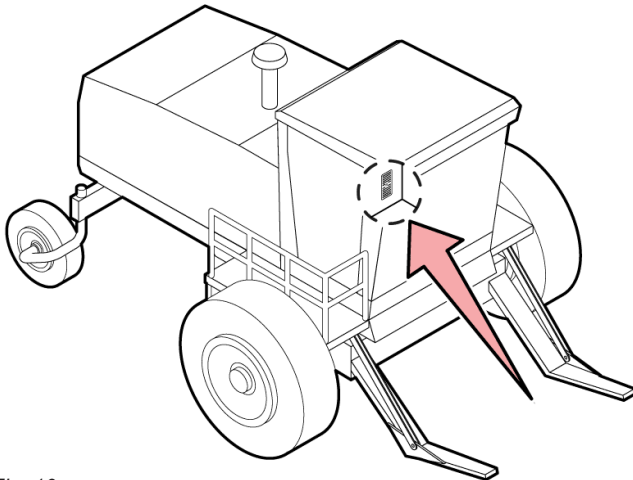


Fig. 10

6. Remove the inner connector, then remove both wedge locks.

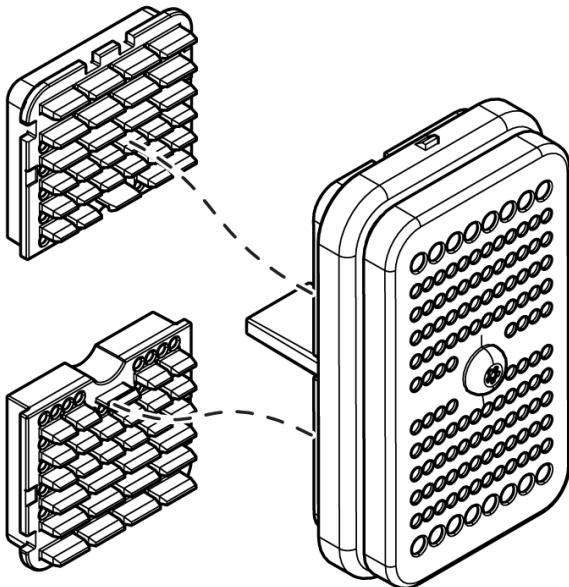


Fig. 11

7. Secure the harness connector to the internal pass-through connector. Take note of the plug style used on the harness connector shown below.

The connector on the end of each wire should be inserted into its corresponding hole until an audible 'click' is heard.

Refer to figure Fig. 13 for details on where the wires should be inserted.

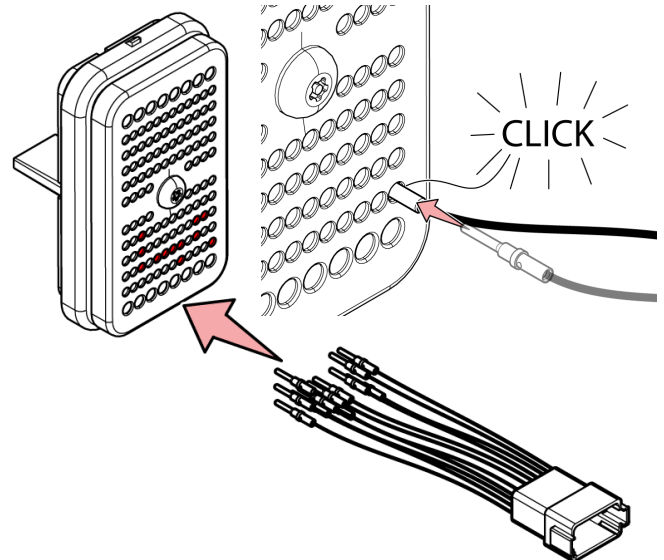


Fig. 12

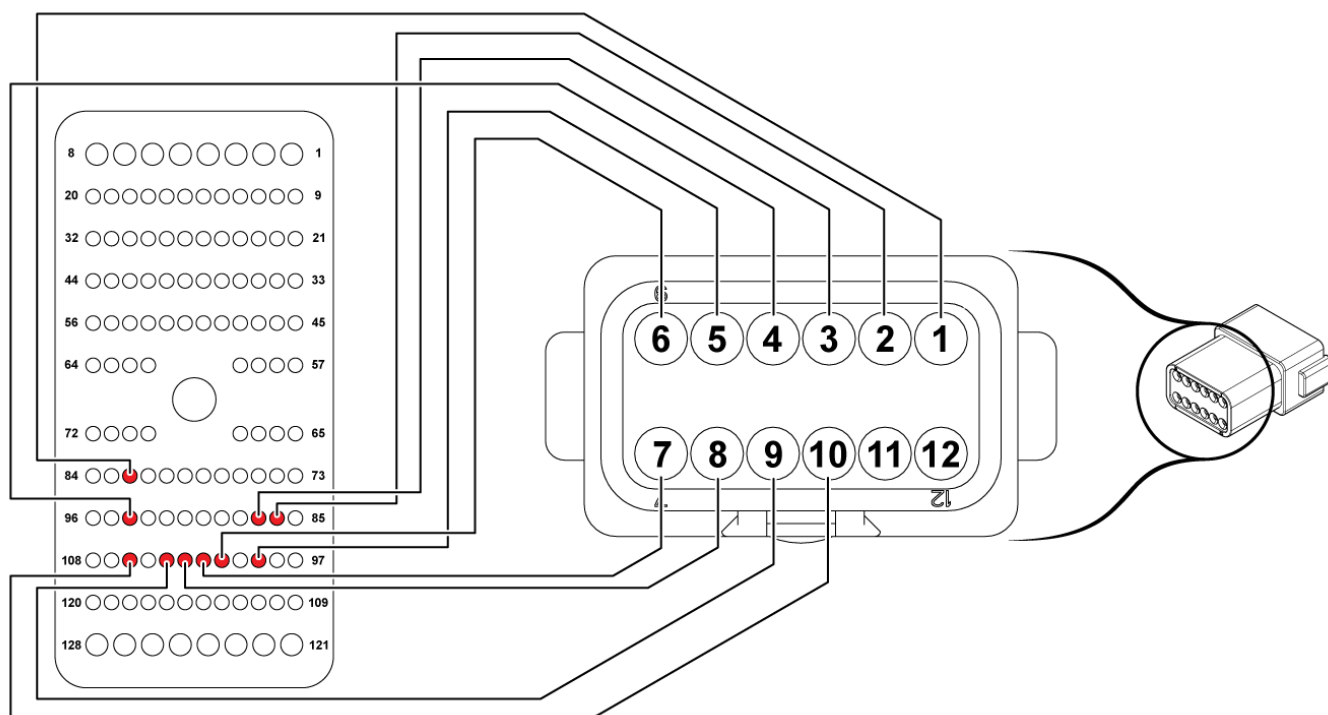


Fig. 13

8. Reinstall the wedge locks on both of the pass-through connectors, taking care to ensure the pins are aligned with the openings in the wedge blocks.

Reinstall the connectors in their original locations on the windrower cab wall.

9. Install the switch box inside the power unit cab. The switch box is plugged into the 12V socket and the pass-through connector installed in an earlier step.

The switch box mounting arm is secured to the display mounting arm as shown below.

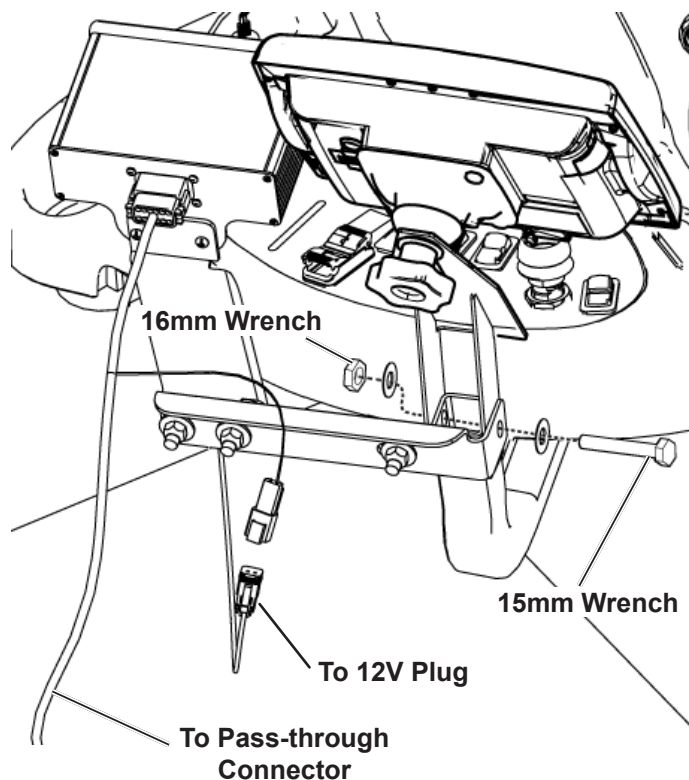


Fig. 14

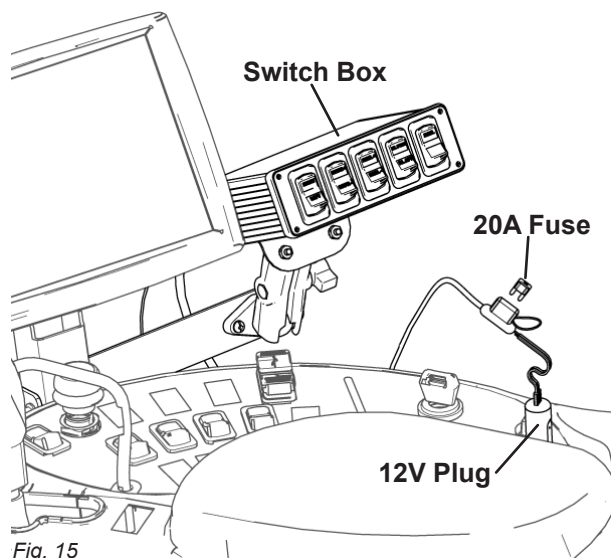
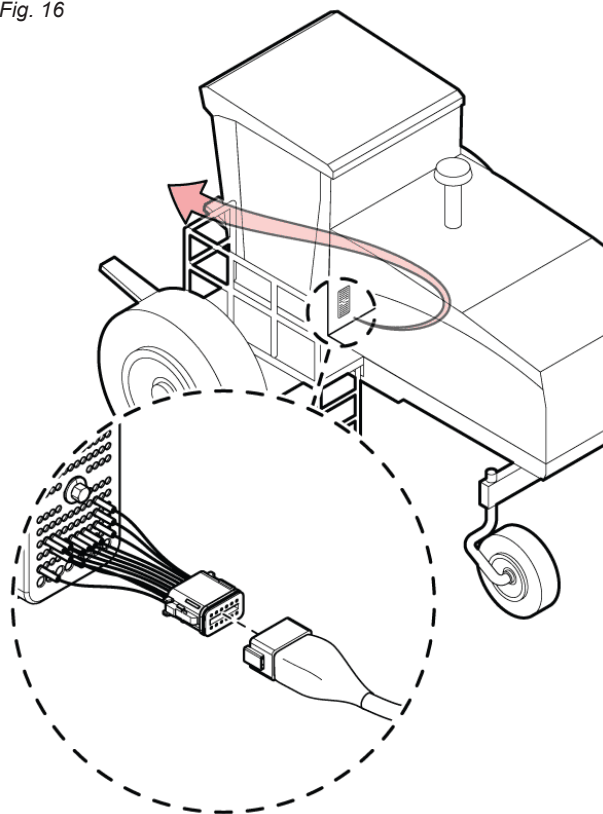


Fig. 15

10. Secure the external harness to the connector on the outside of the cab as shown below. Route the harness under the cab between the fuel tanks. Secure the harness along its length using zip-ties.

Fig. 16



11. Secure the connectors on the end of the harness as shown below.

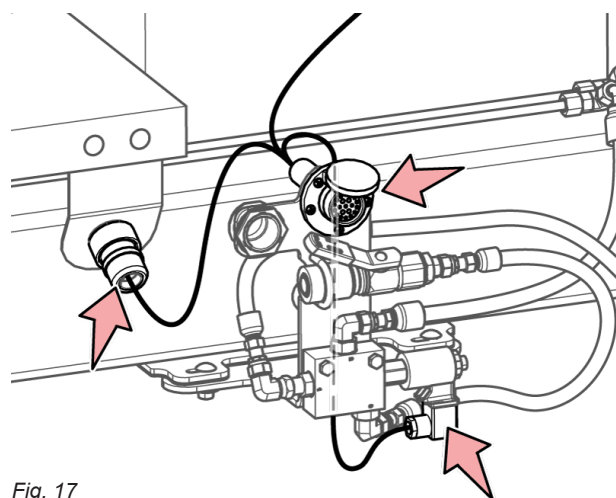


Fig. 17

3.5 - Power Unit Modifications

12. Secure the bracket to the front of the power unit cab as shown below. Use the two 3/8" x 1-1/4" UNC carriage bolts and nuts provided in shipping box, do not re-use the original bolts.

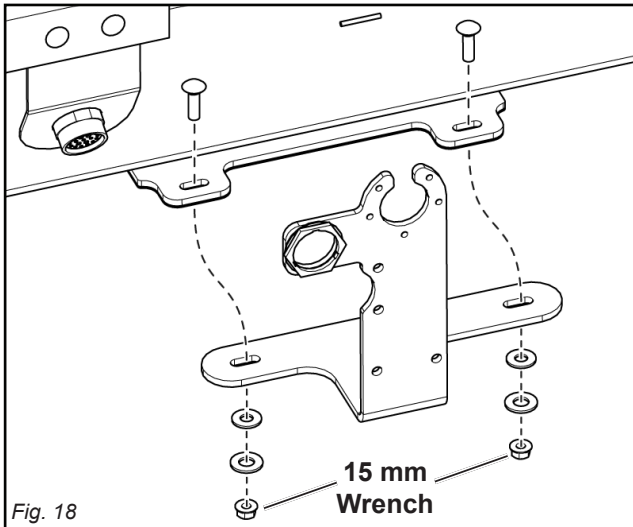
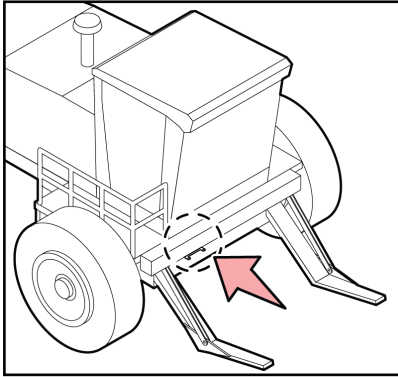


Fig. 18

13. Secure the 21 pin plug from the external harness and dust cap to the bracket using #10-32 x 1" machine screws, #10-32 nuts and #10 star lock washers (5 ea.) as shown below. Add the provided O-ring (27449) under the dust cap.

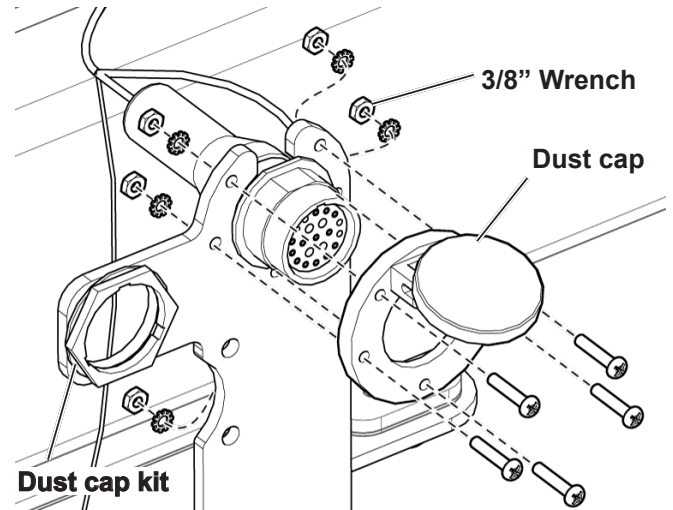


Fig. 19

14. Plug in the other 21 pin plug from the external harness to the location shown below.

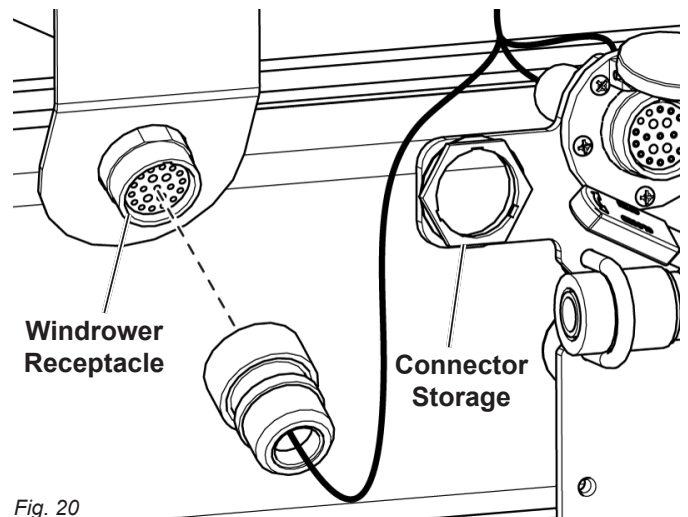


Fig. 20

15. Secure the quick coupler to the bracket using the 5/16" x 1-13/32" x 2-3/16" U-bolt, 3/8" fender washer, 5/16" flat washer, and two 5/16" C/lock nuts as shown below. Ensure the dust plug is secured as shown.

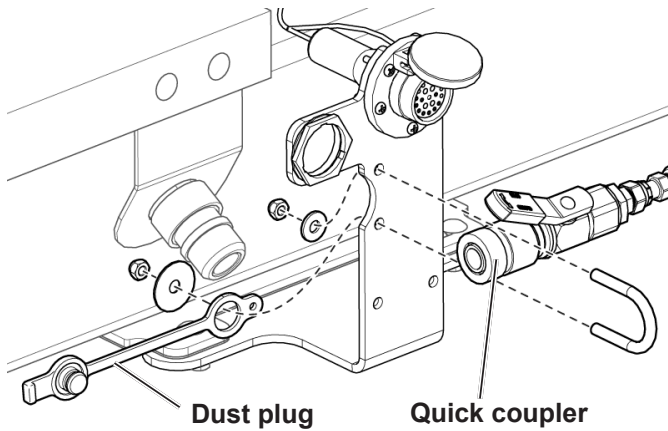


Fig. 21

16. Pre-assemble the manifold block with the supplied fittings as shown below.

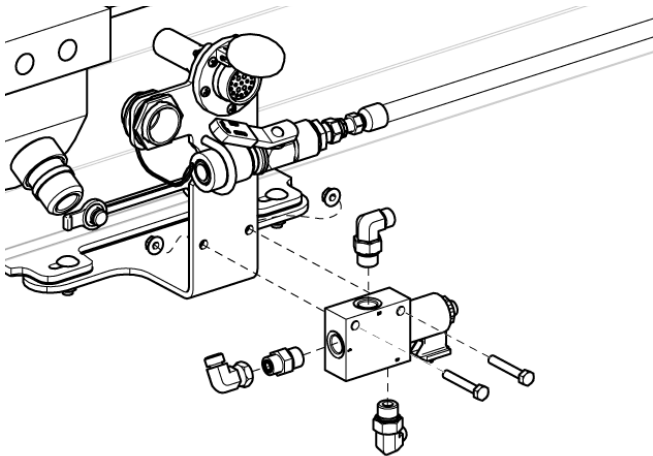


Fig. 23

17. Install the manifold block onto the bracket using two 5/16" x 2" Bolts and two 5/16" F/lock nuts as shown below

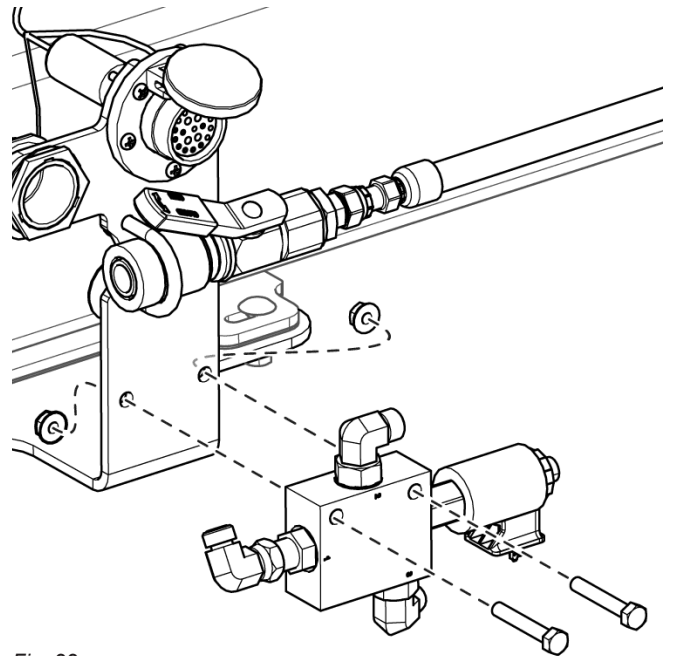


Fig. 22

18. Secure the hirschmann plug and hydraulic hoses as shown below.

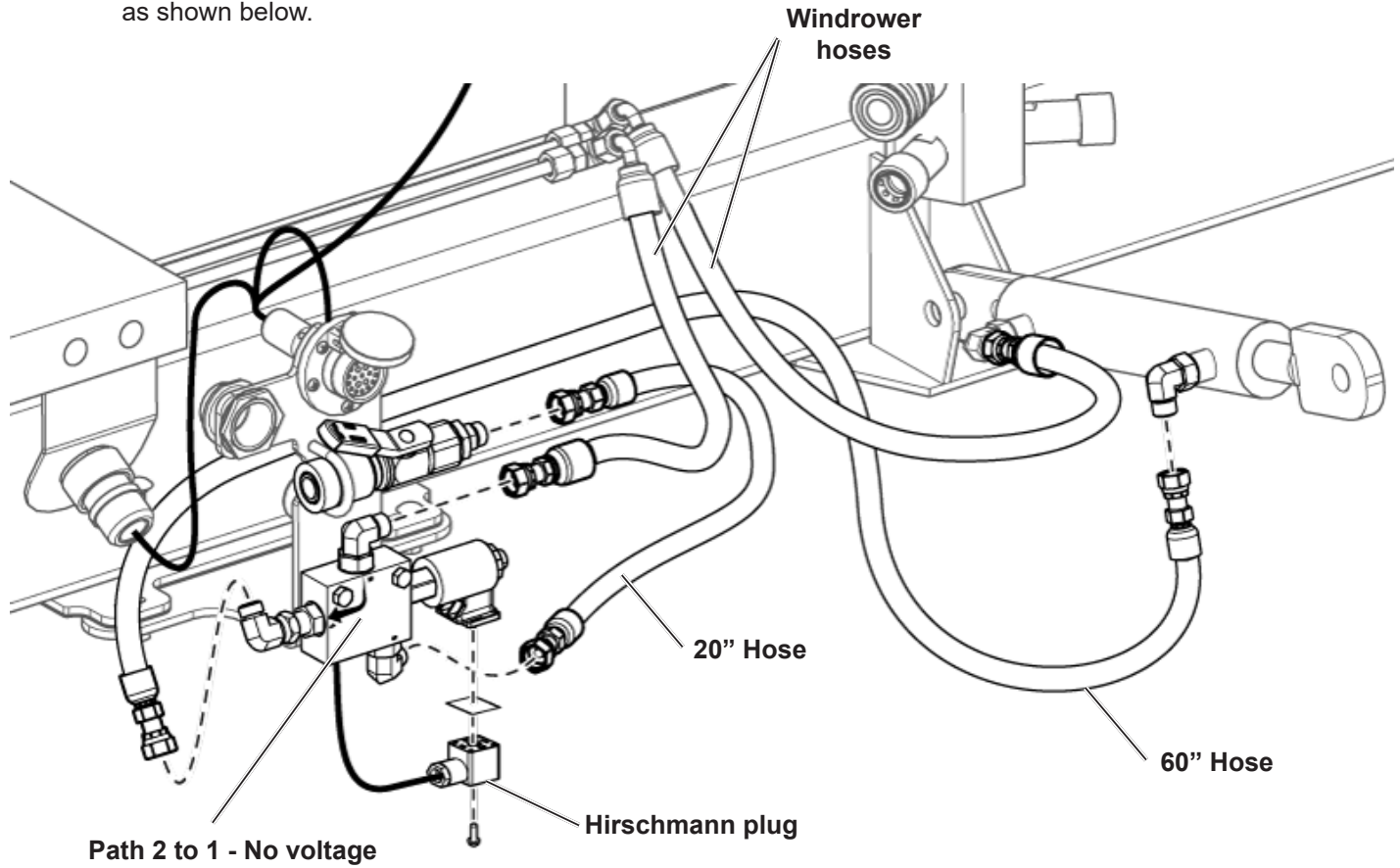


Fig. 24

3.6 - Basic Windrower Controls

Basic function controls are located on the multi-function handle, armrest controls, and Honey Bee Switch Box.

See the windrower operators manual for more details.

The reel lift/tilt select switch on the switchbox changes the function of the controls on the control handle. Select the reel symbol to control the reel height. Select the table tilt symbol to control table tilt.

See the Operation and Leveling sections for specific Reel Lift/Tilt and Float functions.

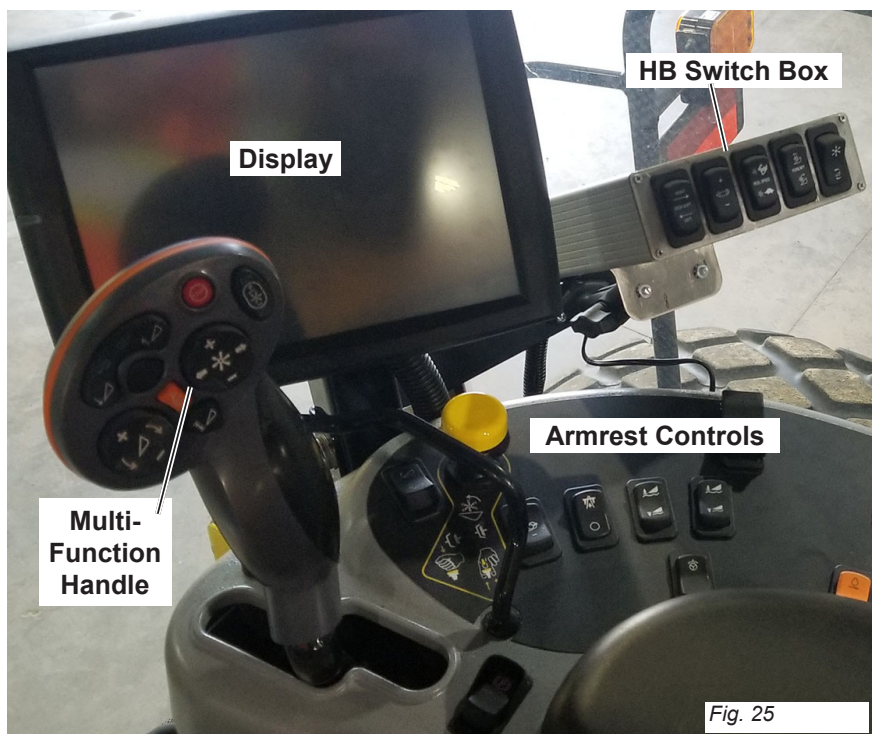


Fig. 25

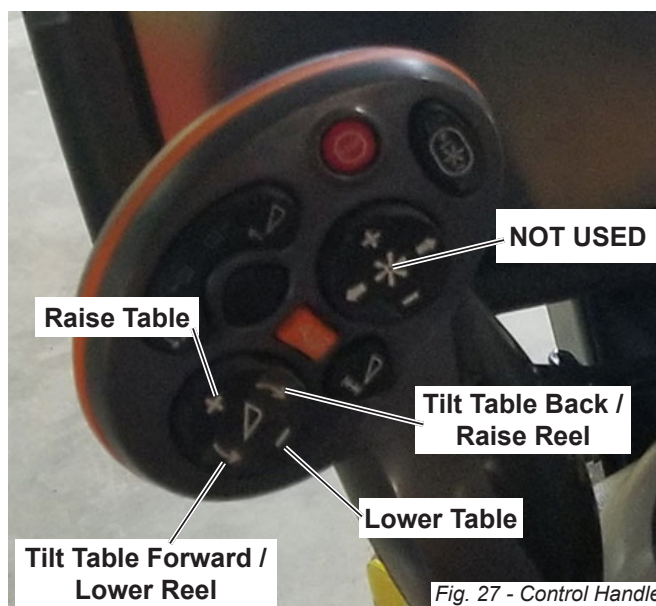


Fig. 27 - Control Handle

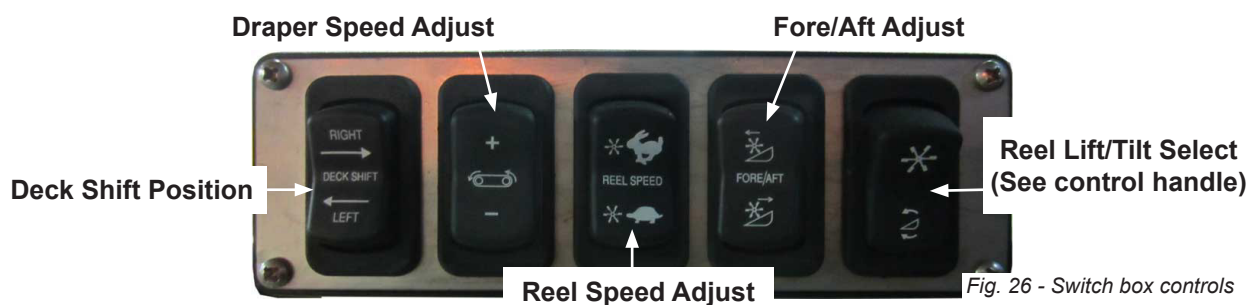
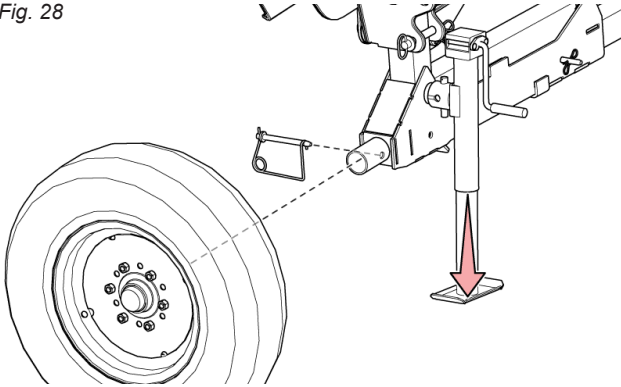


Fig. 26 - Switch box controls

3.7 - Mounting the Swather to the Windrower

1. Park the swather on firm, level ground, where it will be easily accessible for the windrower operator to pick up. Ensure the swather is level.
2. Lower the screw jack, located on the side of the transport axle, and raise the axle until the wheel assembly clears the ground.

Fig. 28



3. Remove the quick pin securing the hub and spindle, and remove the wheel assembly. Store the wheel assembly in an appropriate location, or if the gauge wheel option is present, install the wheel into one of the gauge wheel mounts and secure with the quick pin.

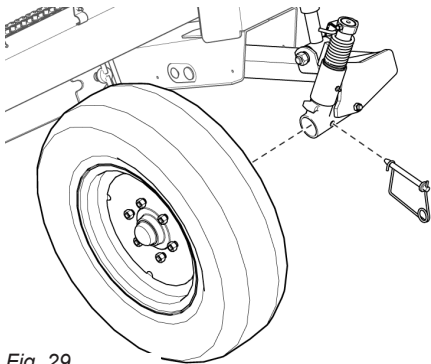
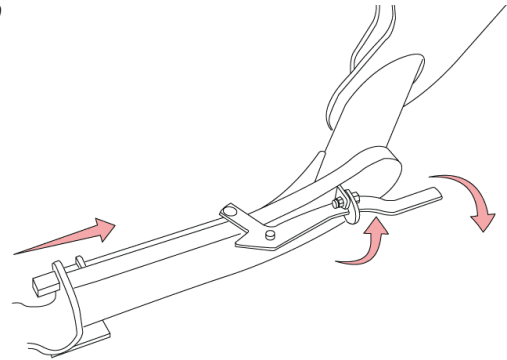


Fig. 29

4. Select 'Header Removal Mode On' as described in your windrower's operator manual.

5. Secure the mounting arms to each mounting roller.
 - Pivot the locking plate upwards to allow the lever to move freely.
 - Pull the lever away from the mounting arm to disengage.
 - Leave both mounting arms in a disengaged position.
 - (Refer to CNH Operators Manual for more detail)

Fig. 30



6. Move the power unit into position, lining up the lift arms with the mounting boots. Ensure the arms are low enough to move under the boots.
7. Move forward and raise the lift arms until they are firmly set into the mounting rollers. Ensure the end of the arm has fully engaged the mounting rollers. Do not lift the table any higher at this point.

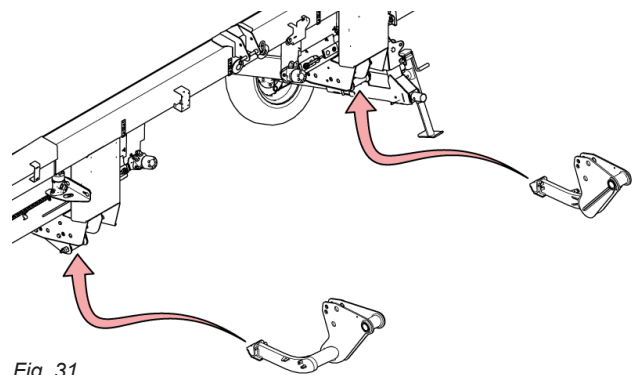


Fig. 31



Shut the engine down, wait for all moving parts to stop before leaving the cab. Ensure the park brake is set.

8. Secure the tilt cylinder to the mounting bracket on the upper tube of the swather as shown below. **Note:** Table may need to be lifted higher to be connected. Use the tilt switch on the front of the power unit to extend/retract the cylinder to align holes

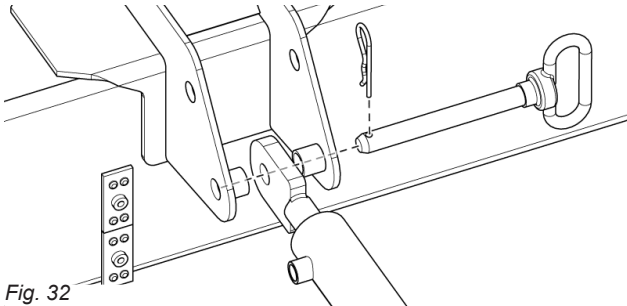


Fig. 32

9. Secure the three quick couplers and the 21 pin plug to the windrower as shown below. The 21 pin plug is stored on the bracket on the rear of the swather's upper tube as shown in figure Fig. 34.

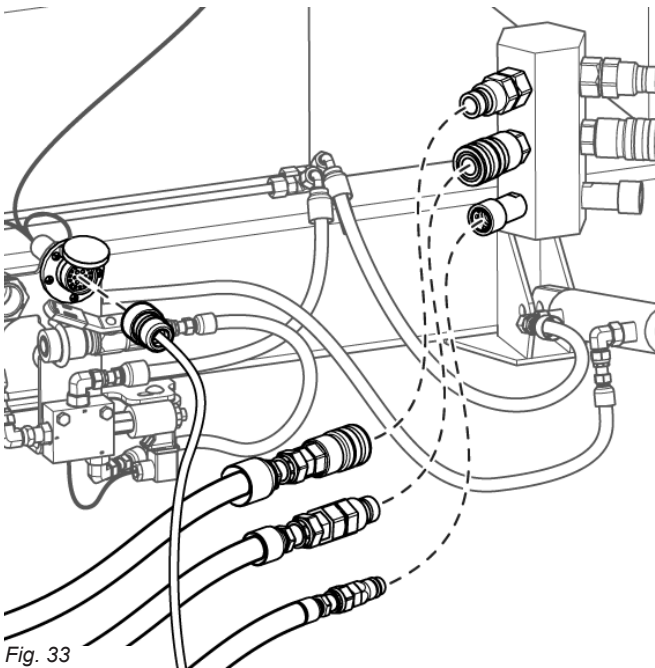


Fig. 33

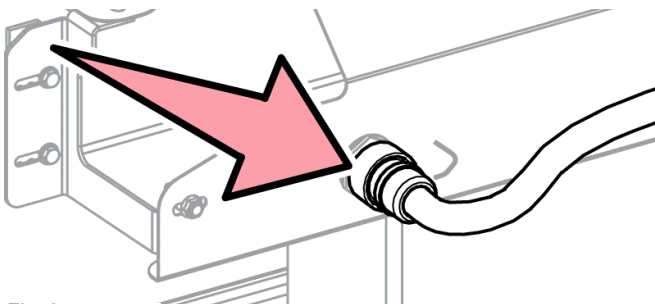


Fig. 34

10. Locate the reel lift quick coupler on the storage bracket. Secure it to the quick coupler on the bracket that was installed on the front of the windrower as shown below.

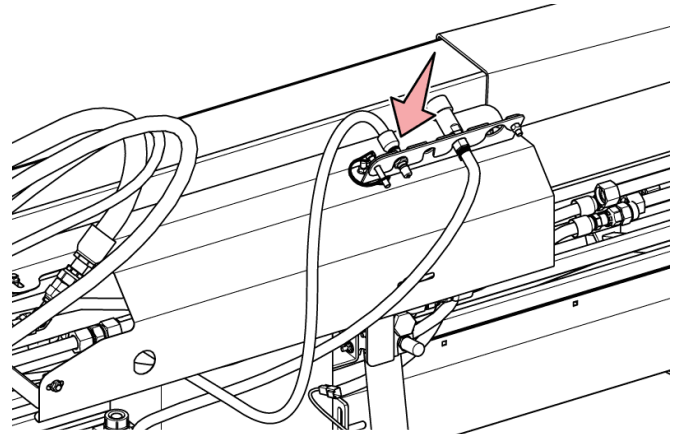


Fig. 35 - Reel lift quick coupler

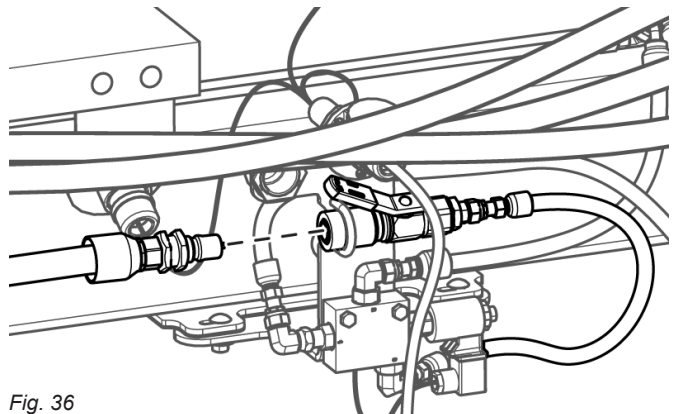


Fig. 36

11. Engage the header quick attach located on the lower rear corner of each lifting arm (reverse order of Step 5 on page 23)
12. Select 'Header Removal Mode Off' from the windrower settings as described in your windrower's operator manual.
13. Set the header width in the windrower system to the appropriate width for the header being used, see windrower's operator manual for details.

3.8 - Store the Transport Axle

1. Lift the table in order to have ground clearance
2. Lock windrower height
3. Remove the wheel assembly from the cutter-bar side of the table, and store in an appropriate location, or install onto the remaining gauge wheel mount
4. Remove the axle jack and place it in a secure storage location.
5. Remove the pin which holds the axle extension in place, slide the axle extension inside the axle tube, then secure it in place with the pin.

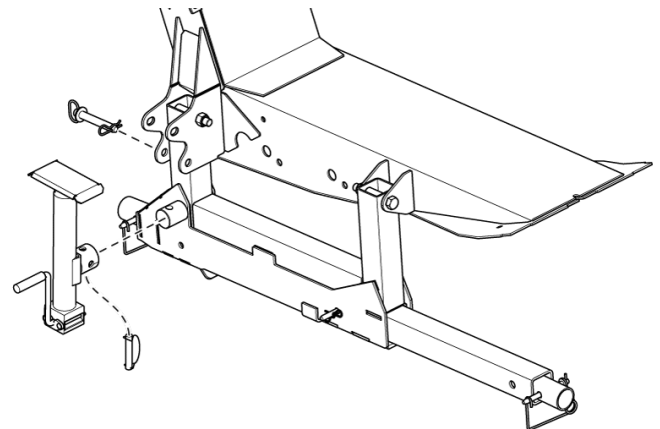


Fig. 37

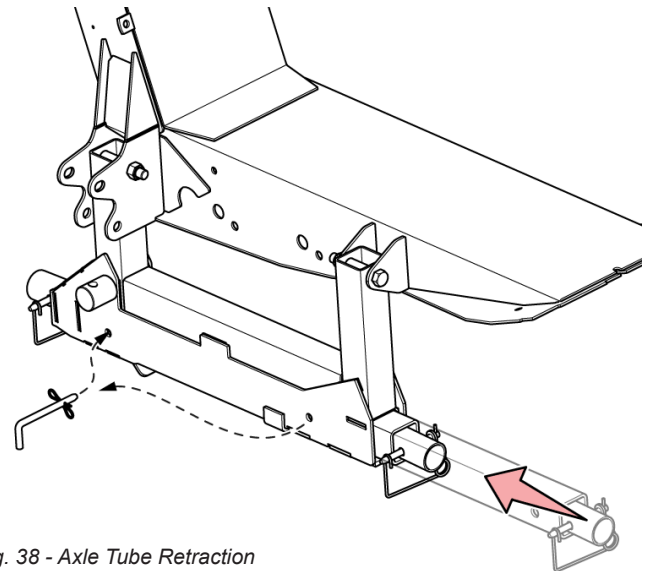


Fig. 38 - Axle Tube Retraction

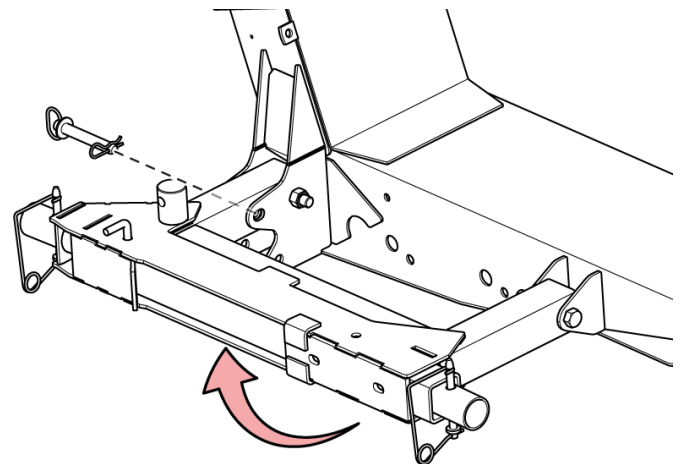


Fig. 39 - Axle in Field Position



WARNING

The axle is heavy!

6. Swing the axle up, and secure using the pin.

3.9 - Store the Transport Hitch

1. The swather should still be lifted from the ground at this point, with the table safety lock in place.
2. Fully retract the jack on the left end of the table by turning the jack handle, retract the lower leg of the jack and secure it with the jack pin.
3. Release the hitch clamp, remove the chain and slide the jack off the hitch tube. Store the jack as shown in Fig. 42, and tighten the clamp.
4. Pull the Lock Pin on the hitch tube and slide the tube into the storage sleeve. Refer to Fig. 43. Attach the hitch safety chain to the storage stub as shown in Fig. 44.

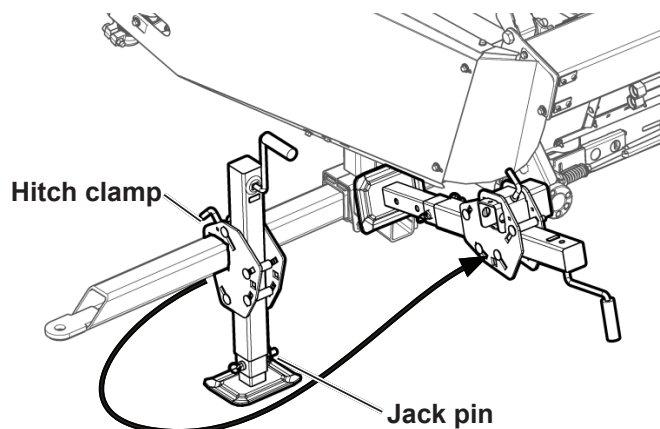


Fig. 41

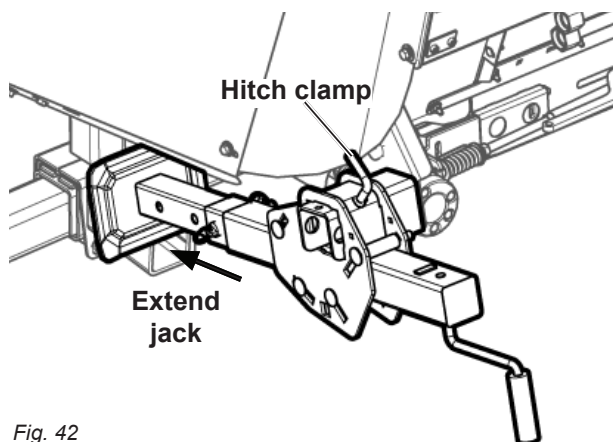


Fig. 42

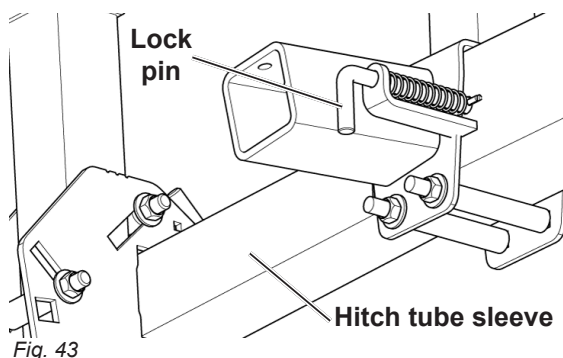


Fig. 43

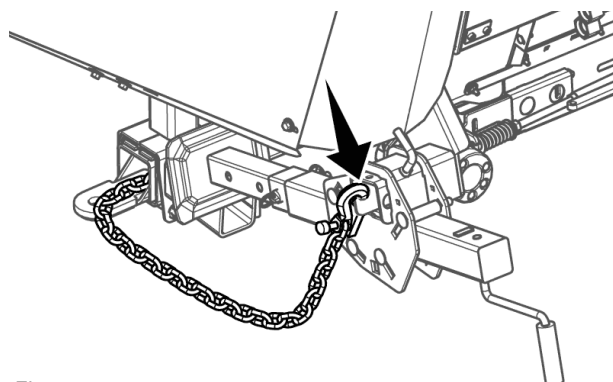


Fig. 44



If excessive vibration occurs, extend the jack until it contacts the hitch tube storage sleeve, as shown.

3.9.1 - Double Swath Option

For the double swath option, you'll need to completely remove the hitch tube from the LH side of the table.

Locate and remove the hitch pins at both ends of the hitch tube sleeve to remove it from the table. ("Fig. 40")

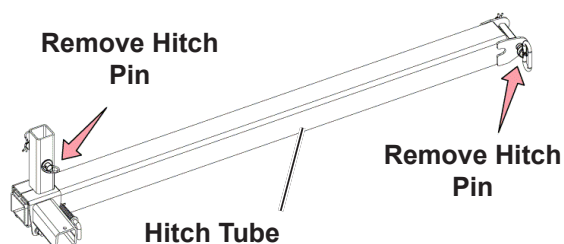


Fig. 40

3.10 - Hydraulic Fore & Aft

All swather reels are equipped with hydraulic fore and aft, controlled from the windrower. This feature allows the operator to move the reel assembly forward and backward.

Note: The table will be shipped with reel tie wires holding the fore/aft in place. Be sure to remove these before operating.

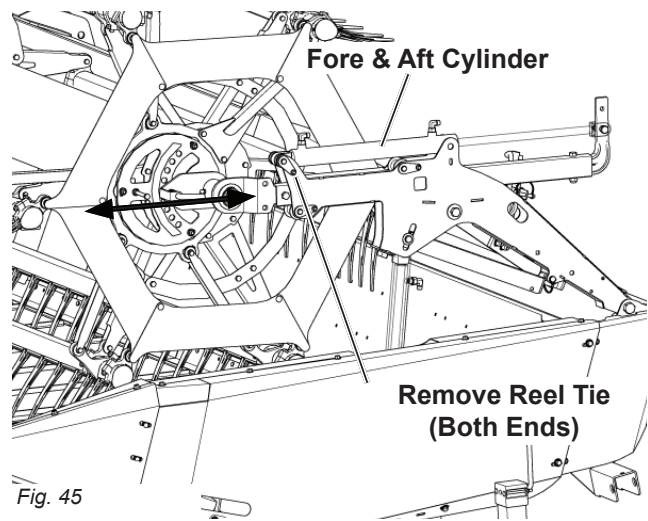


Fig. 45

3.11 - Calibrate Power Take-Off (PTO) Draper (6-cylinder units only)



To avoid injury, ensure power unit is on level and firm ground. While calibrating, you will be prompted to start the engine. Before starting, use the horn and clear the area of people and pets. Failure to do so could result in serious injury or death.

NOTE: Before calibration begins, make sure the hydraulic oil is at operating temperature. If the hydraulic oil is not at operating temperature, an “A-093” code will be given to indicate “Hydraulic oil temp low”. Until oil is at sufficient temperature, the maximum engine RPM will be limited.

These instructions will calibrate the header drive for a draper header on a 6-cylinder windrower. Be sure to set the header type to “Draper” on the “Header” screen. (Home>Toolbox>Header)

1. Turn the ignition key to “On”, but do not start the engine.
2. From the home screen, navigate to the “Calibrations” screen.
3. In the calibrations menu, choose “2023 Honeybee Draper PTO calibration” (if available), or alternatively “PTO-Draper”, then select OK to continue.
4. You will see a warning to make sure the Header RPM sensor is installed, configured and functioning correctly and that the MFH/MFP Lever is in neutral. The RPM sensor can be found on the left hand knife drive (see “Fig. 46”). Ensure the gap between the sensor and disc is between 1/32” and 1/16”. When this is set, press “Enter” to continue.
5. Start the engine as prompted.
6. Engage PTO as instructed to continue the calibration.
7. When you have finished calibrating, you should see a message that reads “Calibration Successful”. You will then be instructed to turn off the engine.

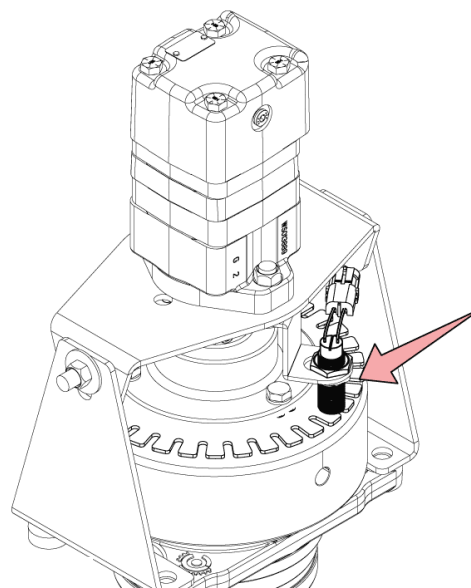
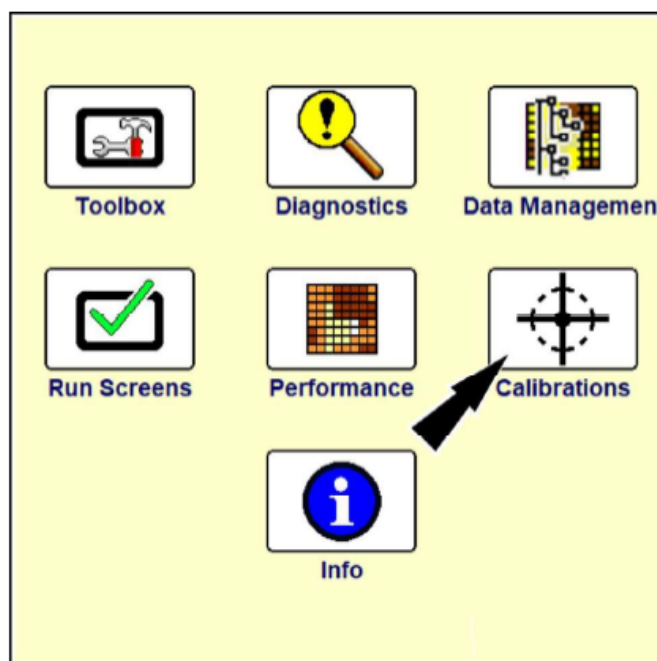


Fig. 46

3.12 - Mounting Checklist

	Strut mounting boots installed securely in table
	Lift arms seated in boots and locked in place by lift arm locks.
	Header tilt cylinder installed securely to center of table
	Transport axle and hitch tube in storage (field) position
	Transport parts stored for future use
	Gauge wheels installed and secured (if equipped)
	Main hydraulic hoses connected to table quick couplers
	Reel lift hose connected to tilt circuit
	All electrical connections complete
	Reel tie down straps/wires removed
	Crop dividers and divider pipes installed
	Swather table leveled
	HB control box and cab harness installed in the cab

3.13 - System Tests

Once all installations have been completed, and checked, the entire system should be tested to ensure everything is operating correctly. If a fault is detected, troubleshoot, and correct as needed.



If possible, the following tests should be completed with an observer present at a safe location outside, with a clear line of sight to the operator. If this is not possible, complete the tests with the cab door open, so the operator can more easily detect unusual noises.

3.14 - Hydraulics, Electric, and Mechanical Checklist

	Check all fluid levels and top up if needed.
	Start the windrower, run the engine at 1800 RPM <u>minimum</u> . Raise and lower the swather and adjust the windrower settings to achieve a suitable rate of movement as described in the windrower's operator manual . Advance engine RPM to normal operating range, test the rate again, and adjust as necessary.
	Return the engine to idle RPM. Engage each of the swather controls, one by one, to test the electrical and hydraulic connections. For each system you activate, monitor its readings on the display to ensure they are accurate.
	Engage all systems, and slowly advance throttle to normal operating RPM. Check that all systems are running at normal speed with no signs of problems or interference.
	Stop all systems, turn the engine off. Inspect the swather to ensure everything is secure, and there are no signs of abnormal operating conditions. Make adjustments as required, and re-test as necessary.
	Check hydraulic fluid levels and top up if necessary.

4 - Specifications/Features

4.1 - Weights

This weight includes the following options:

- Reel
- Flotation (caster) gauge wheel
- End strut gauge wheels
- Transport axle/hitch
- Double swath (the single swath will be 210 lb lighter)

Model	WSC15	WSC25	WSC30	WSC36
Width	15'	25'	30'	36'
Weight	3465 lbs 1572 kg	4950 lbs 2245 kg	5500 lbs 2495 kg	6346 lbs 2878 kg

Windrower required ballast weights (For MY23-MY25 6 Cyl)

Model	WSC15	WSC25	WSC30	WSC36
Width	15'	25'	30'	36'
Weight	550-725 lbs	1000-1100 lbs	1150-1184 lbs	1320 lbs
Notes	27-35 plates in rear weight box (No rear weight bracket kit needed)	Combination of rear weight kit and weight box plates needed	Combination of rear weight kit and weight box plates needed	Combination of rear weight kit and weight box plates needed. 20 plates in weight box (320lbs) and 6 suitcase weights (600lbs), plus rear bracket weight (100lbs) is currently the recommended setup

5 - Adjusting Independent Table Floatation

The Windrower Floatation Feature allows the operator to tilt the Honey Bee Swather Table laterally to match the terrain that they are cutting on, or to level the table due to weight imbalance.

See the windrower operator manual for details on adjusting table floatation.

The chart below shows approximate Float Settings for the different sizes of Honey Bee WSC Swathers. You will want to adjust the settings for your specific situation. Addition of equipment options will require different settings.

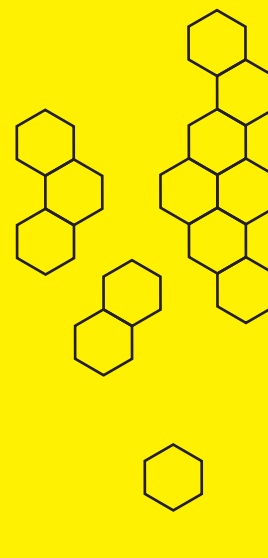
TABLE SIZE	SUGGESTED PRESSURE
15 ft	1200-1300 psi (83 - 90 bar) (8274 - 8963 kPa)
25 ft	1400-1500 psi (97 - 103 bar) (9653 - 10342 kPa)
30 ft	1500 – 1600 psi (103 - 110 bar) (10342 - 11031 kPa)
36 ft	1600 – 1700 psi (110 - 117 bar) (11031 - 11721 kPa)



Honey Bee

Harvest Faster

2024 WSC Swather Quick Start Guide



Honey Bee Manufacturing Ltd.
P.O. Box 120
Frontier SK
S0N 0W0

Tel: (306) 296-2297
Fax: (306) 296-2165

www.honeybee.ca
E-mail: info@honeybee.ca