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SERVICE BULLETIN

MANDATORY	X
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FIX ON FAILURE

INFORMATION ONLY

SRV 09-009

Date: Dec. 25, 2009

Product: Grain Belt Plus 2009.

Re: Roller arm clamp replacement.

Please note: This bulletin pertains to 2009 Honey Bee Grain Belt Plus tables only.

Problem: Cutter bar header height roller arm clamps will not stay tight.

Solution: Replace U clamp bottom and existing UNC nuts.

Ordering Information:

Parts #	Description	Qty.
82677	U Clamp (bottom)	6
19900	Nut 1/4+UNC Flange	12
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Labor Allowance: 1 hour.

Reimbursement: Full credit for parts as well as labor allowance will be issued when a completed warranty claim has been submitted to Honey Bee Mfg. Ltd. Claim must include the **serial #** of the unit updated, **service bulletin number** as well as **part numbers** and **quantities** purchased.

2009 GBP Roller Arm U Clamp Bottom Replacement

Instruction for service bulletin SVR 09-009

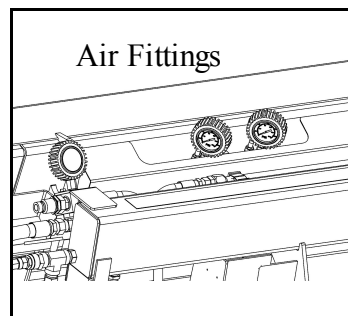
IMPORTANT

1. Raise the table until the cutter bar is at a comfortable working height.

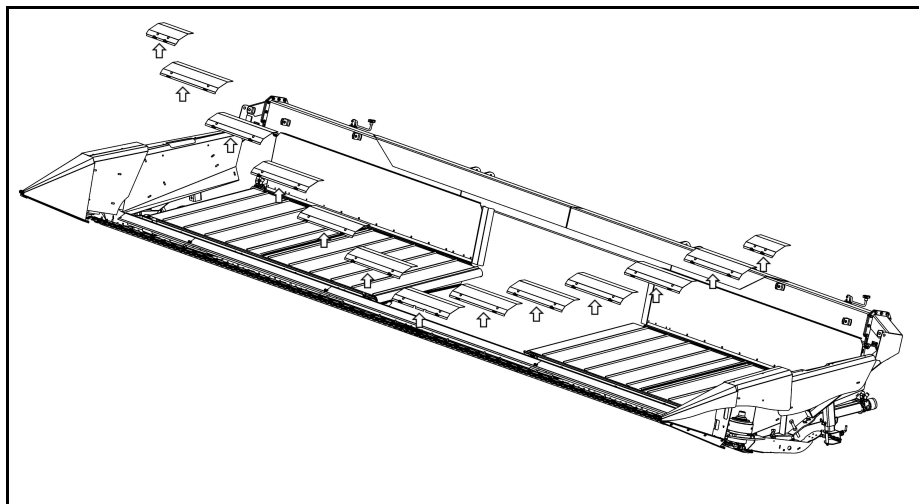
With the header and reel fully raised, set the parking brake, reel lift locks and feeder house cylinder locks. Shut combine engine off and wait for all moving parts to come to a complete stop before exiting.



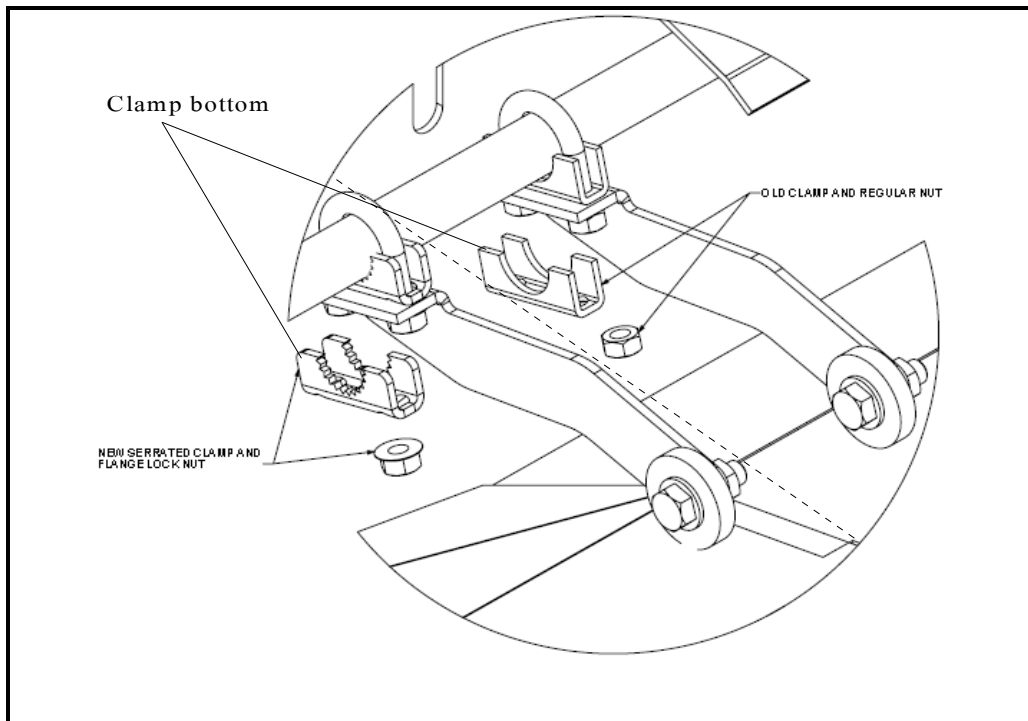
A compressed air supply will be required to refill the air system.



2. Release air from the fittings located next to the air gauges between the sub frame and the main header frame until the cutter bar reaches its lowest point of travel.
3. Starting at the outside ends and working your way to the center of the table, remove all of the feather plates from the cutter bar and expose the sensor tube and the sensor roller arm clamps.



4. Remove and discard existing roller arm U clamp bottom and the UNC retaining nuts.



5. Replace with serrated U clamp bottom and flange nuts, as shown above.



NOTE Remove and replace one clamp at a time to make certain return spring retains the required tension (refer to on line header height supplement for spring tension information and header height calibration).