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SERVICE BULLETIN

MANDATORY

FIX ON FAILURE

INFORMATION ONLY

Ref: SRV-020-001

Date: 1-28-20

Product: 200 Series AirFlex Model Year 2018 and above. SDX Headers with the 69" augers.

Problem:

When the header is equipped with standard back panels and the 69" auger, wet crop conditions material may wrap on the ends of the augers.

Solution:

A kit is available to cover the ends of the auger.

Note: This kit will only work on headers with the 69" auger (short auger). The kit cannot be installed on headers equipped with the draper shield. Figure 2 shows the draper shield.

These covers move the crop further to the center of the auger. The cover bolts to the end of each back panel. On Model Year 2018 holes are not drilled in the back panels. Figure 1

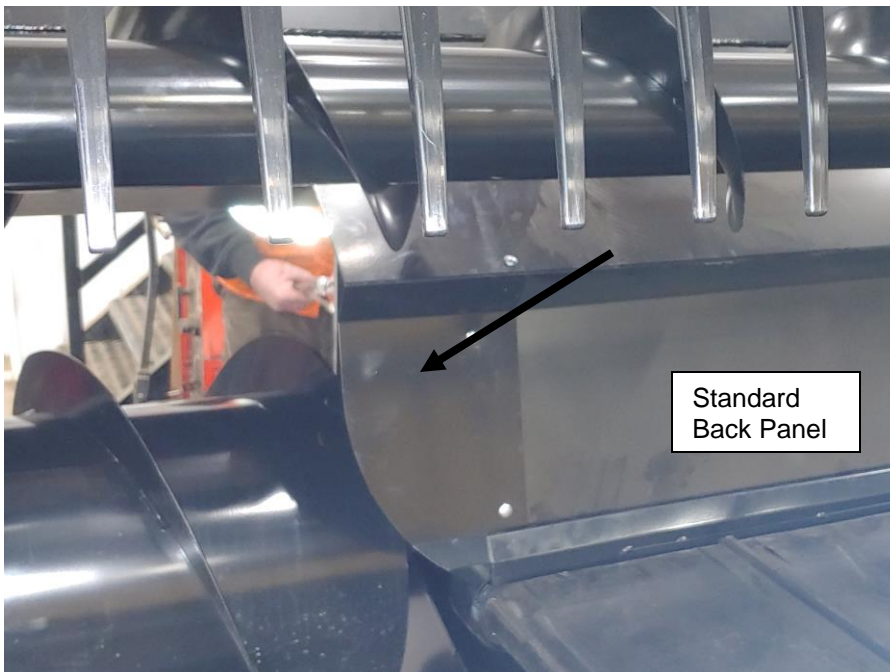


Figure 1



Figure 2

The kit includes:

Item #	Qty	Part Number	Description
1	8	19900	¼" Flange lock nut
2	8	27168	¼" X ½" Carriage bolt
3	1	G204846	RH Cover Bracket Extension
4	1	G204487	LH cover Bracket Extension

See Figure 3

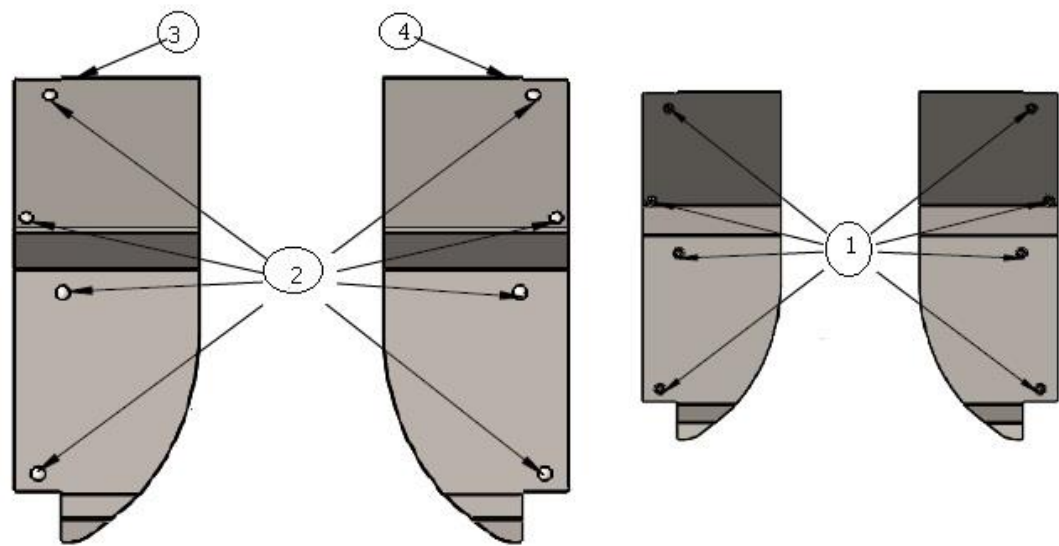


Figure 3

Installation Instructions

Figure 4

- If the header does not have the holes to mount the extensions, use the extensions to mark the holes to drill for the mounting bolts.
- Clamp the left-hand and right-hand bracket extensions on the back panels. Make sure the extensions extend over the auger tube as shown in Figure 1. Mark each of the mounting holes using the extensions as a template.
- Remove the extensions and drill each marked hole with a 5/16" drill bit.
- Mount the extensions on the back panels using the 1/4" X 1/2" carriage bolt and nuts
- Tighten the nuts to 100 in-lbs. (11 Nm)

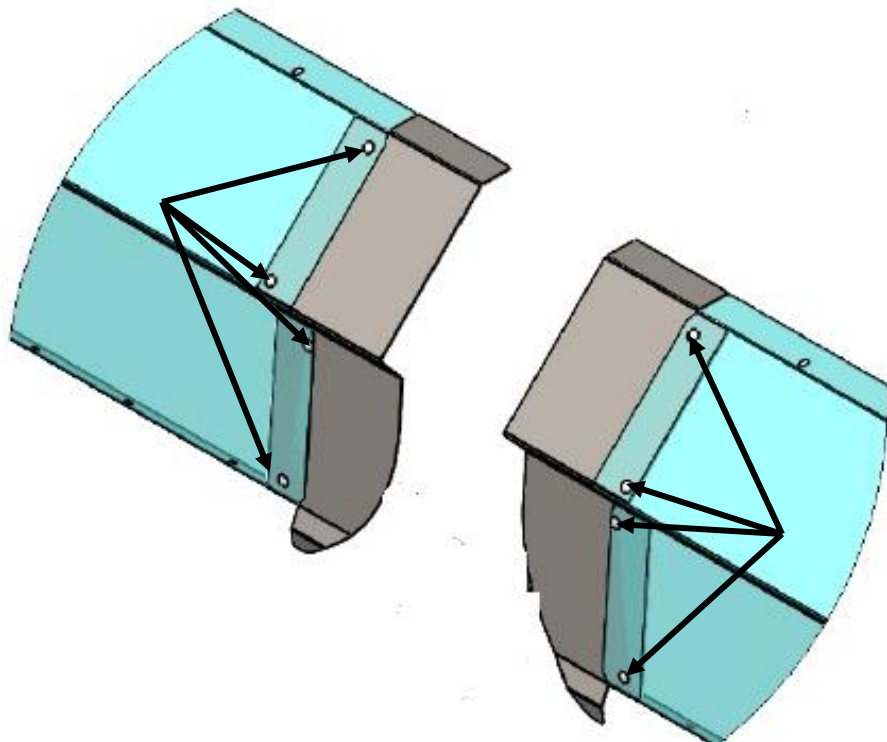


Figure 4

Ordering Information:

Qty	Part Number	Description
1	G206831	Back Panel Extension Kit

Labor Allowance: N/A

NOTE: