

## SERVICE BULLETIN

MANDATORY

FIX ON FAILURE

INFORMATION ONLY

Ref: SRV-019-005

Date: 7-17-19

Product: 200 Series AirFlex with Vertical knives installed

Re:

**Problem:** The divider will not go through the full range after the vertical knives are removed. The divider will stop when it has 1-2" (25-50mm) of travel left. This could also affect calibration of the header and combine when the vertical knife support plates are installed and the unit is not running the vertical knives. (Figure 2).

**Solution:** The nut-insert, Figure 1, will contact the vertical knife support, Figure 2 on the end divider mount. This plate is added when the vertical knives are installed. When the end divider is moving the nut-insert will hold the divider from going all the way to the bottom. See figure 3

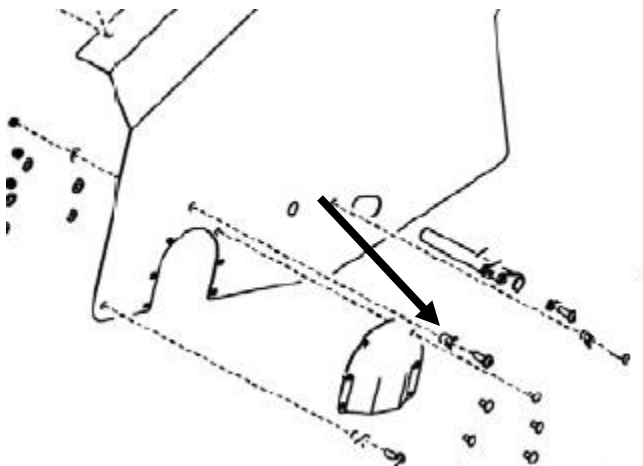


Figure 1

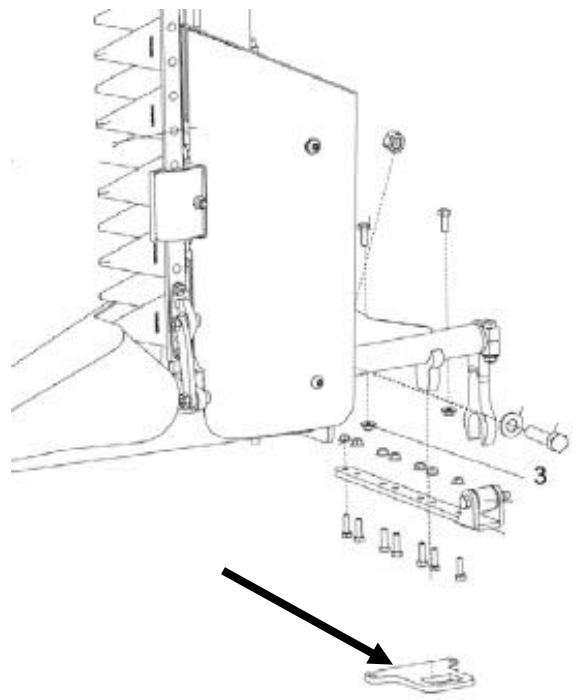
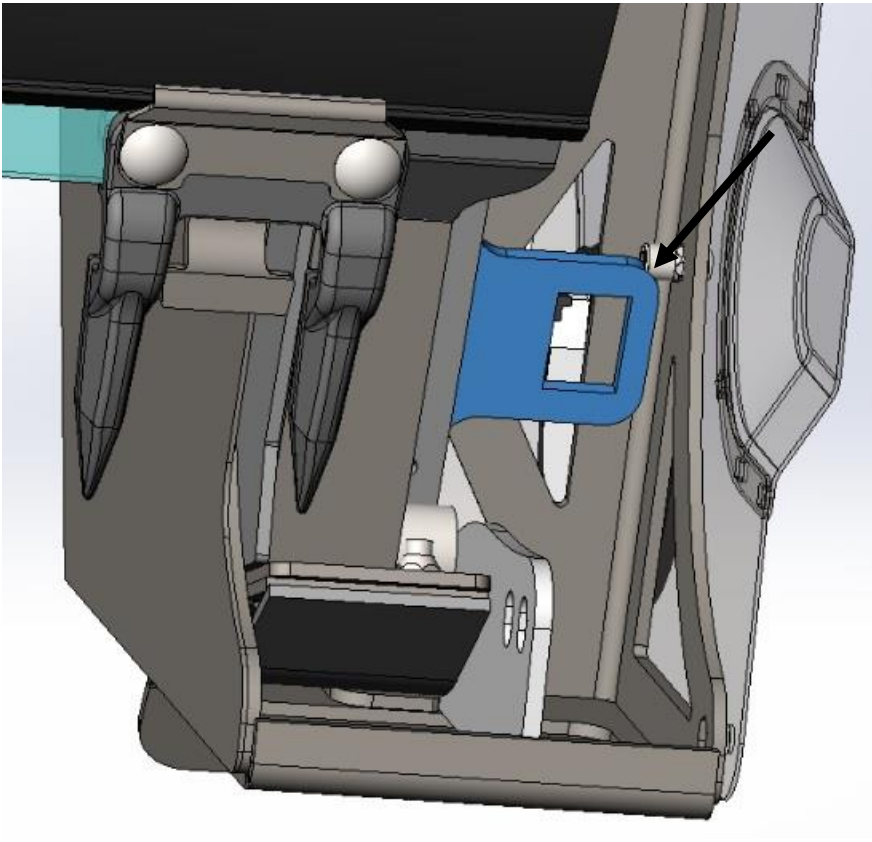
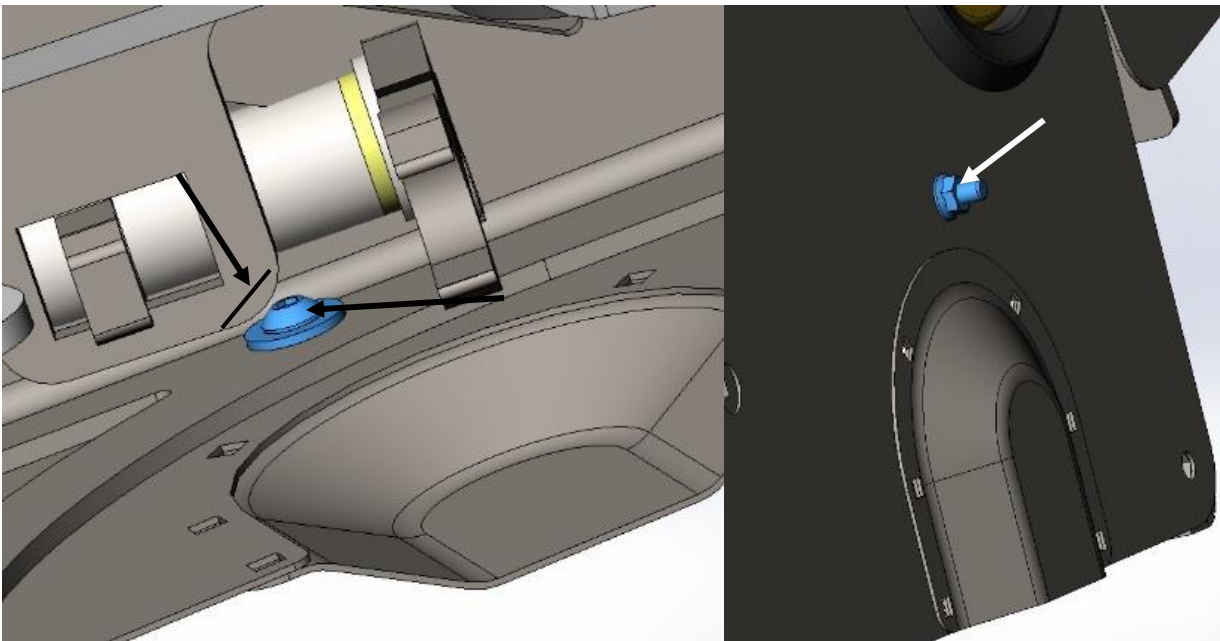


Figure 2



**Figure 3**

To resolve the interference, remove the insert by grinding or drilling out the insert. To retain the shield, install a button head bolt and washer from the inside to retain the shield in that location. The flange nut can then be installed on the outside to retain the shield. **Note: On some units the mounting bracket may need to be trimmed off for more clearance between the bracket and the head of the button bolt.** Figure 4



**Figure 4**

**Ordering Information:**

Note: Parts listed below are for one side.

Part Number	Description	Quantity
28045	5/16"X1 Button Head Bolt	1
19901	5/16" Flange Nut	1
19921	5/16" Flat Washer	1

**Labor Allowance:** N/A

NOTE: