



Honey Bee Manufacturing Ltd.

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## SERVICE BULLETIN

**MANDATORY**

**FIX ON FAILURE** Y

**INFORMATION ONLY**

**SVR 09-004**

**Date: Feb. 18, 2009**

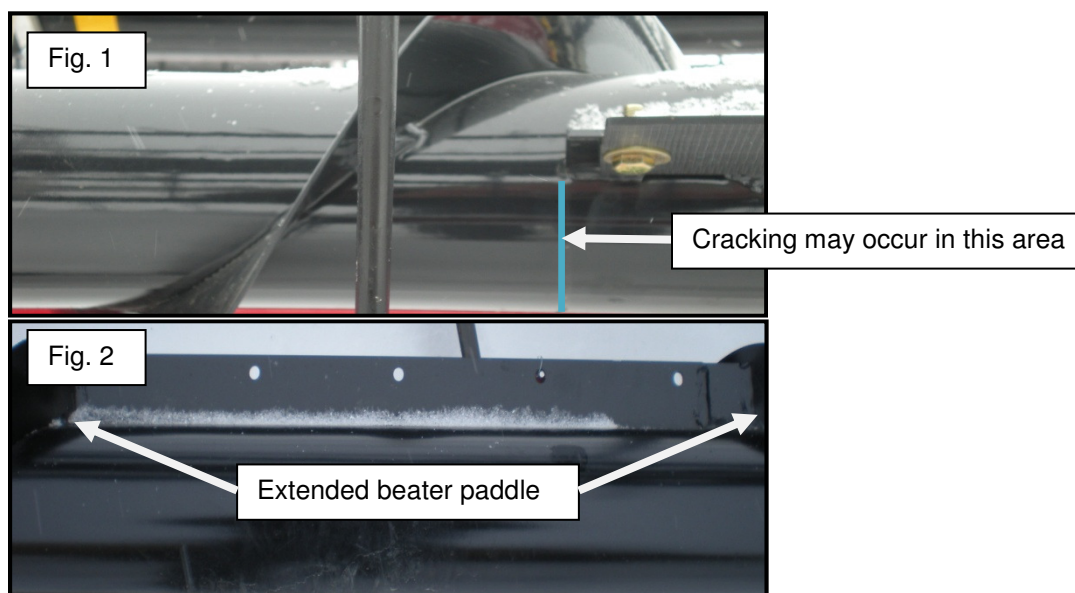
**Product:** Grain Belt Header, Wide Strut Swather Table and Grain Belt Plus.

**Re:** Optional Cross Auger

**Please note:** This information pertains to cross augers supplied on 2008 and early 2009 product only.

**Problem:** It has been brought to our attention that a stress crack may occur in the cross auger tubing, originating in the weld at the end of the beater paddle (*as per Fig. 1*). The beater paddle is located on the center section of the three piece cross auger. If operating continues once the crack has developed, the result will be complete auger failure.

**Solution:** Examine existing product, if damage is observed remove center auger and replace with correctly manufactured part, on which beater extends from LH flighting to RH flighting (Fig. 2).



**Ordering:** 1 - G80150 – Cross auger 240" center section

**Reimbursement:** Parts and labor credits will be issued when our standard CF1 claim form has been completed and submitted to Honey Bee Manufacturing.

**Labor Allowance:** 1 hr. to check for cracking when no replacement required.  
3 hr. to check and replace cross auger center section.