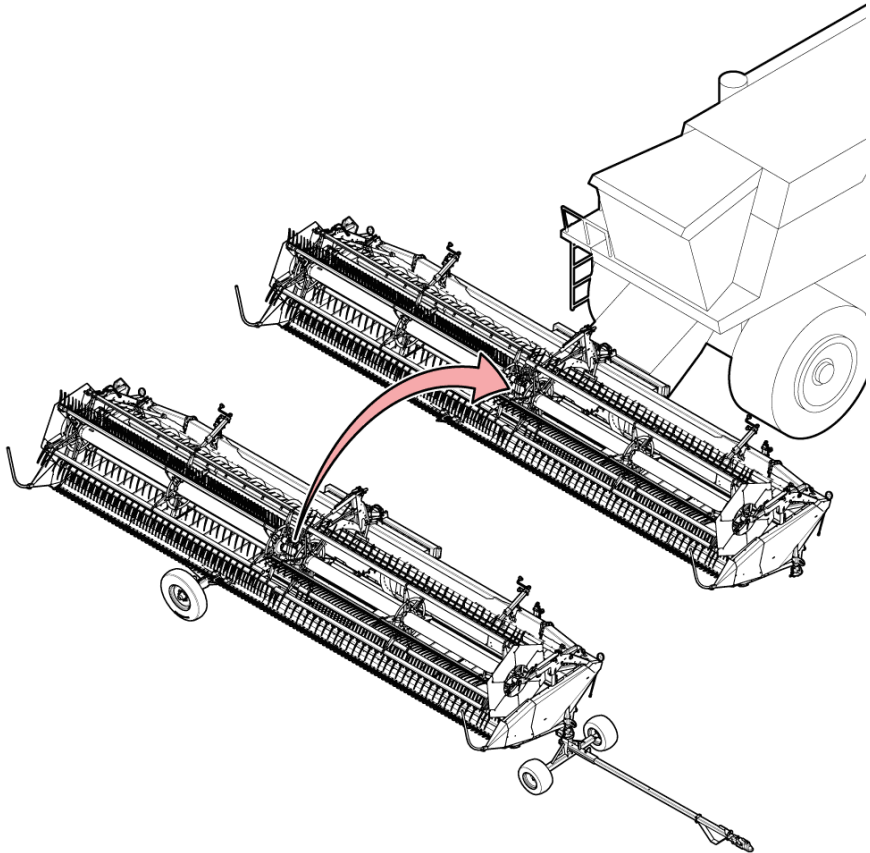


2023

RDX Header Quick Start Guide



IMPORTANT!

This guide is a supplement to the operators manual, do not attempt to operate your equipment without first reading and understanding the full operator manual.



DANGER!

When you exit the combine, shut off the combine, engage the parking brake, and wait for all moving parts to come to a complete stop before approaching the header.

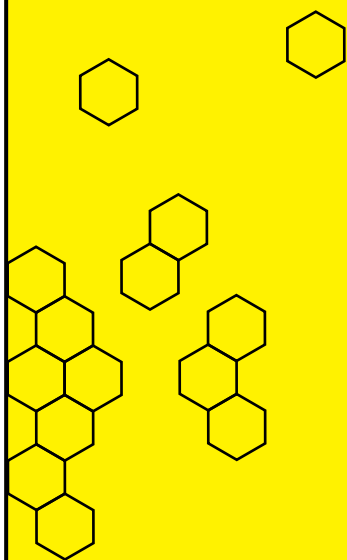
If working on a raised header, ensure the feeder house cylinder locks are in place.

Do not wear loose clothing or jewelry around moving parts.

Avoid high pressure hydraulic spray. Seek medical attention immediately if it punctures your skin.

Ensure all equipment is secured against sudden drops.

Read and understand all safety instructions in the operator manual before proceeding.

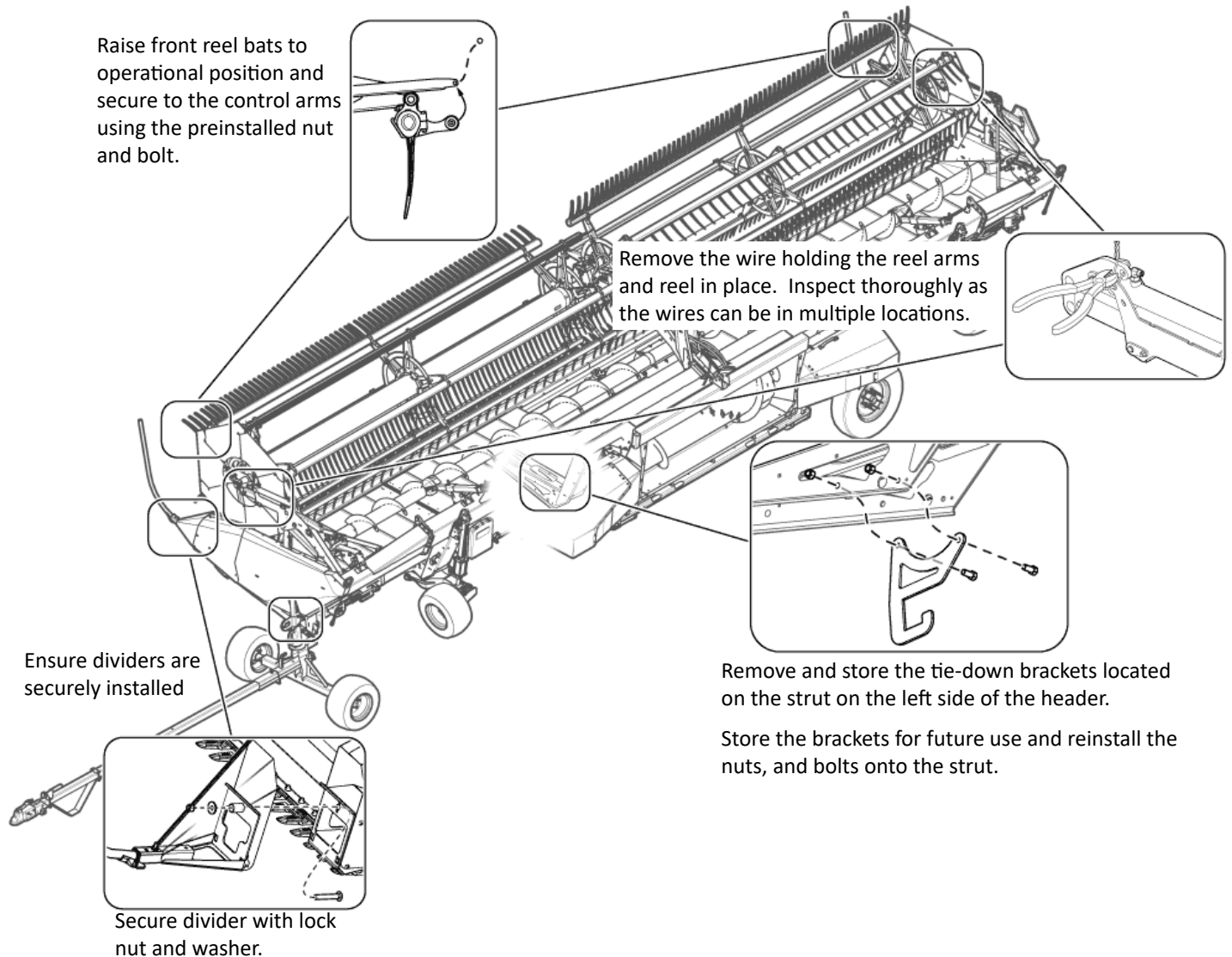


Document Revision History			
Revision	Author	Date	Description
1.0	AD	09/16/2020	Document Created
1.1	AD	02/11/2021	Added 2020 New Holland info Added Claas Lexion 6/7/8000 info Added Rostselmash info Removed tie-down bracket info Added note regarding feed auger drum position
1.2	AD	03/15/2021	Added make-specific info on reel PPR and max rpm. Added info on cut height setpoint Added gauge wheel safety strap info. Added Rostselmash Torum/RSM info Added JD 50/60/70 info
1.3	AD	11/10/2023	Added notes to use correct pressure for header width. Added feeder house rpm info Updated new holland sections Updated NH Screens Added note to Case Mid-Range section re changing sprocket. Added note to Claas Lexion 6/700 section about output speed.

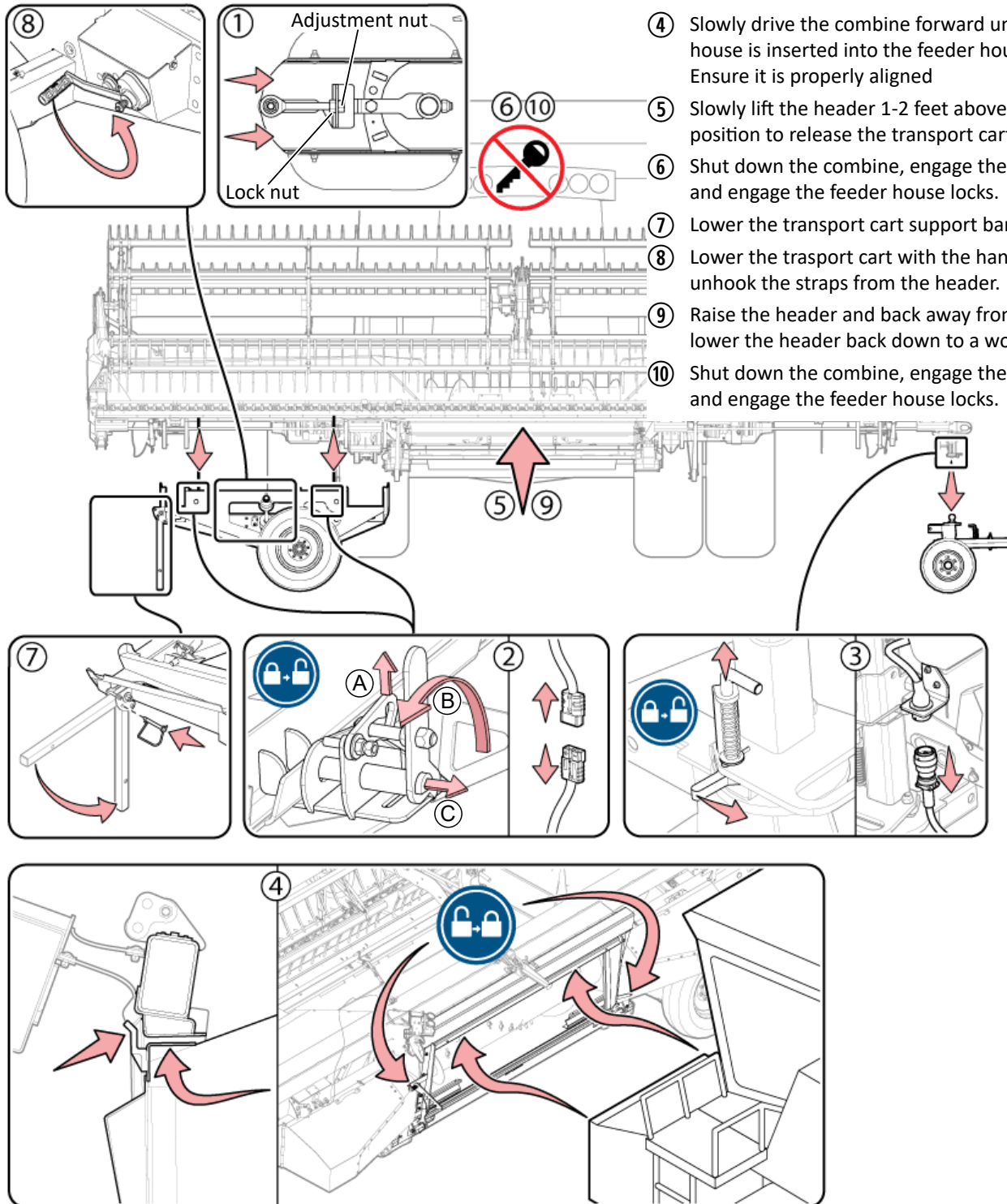
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1 - Header Preparation

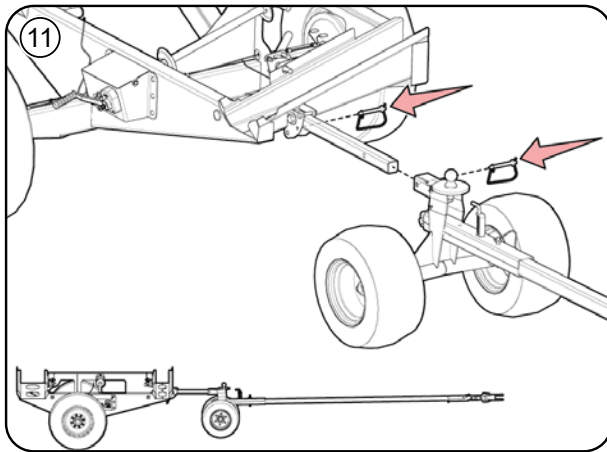


2 - Mounting the Header

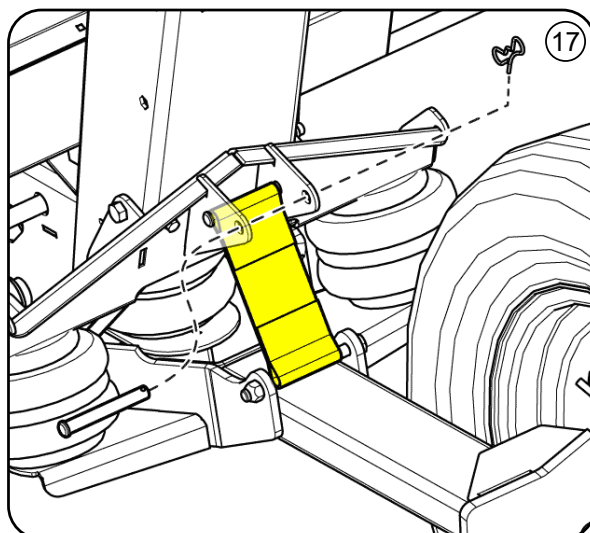
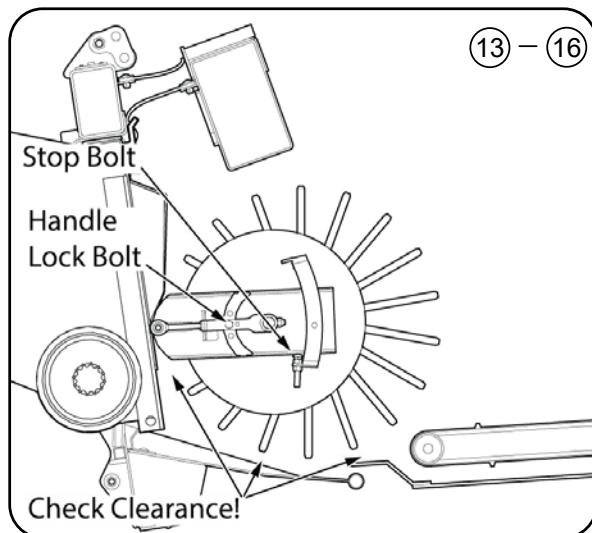
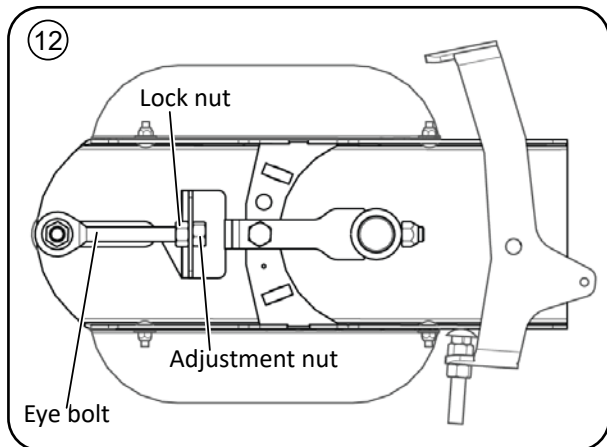


- ① Move the feed auger drum forward to ensure it does not interfere with the combine's feederhouse.
- ② Release the two transport cart locks and disconnect the cart's electrical harness.
- ③ Release the draw bar lock and disconnect it's electrical harness.
- ④ Slowly drive the combine forward until the feeder house is inserted into the feeder house opening. Ensure it is properly aligned
- ⑤ Slowly lift the header 1-2 feet above its current position to release the transport cart & drawbar.
- ⑥ Shut down the combine, engage the parking brake and engage the feeder house locks.
- ⑦ Lower the transport cart support bar and secure pin.
- ⑧ Lower the trasport cart with the hand crank and unhook the straps from the header.
- ⑨ Raise the header and back away from the cart, lower the header back down to a working height.
- ⑩ Shut down the combine, engage the parking brake and engage the feeder house locks.

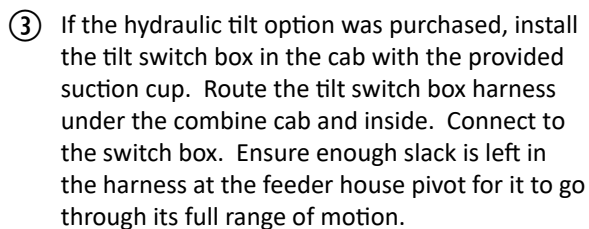
3 - Finish Mounting



- ⑪ Secure the transport cart and draw bar cart together, secure with pins as illustrated and place in a storage location.
- ⑫ Evenly adjust the left and right eye bolts on the feed auger drum so it is moved to within 1/2" (1.3 cm) of the combine feeder house protrusions.
- ⑬ Set the feed auger drum lower stop bolts to prevent the drum from contacting the rest of the header.
- ⑭ Rotate the auger drum by hand to ensure it will not contact the protrusions, tighten the lock nuts on the eye bolts.
- ⑮ Set Feed Auger finger timing so the feed auger fingers maintain adequate clearance from the components surrounding the feed auger drum.
- ⑯ Check All Clearances around the feed auger drum and adjust accordingly.
- ⑰ Set the gauge wheel safety straps to their operational position.



- ① Turn off the combine's master battery switch.
- ② Make the hydraulic and electrical connections at the multicoupler located on the left side of the feeder house. Connect both drive shafts to the combine.

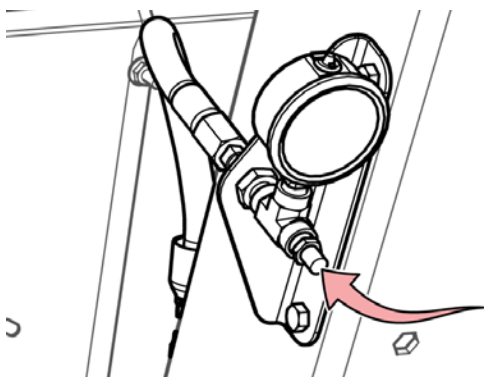


5 - Header Setup Overview

Verify the header height sensor voltages on combine diagnostics menu.

- With the left and right air systems pressurized to an appropriate value for your header width (the fill port and pressure gauges are located above the gauge wheels), the sensor voltages should range between 1.5 and 3.4 volts through the subframe sensor's full range of motion.

Header Size	Recommended PSI
25ft	90 PSI
30ft	95 PSI
36ft	100 PSI
40ft	105 PSI
45ft	110 PSI
50ft	115 PSI
60ft	125 PSI



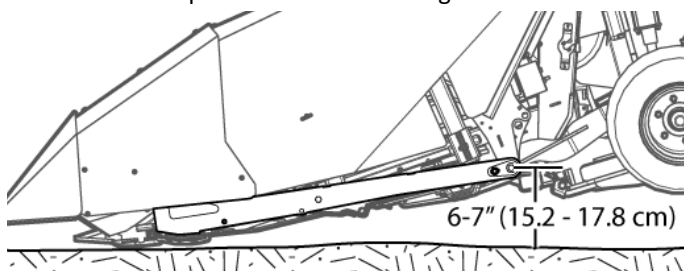
Note: Refer to operator manual for detailed instructions.

IMPORTANT: Don't make assumptions, don't skip steps, fix all errors that occur before continuing.

6 - Set combine feeder house angle.

The Combine Feeder House must be tilted at a specific angle for optimal header operation. To set proper operation angle.

- Park the combine and header on a firm level surface.
- Fully retract the hydraulic tilt cylinder.
- Lower the table until the cutter bar just touches the ground.
- Measure down to the ground from the pin of the outermost paddle. There should be an 6-7" (15.2 - 17.8 cm) space when at the optimal feeder house angle.



- If the paddle 'heel' is more than 6-7" (15.2 - 17.8 cm) above the ground, the feeder house is tilted too far forward and the cutter bar guards will dig into the ground.
 - If the paddle 'heel' is less than 6-7" (15.2 - 17.8 cm) above the ground, the feeder house is not tilted forward enough and the rear of the paddle will drag on the ground. 6-7" (15.2-17.8 cm)
- Adjust the feeder house angle as necessary and re-test the angle as outlined in the previous steps. Tilt can be adjusted to suit ground conditions and habits of the operator. Ensure the feeder house angle does not change during calibration.

7 - Combine Calibration

1. Ensure the header lateral tilt is level and the header and combine are sitting on a level surface.
2. Ensure the header is raised off the ground and pressurized to an appropriate value for your header width as outlined in section 5 on the previous page.
3. Fully tilt the header back using the hydraulic tilt cylinder.
4. The combine must be run at maximum RPM (harvest speed) and the hydraulic oil must be up to operating temperatures during calibration.
5. Check the oil level to ensure there is no air in the system (normally heard as a whining noise).
6. Set combine hydraulic header raise rate so it takes 6 seconds to lift the header from the lowest position to the highest position.
7. Set combine hydraulic header drop rate so it takes 7 seconds to lower the header from the highest position to the lowest position.
8. Calibrate the combine's header height settings as described in the combine's operator manual.
9. Slowly increase header height sensitivity via combine controls until the header starts hunting up and down. Decrease sensitivity by 10-20% until the header stops hunting. Set the tilt sensitivity to half the height sensitivity minus 10%, so if the header height sensitivity is set to 200, the tilt sensitivity should be set to approximately 90 ($200/2 = 100$, $100 - 10\% = 90$).
10. When the combine calibration is done, lower and run the header and combine rotor so automatic header height is enabled. Record a set-point for header height on the combine (i.e. 4" (10 cm)). Raise the table all the way up and laterally tilt it all the way to the left or right. Press the return to set point button on the combine. The header should lower back to the set point AND level out automatically. If this fails, see the calibration troubleshooting section on this page.

NOTE:

The combine specific settings listed on the following pages are recommendations only. Optimal settings will vary by equipment configuration and conditions. It is the equipment operator's responsibility to ensure they operate their equipment in a safe, efficient manner.

8 - Feeder House Recommend RPM

Check to ensure combine feederhouse PTO output speed is correct. Premature failure of drive components may occur if speed is incorrect. See the operator manual for instructions on manually checking the feeder house speed.

If your combine's feeder house is configured to run at multiple speeds, ensure it is set to run at the 'Grain' speed.

Combine	Required Feeder House Output RPM
New Holland/Caselh	565-575
Caselh X130 to X150 Mid-Range Series	575-625
Caselh 2100-2500 Series	540
Claas	760-770
Fendt Ideal	610-620
Gleaner/Massey Ferguson/Challenger	620-660
John Deere S/T Series	490
John Deere 50/60/70 Series	520
Rostselmash	528

9 - Cutting Height Setpoint

1. Ensure the header is tilted backward and the gauge wheel safety strap is in the operational position
2. Confirm the air pressure is set to the recommended value for the header width:

Width	25ft	30ft	36ft	40ft	45ft	50ft	60ft
PSI	90	95	100	105	110	115	125

3. Lower the header to your desired cut height and set the cut height setpoint via the combine controls. If your combine has the ability to set two or more cut height setpoints you adjust the header height and set your second cut height as well.



IMPORTANT!

If header is fully lifted and combine header height resume is pushed and header does not lower or lowers very slowly then air pressure is set too high. Lower air pressure and re-test.



NOTE:

If the header is unbalanced, causing the left or right end to run lower/higher than the other end, you can adjust the subframe airbag position as described in the operators manual.

10 - Reel Setup

Set the pitch of the reel fingers via the adjuster at the end of the reel. The middle position is a good place to start. If crop is wrapping around the reel, set a less aggressive finger pitch.

Ensure the reel is level and that the reel fingers maintain a minimum distance of 1-1/2" (3.8cm) from the cutter bar. Adjust the reel height adjustment bolts located on the underside of the reel arms if necessary.

11 - Calibration Troubleshooting:

Check that the combine is receiving the correct sensor voltages from the header sensors.

Verify the correct combine settings have been entered.

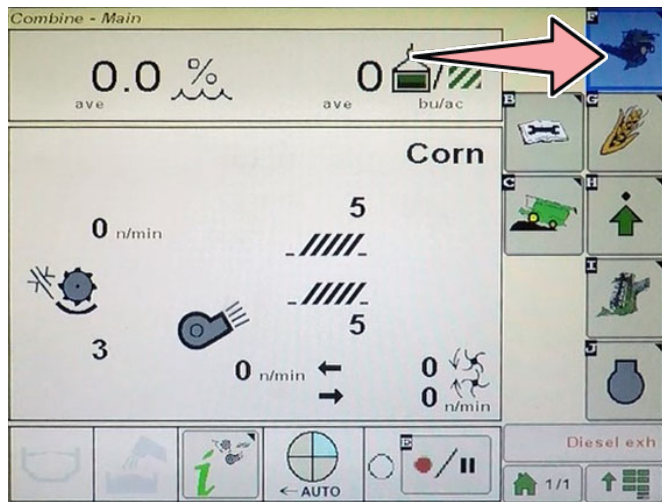
If header is not reacting quick enough, sensitivities may need to be increased. If header is hopping or jumping then sensitivities may need to be decreased.

NOTE:

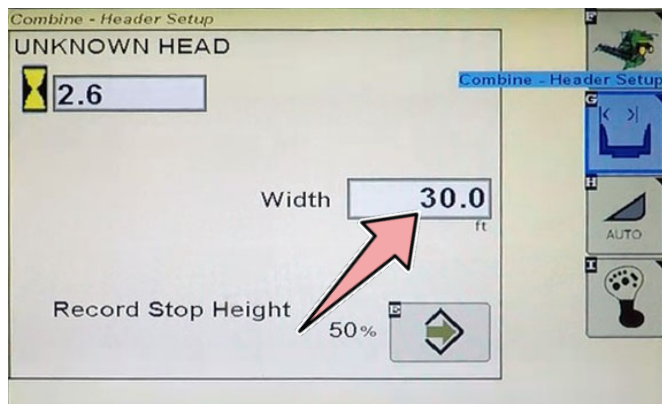
It may be necessary to power down the combine after calibrating or changing settings to get them to take effect.

12 - John Deere S550 and S600 Series Combines

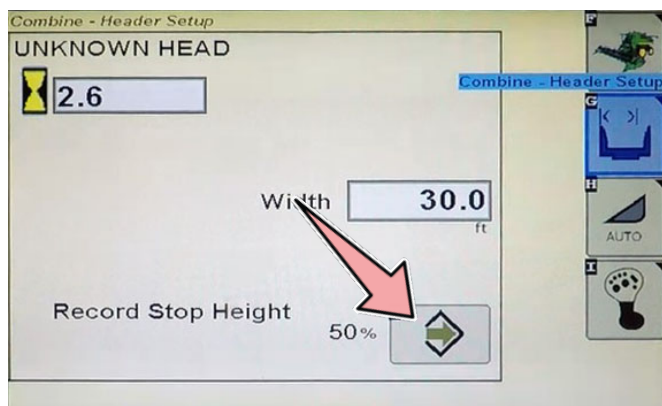
1. Enter the combine's header setup screen by selecting the header icon.



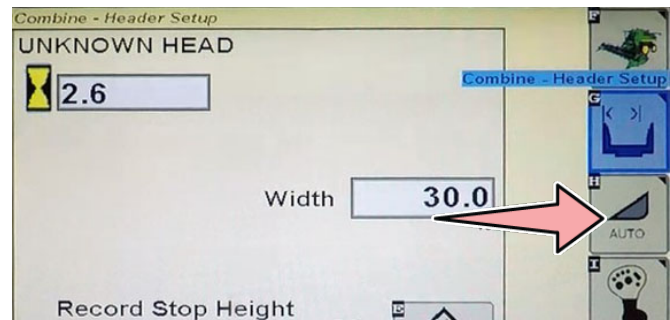
2. Set the header width.



3. Raise the header to 60% of it's maximum height and press the enter button to save the value.

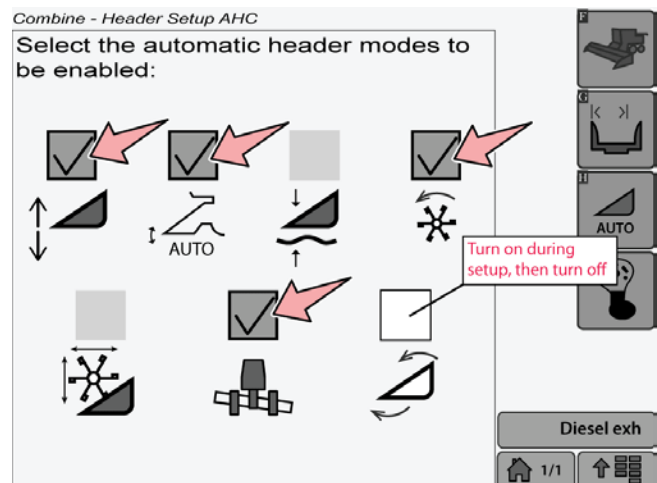


4. Select the Auto Header screen via the AUTO button.



5. Ensure the following boxes are checked:

- Header Height Control
- Auto HHC
- Auto reel speed
- Auto tilt
- During setup, faceplate angle must be set.



12.1 - John Deere S550/S600 Combine Reel PPR settings

1. With the key switch turned on, select the main menu icon on the combine's display.
2. Select the Message Center icon.

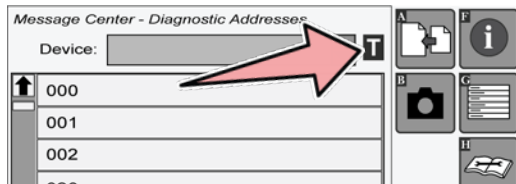


3. Enable Technician Mode:

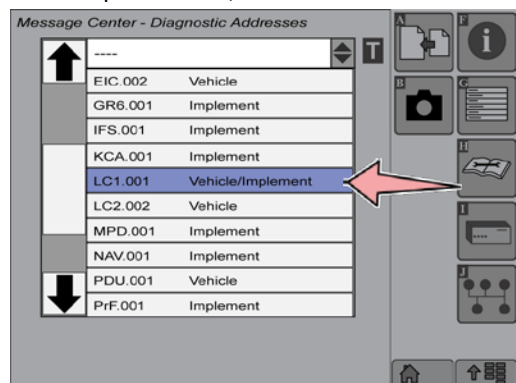
- Select the Addresses Icon
- Hold down the check mark button on the combine's control panel for 30 seconds then release it.



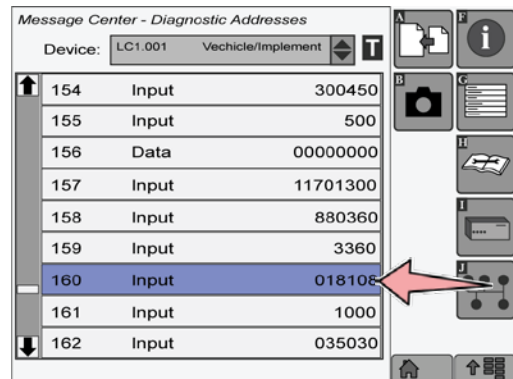
- A 'T' should appear next to the device drop down box indicating that Technician Mode has been activated.



4. Select the drop down box, scroll down and select LC1.001.



5. Scroll down and select address 160.



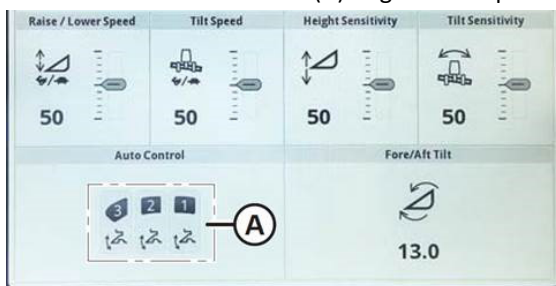
6. The default value for address should now be displayed on the screen (018108 or 11018108). The 018 portion of this number represents the default PPR for your combine. Select the Accept icon.
7. Replace the 018 section of the number with 048 to accurately reflect the Honey Bee Reel PPR. The number should now be 048108 or 11048108. Press the Accept icon again to accept your changes.
8. If auto reel speed rotates the reel too quickly, increase the ppr until an acceptable reel speed is achieved.

13 - John Deere S700 Series Combines

1. Set the header width via the header screen

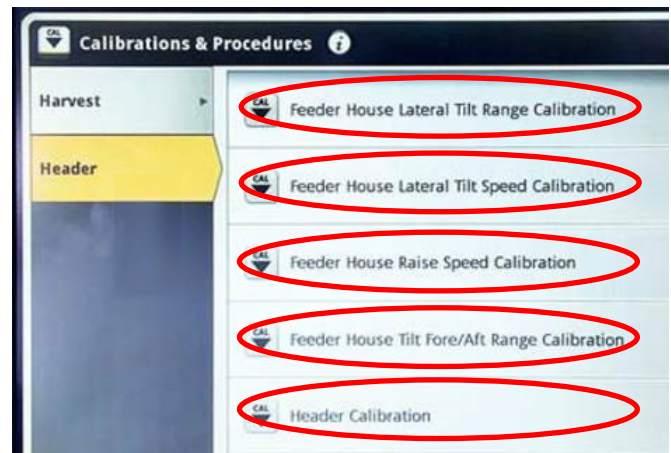


2. Select the Auto Contour icon (A) to get to setup screen.



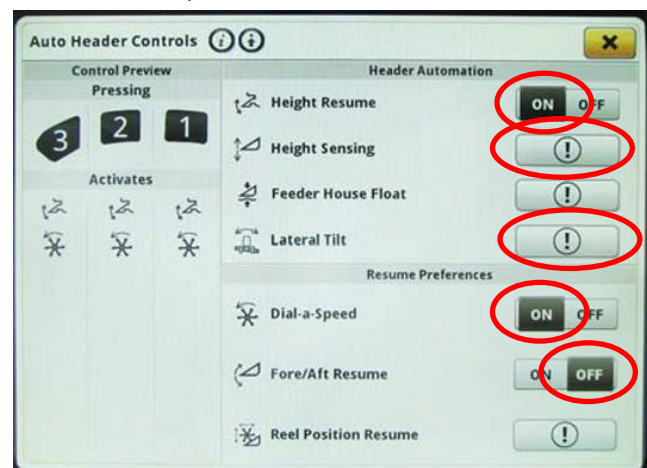
3. The following calibrations must be performed starting at the top of the list and working your way down. Some feeder house calibrations may need performed before mounting the header.

- Feeder House Lateral Tilt Range Calibration
- Feeder House Lateral Tilt Speed Calibration
- Feeder House Raise Speed Calibration
- Feeder House Tilt Fore/Aft Range Calibration
- Header Calibration (Must be performed last)



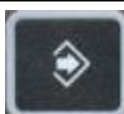

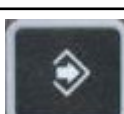






4. Once all the calibrations are done (including the header calibration) then the Header Automation settings can be set. Then set the following settings on the Auto Header Controls screen:

- Height Resume: On
- Height Sensing: Activate
- Lateral Tilt: Activate
- Dial-a-Speed: On
- Fore/Aft Resume: Off



14 - John Deere 50/60/70 Series Combines

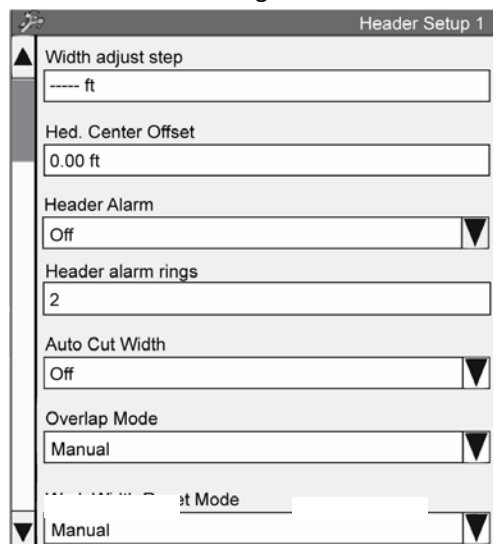
1. Press the diagnostics button on the cornerpost.	
2. Press the up button until "CAL" is displayed on the screen.	
3. Press the enter button.	
4. Press the up button until "Hdr" is displayed on the screen.	
5. Press the enter button, the screen should show "Hdr-dn".	
6. Lower the header completely to the ground.	
7. Press the calibration button, the screen should show "Hdr-up".	
8. Raise the header to its highest position.	
9. Press the calibration button, the screen should show "EOC".	
10. Press the enter button.	
11. Press the escape button until you return to the main screen.	

15 - 2018 and Older New Holland Combine Calibrations/Settings

NOTE:

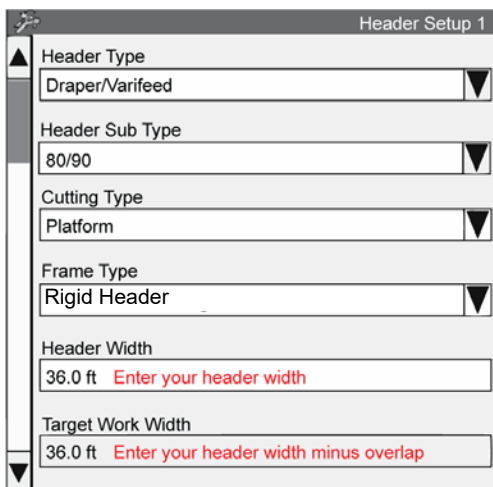
If operating an older New Holland header with a 10 volt header height control system, the combine requires a 10 volt kit from HeadSight to make the system compatible with the Honey Bee header. You will require 1 x INSIGHT and 1 x QB0-NHCR-31C harness to be installed between the header and the combine adapter harness. Contact Headsight for details.

1. Enter the following settings on the Head 1 screen of the combine systems. Enter the width of your header in the Header Width field and Target Work Width field.



Header Setup 1

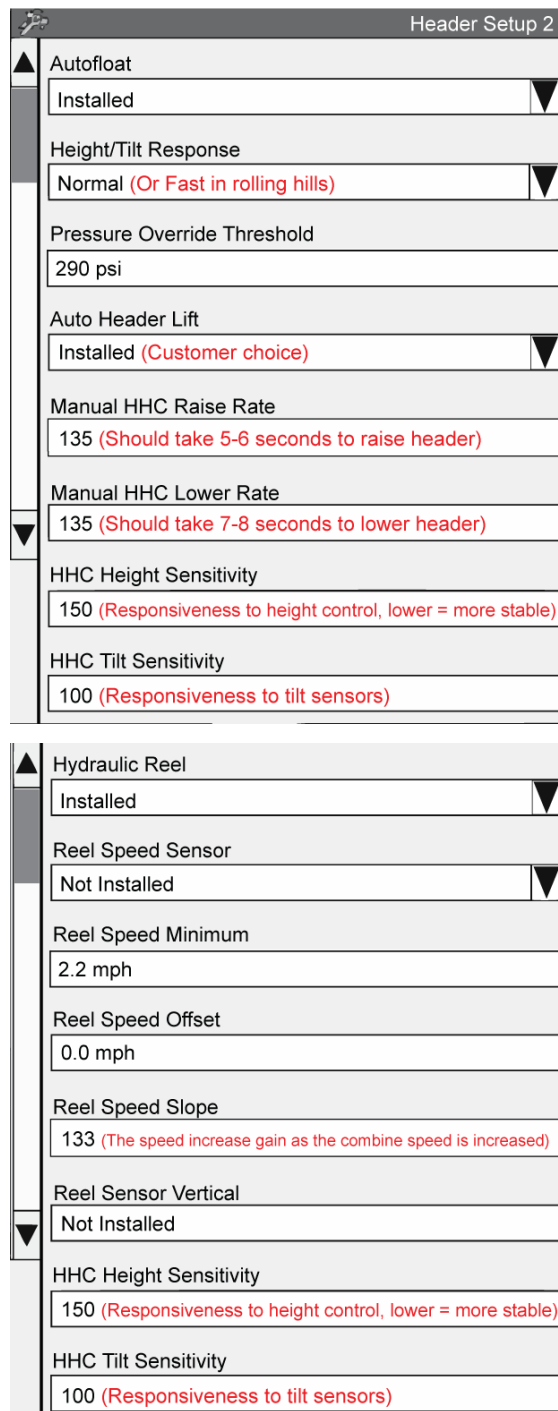
- Width adjust step: ----- ft
- Hed. Center Offset: 0.00 ft
- Header Alarm: Off
- Header alarm rings: 2
- Auto Cut Width: Off
- Overlap Mode: Manual
- Header Setup Mode: Manual



Header Setup 1

- Header Type: Draper/Varifeed
- Header Sub Type: 80/90
- Cutting Type: Platform
- Frame Type: Rigid Header
- Header Width: 36.0 ft *Enter your header width*
- Target Work Width: 36.0 ft *Enter your header width minus overlap*

2. Ensure the following settings are entered in the Head 2 screen of the combine systems. Use all the values below as a starting point, adjust as necessary to suit your conditions.



Header Setup 2

- Autofloat: Installed
- Height/Tilt Response: Normal *(Or Fast in rolling hills)*
- Pressure Override Threshold: 290 psi
- Auto Header Lift: Installed *(Customer choice)*
- Manual HHC Raise Rate: 135 *(Should take 5-6 seconds to raise header)*
- Manual HHC Lower Rate: 135 *(Should take 7-8 seconds to lower header)*
- HHC Height Sensitivity: 150 *(Responsiveness to height control, lower = more stable)*
- HHC Tilt Sensitivity: 100 *(Responsiveness to tilt sensors)*
- Hydraulic Reel: Installed
- Reel Speed Sensor: Not Installed
- Reel Speed Minimum: 2.2 mph
- Reel Speed Offset: 0.0 mph
- Reel Speed Slope: 133 *(The speed increase gain as the combine speed is increased)*
- Reel Sensor Vertical: Not Installed
- HHC Height Sensitivity: 150 *(Responsiveness to height control, lower = more stable)*
- HHC Tilt Sensitivity: 100 *(Responsiveness to tilt sensors)*

(Continued on following page)

▲	Reel Sensor Vertical	Not Installed ▼
	Reel Sensor Horizontal	Not Installed ▼
	Knife Fore-Aft	Not Installed ▼
	Knife Position Sensor	Not Installed ▼
	Vertical Knives Type	Not Installed ▼
▼	Hydraulic Reel Reverse	Installed ▼
	Autotilt	Not Installed (Only used in manual or stubble height) ▼
	Autolevel in Headland	Not Installed (Can be installed, levels head in headland mode) ▼

15.2 - For Variable Speed Combines

On variable speed feederhouse combines make sure the output PTO speed is set at no more than 575 RPM. PTO speeds in excessive of 575 RPM can result in premature failure of knife drive components.

15.1 - New Holland Header Icons

When in the automatic HHC mode there should be a wavy line under the header in the left hand screen.



If the Pressure Float override is set too low or the header hit the ground hard it will send the header into pressure override. When it does a wavy line plus an up arrow will appear. Depending on the duration it may be possible that pushing the resume button may be needed.



If a straight line is under the header the Automatic HHC has been turned off.



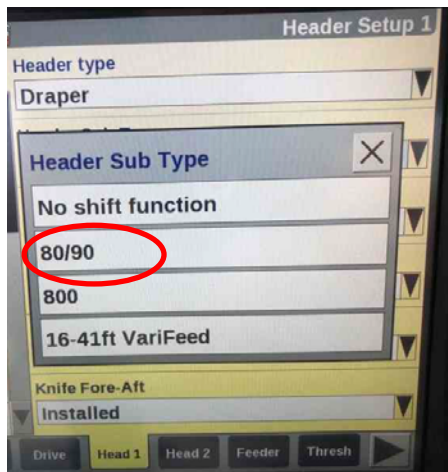
16 - 2019 and Newer New Holland Combine Calibrations/Settings

NOTE: This section shows 2022 software, older combines should be updated to the latest available version.

1. Set **header type** as "Draper/Varifeed TM".



2. Set **header sub type** as "80/90".



3. Set the rest of the options on Header Setup 1 screen as follows:

Frame type:
RIGID Head

Vertical Knife Type: Not installed

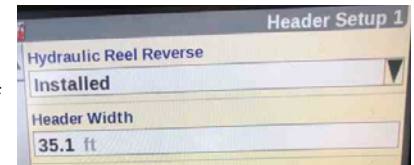
Header Flotation Pressure Sensor: Installed.

Knife Fore-Aft: Not Installed.



Hydraulic Reel Reverse: Installed

Header width: Width of your header.



4. Set the options on the Header Setup 2 screen as follows:

Hydraulic Reel: Installed

Reel Speed Sensor: Not installed.

Reel Horizontal Position Sensor: Not installed.

Reel Vertical Position Sensor: Not installed.

Reel Speed Minimum: Operator's Choice

Maximum Work Height: At least 50%.

Autofloat: Installed

Auto Header Lift: Installed
Note: this raises the header when combine is in reverse.

Autotilt in Headland: Installed

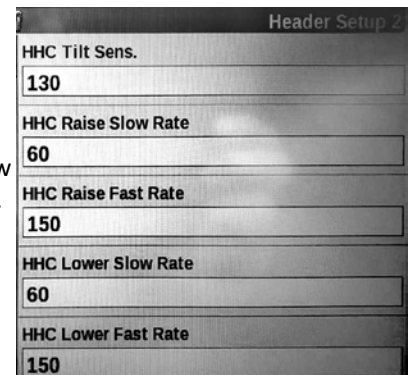
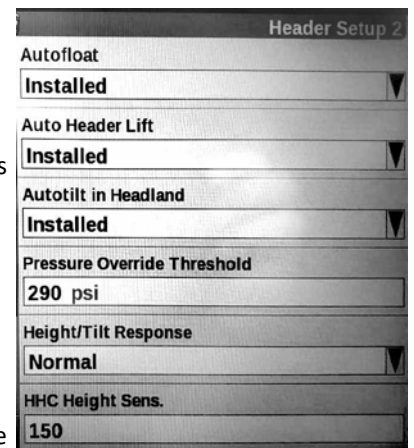
Pressure Override Threshold: 290 psi

Height/Tilt Response: Normal but other choice is Fast

HHC Height Sens.: Set at least 150 to start and then adjust as needed.

HHC Tilt Sens.: Start low and increase as needed.

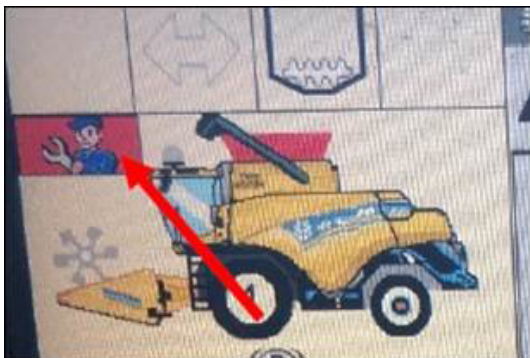
The rest of the Raise and Lower rates and Sensitivity settings vary by header size and configuration, these settings can be used to fine tune header response.



5. To finish the configuration process, access the Dealer mode in the monitor by first turning off the combine, then turning the key to the 'on' position without actually starting the engine.
6. Hold both the auger unload button and header resume under the technician icon shows up. You will now be in dealer mode until you shut the key off.



A small 'technician' icon will appear on the display when going into dealer mode.



7. Go to Header Setup 2 screen and adjust the following settings.

Reel Diameter: 47 inch

Reel Displacement per Revolution (cc/rev): 692 cc/rev

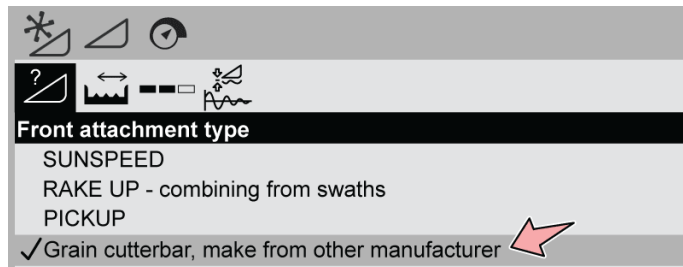
AutoFloat II: Disable



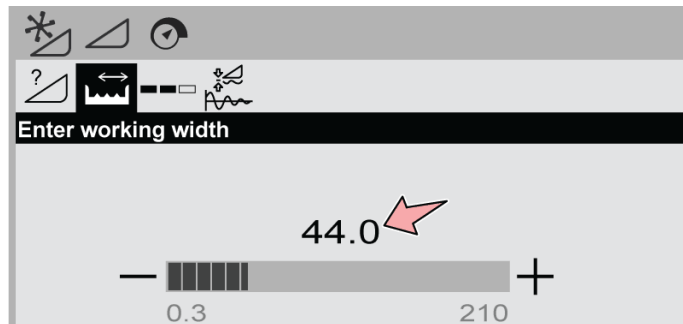
8. On variable speed feederhouse combines make sure the output PTO speed is set at no more than 575 RPM. PTO speeds in excess of 575 RPM can result in premature failure of knife drive components.

17 - Claas Lexion 6/700 Series Combine Calibration/Settings

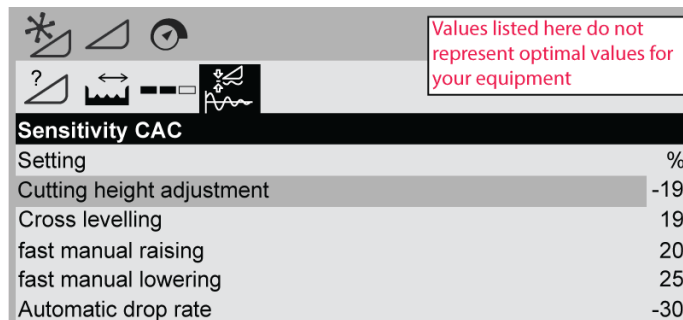
1. Select the front attachment type "Grain cutterbar, make from other manufacturer"



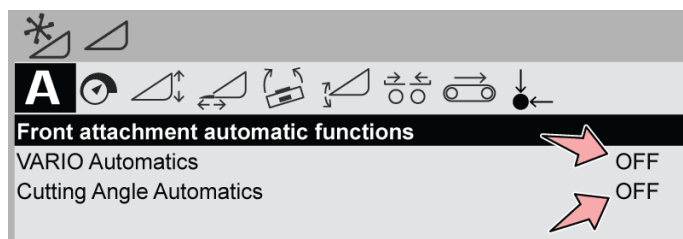
2. Enter the width of your header minus your intended overlap (the example below is the value entered for a 45ft header with 1ft overlap)



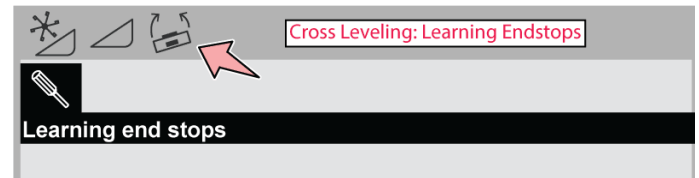
3. Ensure the settings listed below are entered into the sensitivity screen.



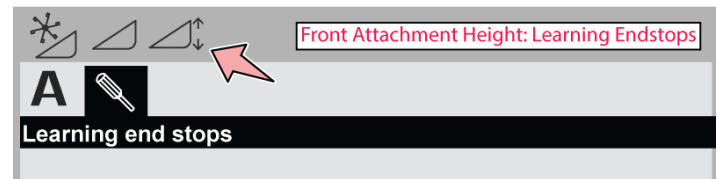
4. Ensure VARIO Automatics and Cutting Angle Automatics are turned OFF.



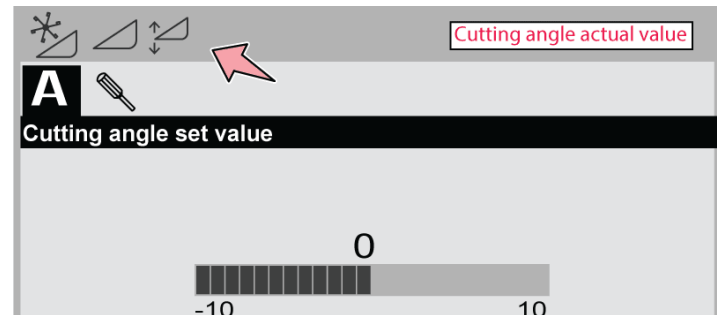
5. Run the learning endstops procedure in the Cross Leveling section of the menu.



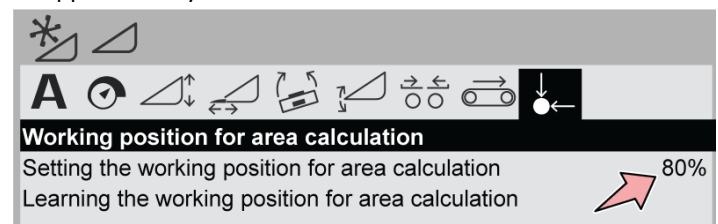
6. Run the learning endstops procedure in the Front Attachment Height section of the menu.



7. Set the feeder house angle for the combine to 0 as shown below. This value may require further adjustment depending on your equipment configuration.



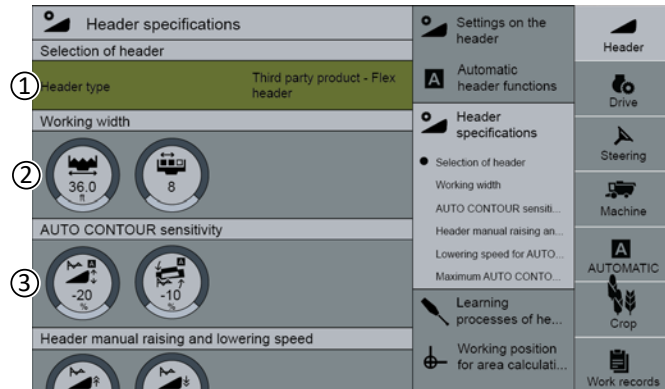
8. Set the Working position for area calculation to approximately 80%.



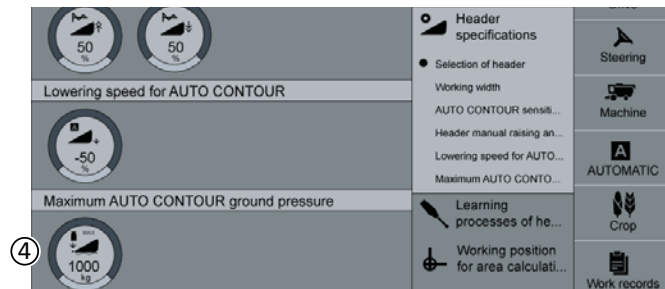
9. On variable speed feederhouse Claas combines make sure the output PTO speed is set at no more than 767 RPM. PTO speeds in excessive of 767 RPM can result in premature failure of knife drive components.

18 - Claas Lexion 6/7/8000 Series Combine Calibration/Settings

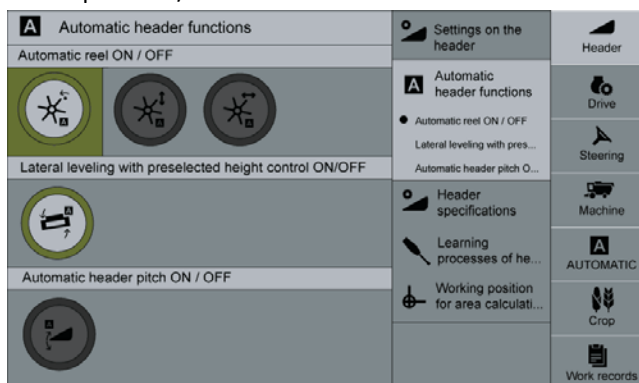
1. Select the header type via the “Header specifications” tab. Select “Third party product – Flex header”.
2. Select header width in “Header specifications” tab.
3. Set initial “Auto Contour sensitivity” and “Header manual raising and lower speed”.



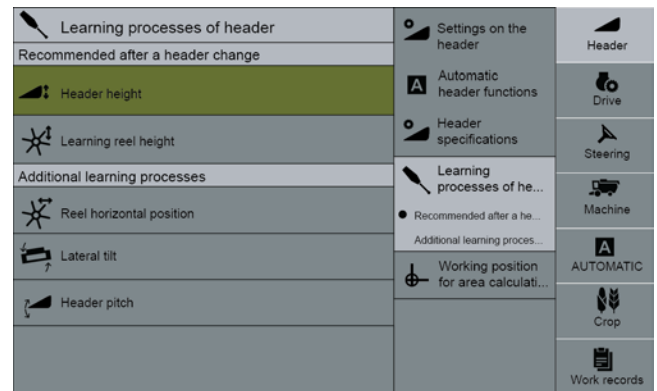
4. Set Maximum Auto Contour ground pressure. Set this as high as possible. Approximately 1000 kg.



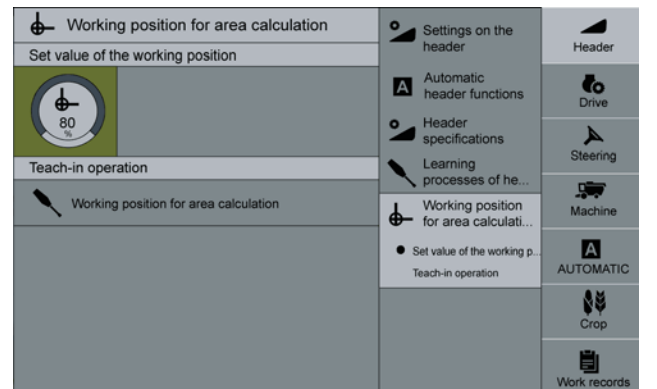
5. Go to the AutoMatic header functions screen. Ensure Automatic reel speed is turned on and Automatic reel height and fore/aft is turned off. Ensure Lateral leveling with preselected height control ON/OFF is ON and Automatic header pitch ON/OFF is OFF.



6. Go to the “Learning processes of header” screen and do the calibrations for the header pitch, lateral tilt, then the Header height.



7. Go to the “Working position for area calculation” screen and set it to 80%.



8. After all calibrations are done you can go ahead and set the header cutting height and use the bottom of the cutting height button on the multi-function handle.



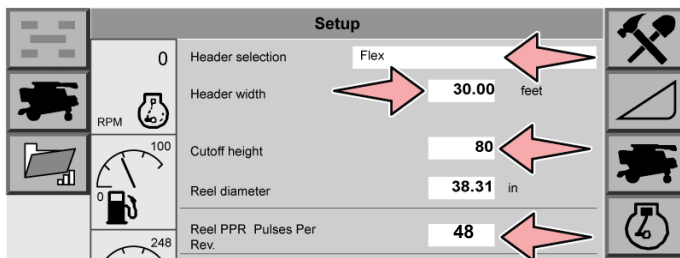
9. On variable speed feederhouse Claas combines make sure the output PTO speed is set at no more than 767 RPM. PTO speeds in excessive of 767 RPM can result in premature failure of knife drive components.

19 - Massey Ferguson Combine Calibration/ Settings

NOTE: In order for header height control to function on older model Massey Ferguson combines, a ball valve must be installed on the accumulator and closed. Consult your Massey Ferguson dealer for more information on adding this ball valve to your accumulator.

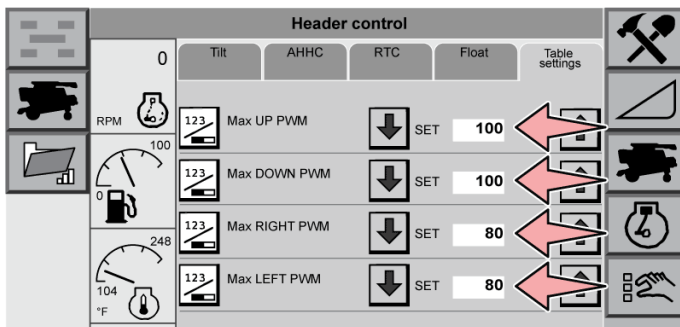
1. In the combine setup screen:

- Select the “RIGID” header type
- Enter the width of your header under “Header Width”
- Set the “Cutoff Height” to 80%.
- Reel PPR: 48.



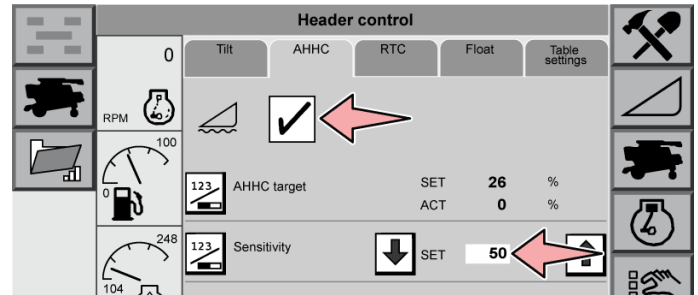
2. In the Header Control Table settings tab:

- Set both Max UP PWM and Max DOWN PWM to 100.
- Set both Max RIGHT PWM and Max LEFT PWM to 80.



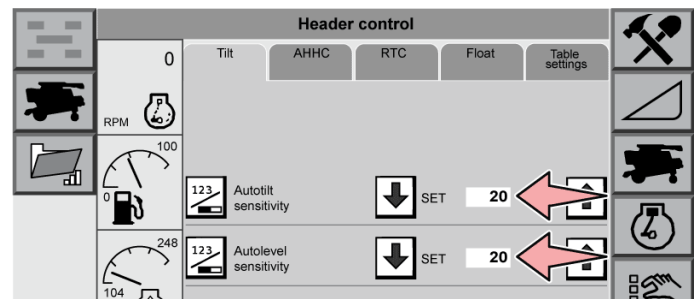
3. On the AHHC tab:

- Ensure Automatic Header Height Control is enabled (check mark)
- Set the sensitivity to 50% as a starting point.



4. On the Tilt tab:

- Set the Autotilt sensitivity to 20%
- Set the Autolevel sensitivity to 20%



Note: The optimal lateral tilt sensitivity value is directly related to the auto header height control sensitivity and can be found using the following equation:

$$\text{Lateral Tilt Sensitivity} = \left(\frac{\text{AHHC Sensitivity}}{2} \right) - 10\%$$

20 - Case Flagship Combine Calibration/ Settings

This section covers the CaseIH 7120, 8120, 9120, 7240, 8240, 9240, 7250, 8250 and 9250 combines.

1. Enter the following settings on the Header Setup 1 screen of the combine systems. Enter the width of your header in the Header Width and Target Work width fields.



Header Setup 1

Maximum Work Height
60 %

Header Type
Draper/Varifeed

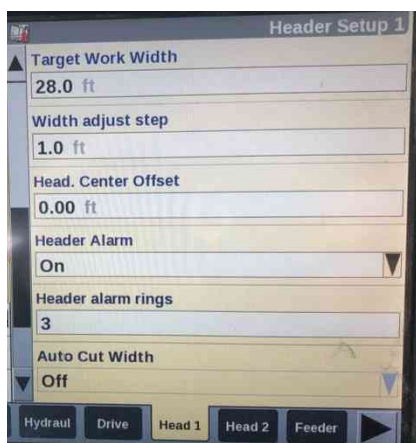
Header Sub Type
No shift function

Cutting Type
Rigid Header

Frame Type
Flex Header

Header Width
30.0 ft

Hydraul Drive Head 1 Head 2 Feeder



Header Setup 1

Target Work Width
28.0 ft

Width adjust step
1.0 ft

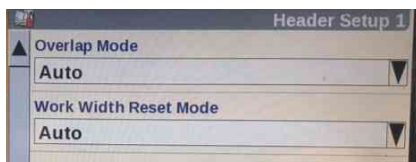
Head. Center Offset
0.00 ft

Header Alarm
On

Header alarm rings
3

Auto Cut Width
Off

Hydraul Drive Head 1 Head 2 Feeder



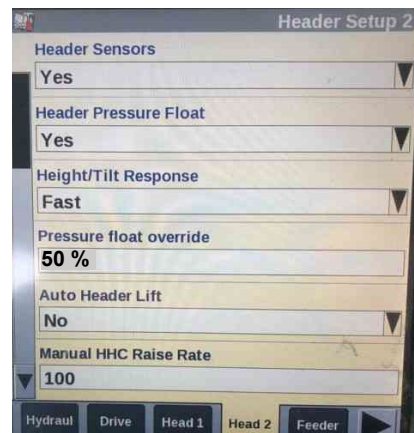
Header Setup 1

Overlap Mode
Auto

Work Width Reset Mode
Auto

Hydraul Drive Head 1 Head 2 Feeder

2. Ensure the following settings are entered in the Header Setup 2 screen of the combine systems. Use all the values below as a starting point, adjust as necessary to suit your conditions.



Header Setup 2

Header Sensors
Yes

Header Pressure Float
Yes

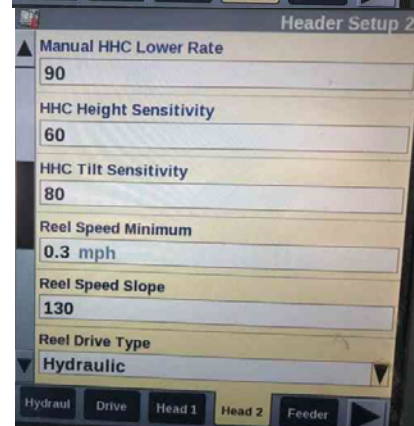
Height/Tilt Response
Fast

Pressure float override
50 %

Auto Header Lift
No

Manual HHC Raise Rate
100

Hydraul Drive Head 1 Head 2 Feeder



Header Setup 2

Manual HHC Lower Rate
90

HHC Height Sensitivity
60

HHC Tilt Sensitivity
80

Reel Speed Minimum
0.3 mph

Reel Speed Slope
130

Reel Drive Type
Hydraulic

Hydraul Drive Head 1 Head 2 Feeder



Header Setup 2

Reel Fore-Aft
Yes

Reel height sensor
No

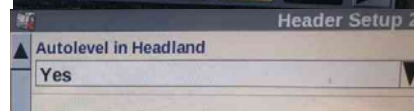
Reel Sensor Horizontal
No

Vertical Knives
No

Header Lateral Tilt
Yes

Autotilt
Yes

Hydraul Drive Head 1 Head 2 Feeder



Header Setup 2

Autolevel in Headland
Yes

20.1 - CASE IH Header Icons

When in the automatic HHC mode there should be a wavy line under the header in the left hand screen.



If the Pressure Float override is set too low or the header hit the ground hard it will send the header into pressure override. When it does a wavy line plus an up arrow will appear. Depending on the duration it may be possible that pushing the resume button may be needed.



If a straight line is under the header the Automatic HHC has been turned off.



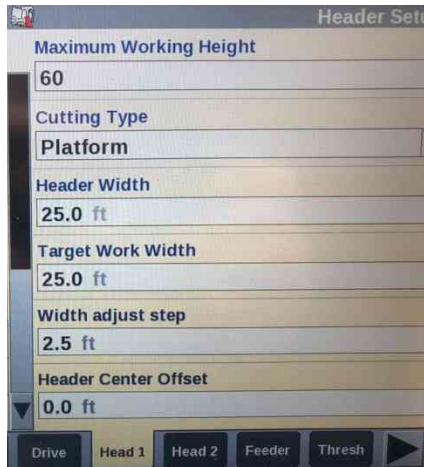
20.2 - For variable speed combines

On variable speed feederhouse combines make sure the output PTO speed is set at no more than 575 RPM. PTO speeds in excess of 575 RPM can result in premature failure of knife drive components.

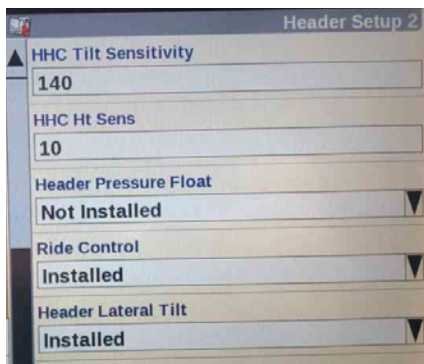
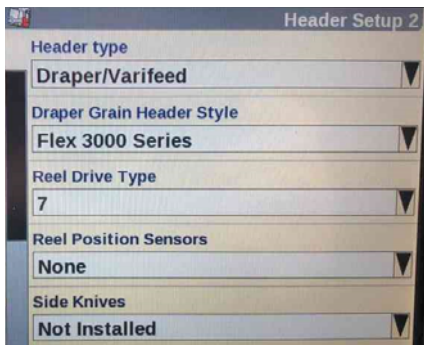
21 - CaseIH Mid-range Combine Calibration/ Settings

This section covers CaseIH 5130, 6130, 7130, 5140, 6140, 7140, 5150, 6150 and 7150 combines.

1. Enter the following settings on the Header Setup 1 screen of the combine systems. Enter the width of your header in the Header Width and Target Work width fields.



2. Ensure the following settings are entered in the Header Setup 2 screen of the combine systems. Use all the values below as a starting point, adjust as necessary to suit your conditions.



21.1 - CASE IH Header Icons

When in the automatic HHC mode there should be a wavy line under the header in the left hand screen.



If the Pressure Float override is set too low or the header hit the ground hard it will send the header into pressure override. When it does a wavy line plus an up arrow will appear. Depending on the duration it may be possible that pushing the resume button may be needed.

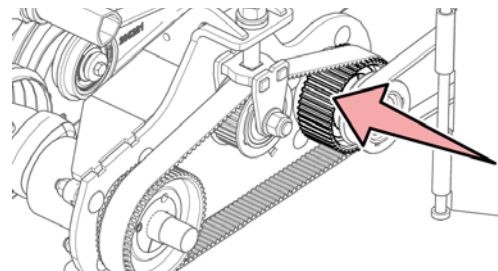


If a straight line is under the header the Automatic HHC has been turned off.



21.2 - Check combine PTO Output Speed

To ensure proper performance of Mid-Range CaseIH combines, verify that the PTO feederhouse speed to the header is set to 565-575 RPM. If the PTO speed exceeds this range and cannot be adjusted, change the knife drive timing belt gear ratio to slow the knife to below 620 RPM. If the PTO speed is above 575 RPM, replace the 47 tooth sprocket with the 50 tooth sprocket that is included with the header when the Mid-Range CaseIH combine adapter is installed.



21.3 - Combine Header Calibration.

1. Park combine on level ground with the engine running.
2. Thresher and header must be turned off.
3. Lower the header to the ground and hold down button for 2 seconds after the header has contacted the ground.
4. Raise the header fully to the top without releasing the raise button. If the header pauses momentarily while lifting this indicates that the calibration was completed successfully.

22 - Fendt Ideal Combine Calibration/ Settings

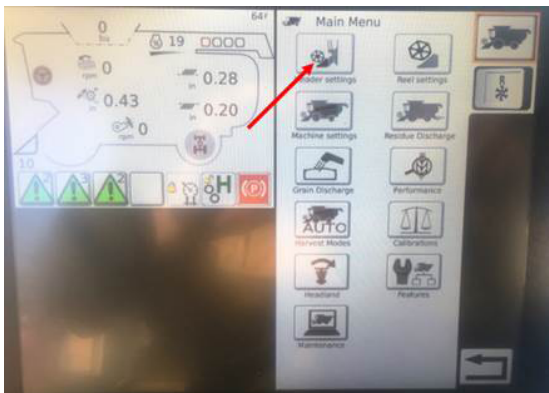
1. Ensure the AutoMatic HHC button and AutoMatic tilt buttons are pressed on the armrest console.



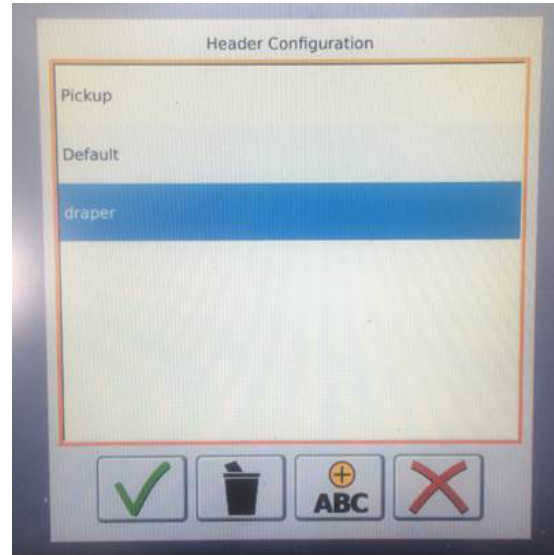
2. Second step is selecting all the header parameters in the combine monitor. Select the combine icon.



3. Then select the header settings icon:



4. Select the proper Header Configuration in drop down menu. So select the drop down menu then hit the "+ ABC" icon and select "PowerFlow" from the menu. Selecting this will allow us to get our hydraulic fore/aft and header tilt to work.



5. Then set the header width, keep the reel diameter the same and change the Reel PPR to 48. Select PowerFlow on the top drop down menu.



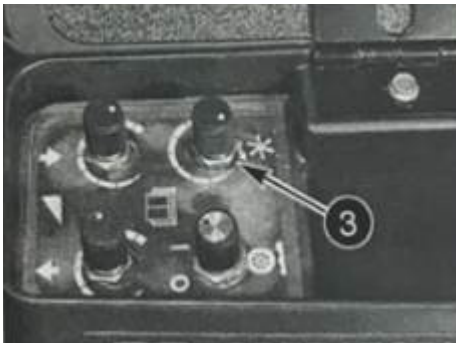
6. Follow the header and reel speed calibrations by following the instructions in the combine operator's manual.

23 - CaseIH 2100-2500 Series Combine Calibrations/Settings

1. Turn off the Accumulator Ride control switch which is under the armrest cover.



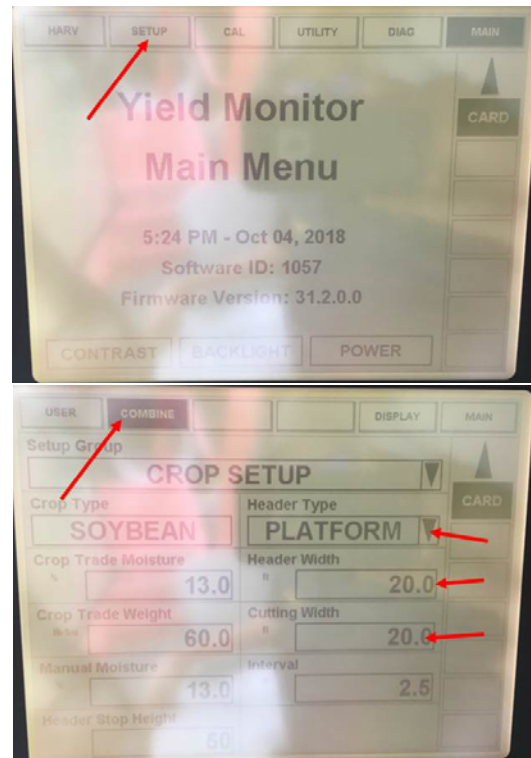
2. If Auto Reel Speed function is desired turn it on. See combine operator's manual for details.



3. Make sure the header height switch is on (HT) and the Lateral tilt button is on.



4. Go into the monitor (if one is installed) and select the setup screen and then go to combine tab and set the header type (platform), header width, cutting width (same as width).



5. After all is setup, calibrate the header HHC by following the instructions in the operator's manual.

NOTE: HeadSight kit #HP0IH23-32C-2020 must be installed between header and combine electrical for proper operation.

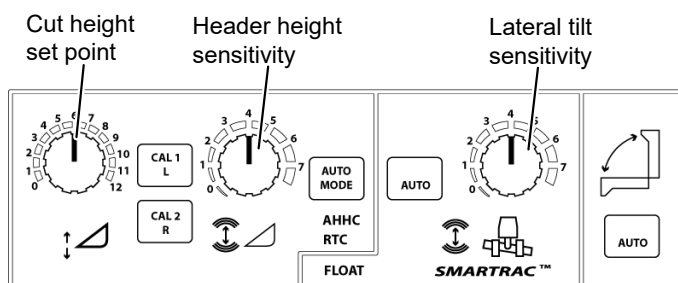
24 - S8 & Earlier Gleaner Combine Calibration/Settings

Because Gleaner combines are equipped with 'Bang-Bang' style control valves, an aftermarket modification must be made to the combine so the Automatic Header Height Control system can operate effectively. There are two options:

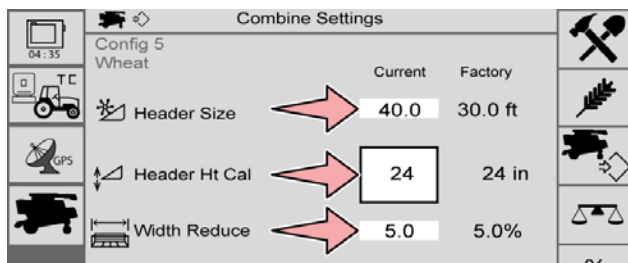
- From AGCO dealer: Pulse Width Modulated Proportional Valve Upgrade Kit (Headsight)
- From Honey Bee: BeeBox

If neither of these kits are installed, the Automatic Header Height Control system will not function correctly.

Calibration



- Close the ball valve on the accumulator to disable it during the calibration process. The ball valve can be partially opened after calibration to allow partial flow (up to 30%). Do not fully open the valve when operating the header.
- Open the combine settings screen and enter the following values:
 - Enter the header width in the Header Size field.
 - Set your cut height in the Header Ht Cal field.
 - Set the Width Reduce value to the amount you will overlap your swaths. If you are running a 40ft header, and you want 2ft of overlap, then you would enter 5% (2ft is 5% of 40ft).



- Start combine and bring engine rpm to just over 2000 RPM.

- Press hold Cal1 until lights flash on the combine control panel.
- Lower the header all the way to the ground, then press the Cal 2 button.
- Raise the header to highest position, then press the Cal 2 button.
- Tilt header down to the left, then press the Cal 2 button.
- Tilt header down to the right, then press the Cal 2 button.
- All lights should flash, level the header and press the Cal 1 button to exit calibration.
- If all lights remain off, the combine is calibrated. Refer to your combine operator's manual for further details.
- Set the header height sensitivity to the highest possible setting for optimal performance. Turn up the sensitivity until the header starts 'hunting' up and down, then turn it down until the 'hunting' stops.
- The lateral tilt sensitivity must be set to a lower value than the Header Height sensitivity. The optimal lateral tilt sensitivity can be found using the following equation:

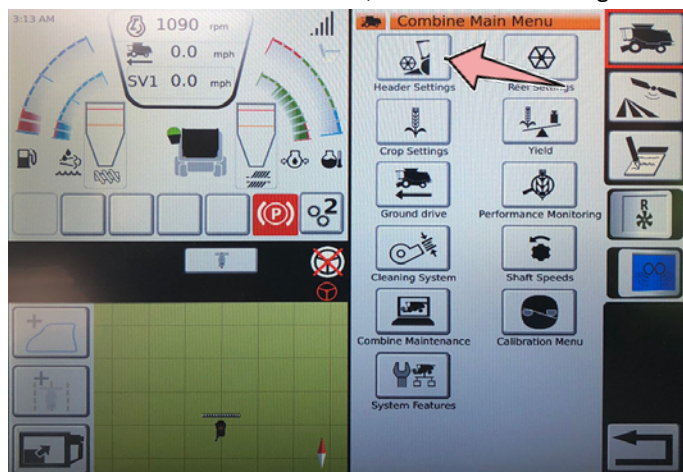
$$\text{Lateral Tilt Sensitivity} = \left(\frac{\text{AHHC Sensitivity}}{2} \right) - 10\%$$

25 - S9 Gleaner Combine Calibration/ Settings

- The two switches shown below are used to turn on automatic header height (left switch) and automatic lateral tilt (right switch). Enable auto lateral tilt before proceeding.

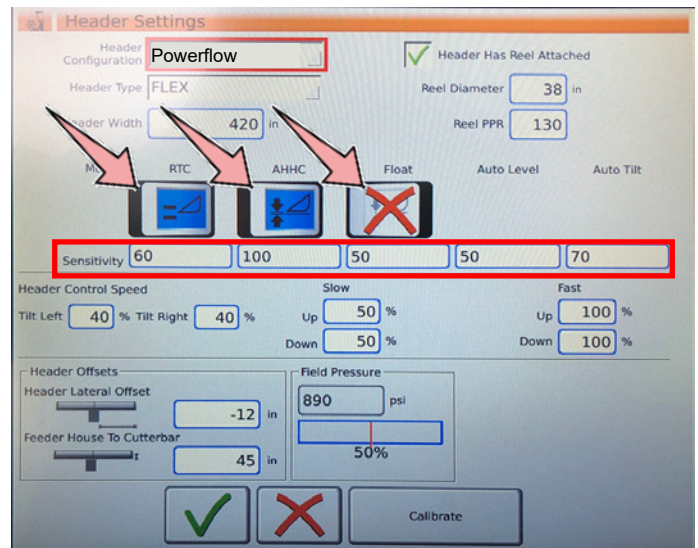


- On the combine Main Menu, select Header Settings.



- Ensure RTC and AHHC is enabled and Float is disabled. Enter the following sensitivity settings to start (these can be modified later as needed)

RTC: 60 **Auto Level:** 50
AHHC: 100 **Auto Tilt:** 70
Float: 50



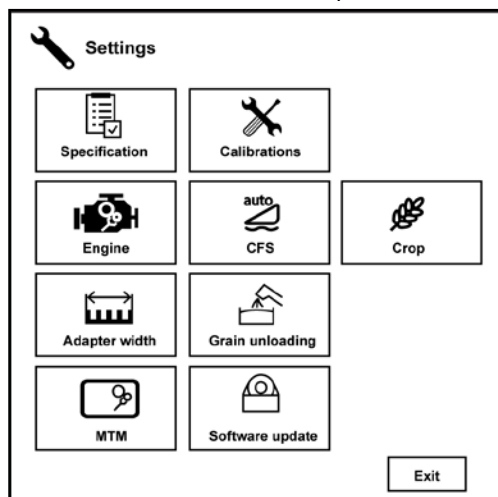
- Ensure the other settings shown in the illustration above are entered into the Header Settings screen on your combine:

Reel Diameter: 38 in. **Fast Up:** 100%
Reel PPR: 48 **Fast Down:** 100%
Tilt Left: 40% **Header Lateral Offset:** -12 in
Tilt Right: 40% **Feeder House to Cutterbar:** 45 in.
Slow Up: 50%
Slow Down: 50%

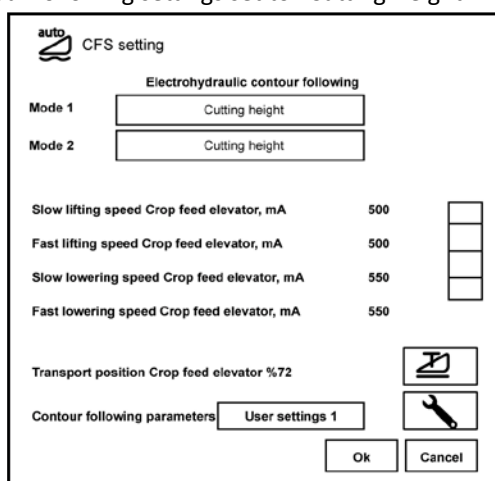
- Once the above settings are verified, return to the combine Main Menu and select the Calibration Menu, then select Header Calibration. Follow the onscreen instructions

26 - Rostselmash Acros 595+ & Torum 750-765

1. Make sure combine battery harness is connected to batteries in the correct location. The Rostselmash combines have a 24 volt battery setup so make sure the battery harness is connected to the correct battery to have a 12 volt power connection. Please refer to section 4 on page 7 for more information.
2. Go to the Settings screen in the combine monitor and select the "auto CFS" header icon to setup the header correctly.

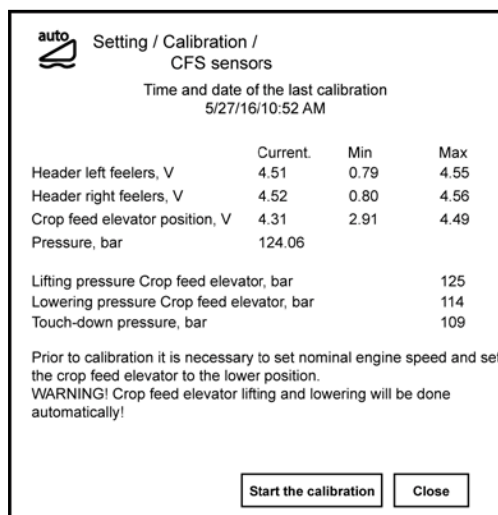
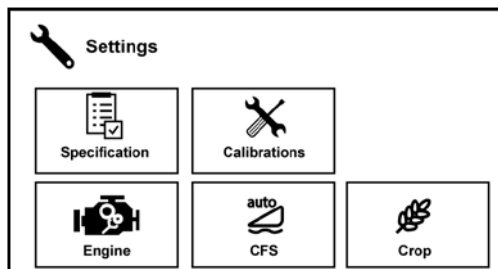


3. Set the Mode 1 and Mode 2 for the Electrohydraulic contour following settings set to "Cutting Height".

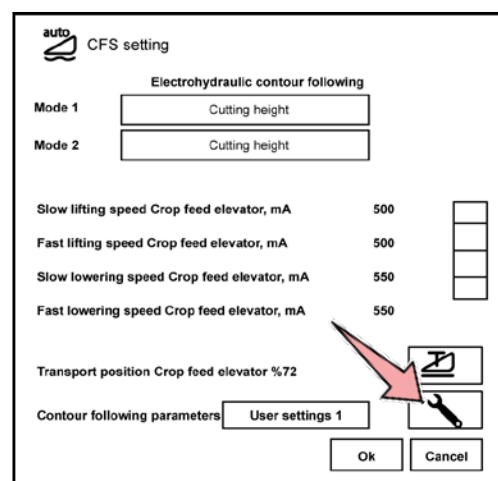


4. Adjust the lifting lower speeds so you have an approximate lift speed of 6 seconds from the lowest to the highest position and a lowering speed of 7 seconds from the highest position to the lowest position. Adjust the Transport position Crop feed elevator to 50% or higher.

5. Perform the header calibration by going into the Calibrations screen via the settings screen.



6. Access the CFS setting screen (as described in step 2) then access the Contour Following Parameters screen via the wrench icon.

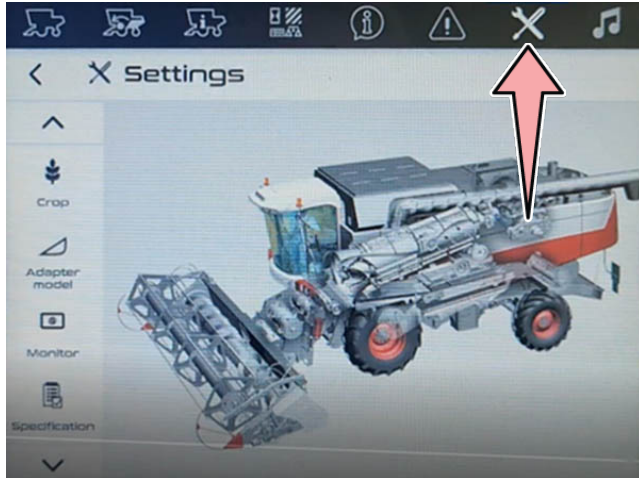


7. Adjust the “Feeler sensitivity, %”, “Lifting/Lowering delay, ms” and “Header tilting delay, ms” in the Contour following parameters screen. Adjust so header is as responsive when in operation.

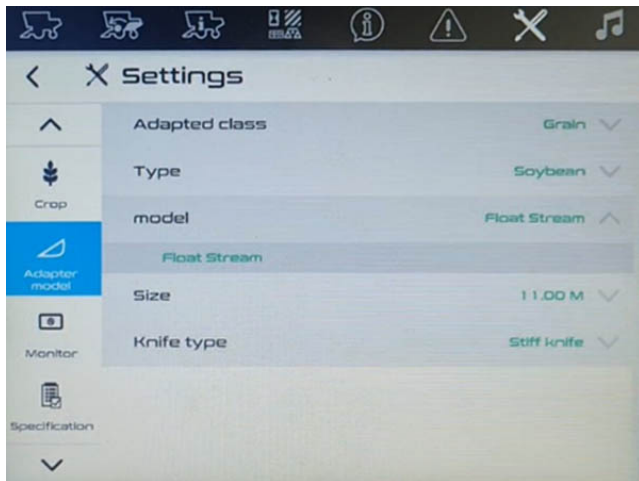
Contour following parameters				
Parameter	Factory settings	User settings 1	User settings 2	User settings 3
Maintaining of the cutting height:				
Feelers sensitivity, %	20	60	20	20
Crop feed elevator position allowance, %	2	2	2	2
Pressure maintenance:				
Lifting threshold after bumping, bar	10	10	10	10
Pressure maintenance allowance, bar	3	3	3	3
Pressure maintenance delay, ms	100	100	100	100
Lifting/lowering period by pressure, ms	200	200	200	200
Pressure control pause, ms	150	150	150	150
General:				
Lifting/lowering delay, ms	100	100	100	100
Header tilting delay, ms	500	500	500	500
	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
		<input type="button" value="Ok"/>		<input type="button" value="Cancel"/>

27 - Rostselmash Torum 770-785 & RSM-161

1. Open the settings screen via the main menu



2. Open the adapter model page and enter the following settings:



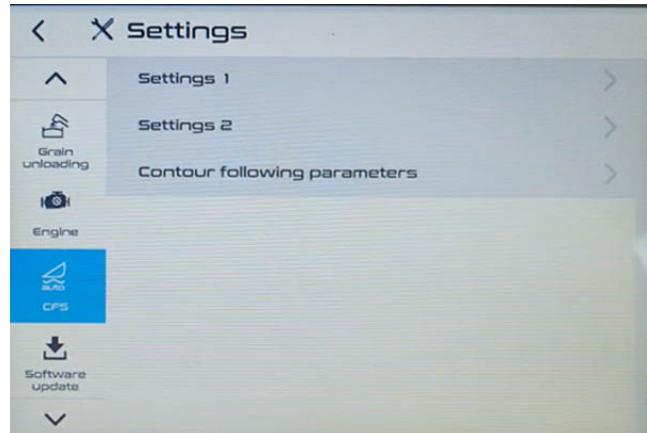
- Adapter class: Grain
- Type: Soybean
- Model: Float Stream
- Size : Size of your header
- Knife type: Stiff knife



IMPORTANT!

Do not use the Honey Bee setting even though it is listed.

3. Scroll down and open the CFS page

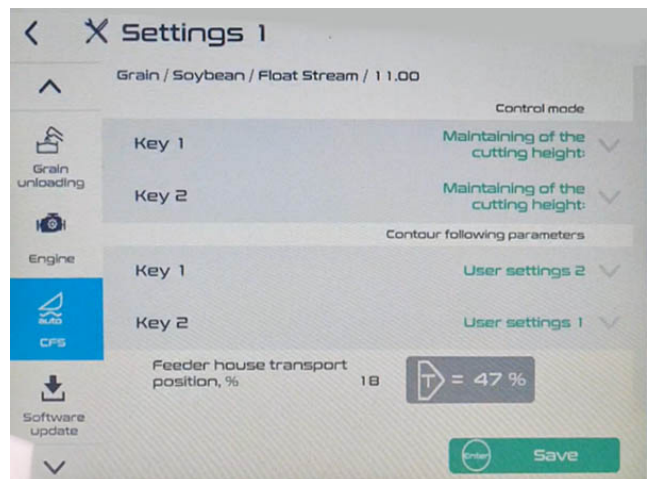


4. Open the 'Settings 1' page and enter the following settings;
Control mode:

- Key 1: Maintaining of the cutting height
- Key 2: Maintaining of the cutting height

Contour following parameters:

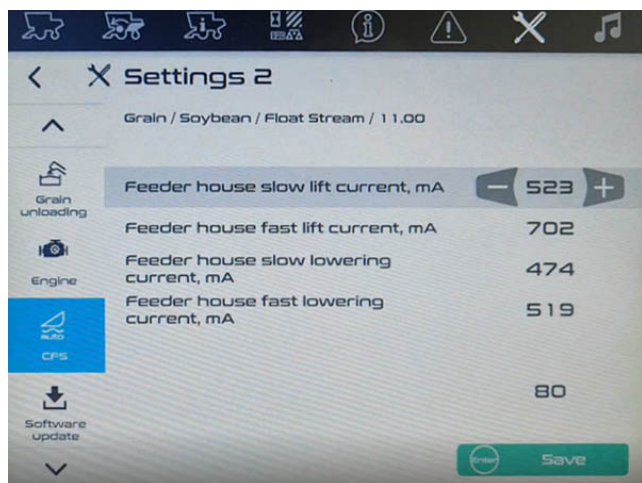
- Key 1: User settings 1
- Key 2: User settings 1



5. Press the save button

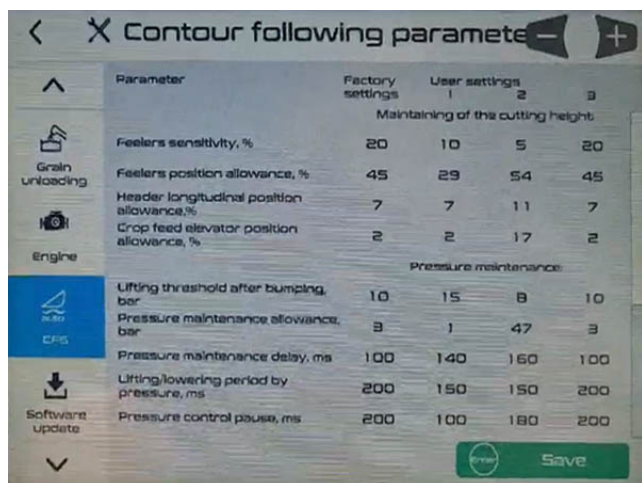
6. Open the 'Settings 2' page. The values entered here will vary between different combine/header combinations. Start with the default factory settings and adjust if necessary.

- Set the Feeder house slow lift current and slow lowering current so it takes 9 seconds to raise the header from its lowest point to its highest point.
- Set the Feeder house fast lift current and fast lowering current so it takes 6 seconds to raise the header from its lowest point to its highest point.



7. Press the save button.

8. Open the 'Contour Following Parameters' page. The values entered here will vary between different combine/header combinations. The most important setting is 'Feelers sensitivity,%'. Start with the settings shown in the image below.

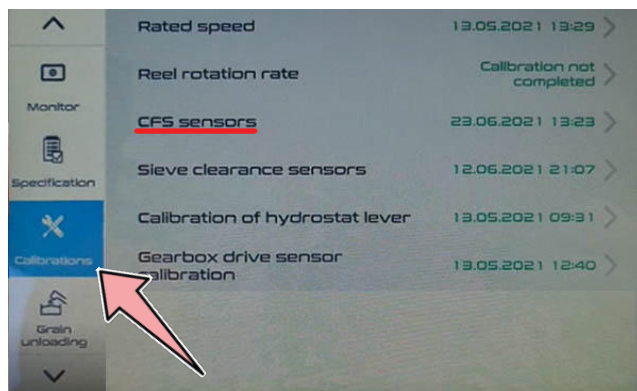


- If performance is unsatisfactory, try the 'User 1' settings shown to the right.

9. Press the save button.

Настройка	1
Поддержания	31
	66
	7
	2
Поддержания	10
	3
	100
	30
	200

10. Scroll down and select the Calibrations page, then select 'CFS sensors'.



11. Move the feeding house to the lowest position until you feel the slight bump. Press the Start button to start the calibration process.

