



Honey Bee Manufacturing Ltd.
P.O. Box 120
Frontier, Sask. S0N 0W0
Phone (306) 296-2297
Fax (306) 296-2165
Email: alton.norheim@honeybee.ca

SERVICE BULLETIN

MANDATORY

FIX ON FAILURE

INFORMATION ONLY

Ref: SRV-018-012

Date: 10-22-18

Product: Honeybee Reels on All Headers

Problem:

In order to make lubrication standard across the Honeybee product line the reel end bushings Part number 28808, 1 Figure 1 now must be lubricated with 1-2 shots of grease every 10 hours. The bushings carry the weight of the reel on each end.

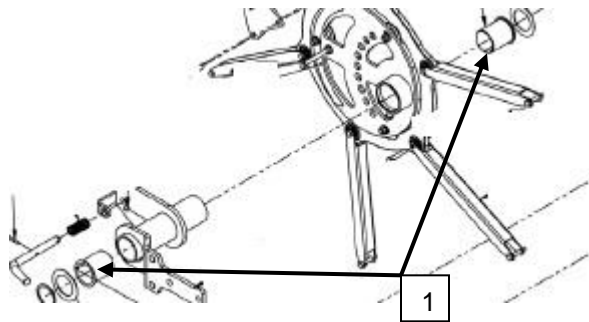


Figure 1

Solution:

To resolve this issue, we are recommending that the reel bushings on the left and right-hand side of the reel be lubricated with 1-2 shots of grease every 10 hours of operation, 1 Figure 2.

On the AirFlex headers the same lubricant that is used on the knife drive can be used on these bushings.

NLGI Grade #2 Thickener Type – Lithium Complex Molybdenum Disulfide (wt.%) – 3%

Viscosity of Oil (ASTM D 445) cst @ 40oC – 400 to 500

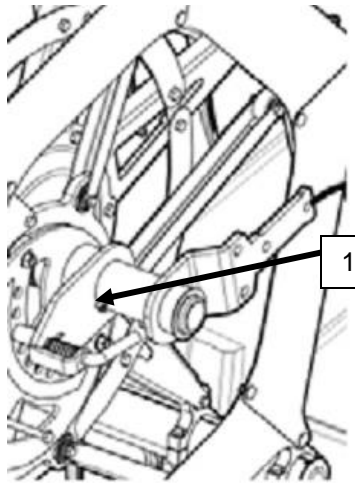


Figure 2

On model year 2017 and above headers, the lube hole for greasing the bushings may have been plugged, 1 Figure 3. If the hole is plugged remove and discard this plug. Install a standard 1/8" NPT 45-degree fitting in each of the reel arm tubes.

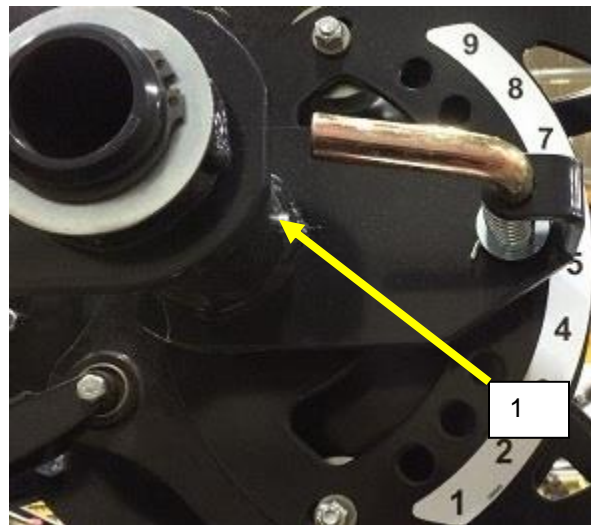


Figure 3

Ordering Information:

Qty	Part Number	Description
2	28595	1/8" NPT 45-Degree Lube Fitting

Labor Allowance: N/A

NOTE: