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SERVICE BULLETIN

MANDATORY

FIX ON FAILURE

INFORMATION ONLY

Ref: **SRV-018-008** REV 09-11-18

Date: **8-28-18**

Product: **200 Series AirFlex and SDX AirFlex**

Problem: The feeder-house on all JD series combines may not fit properly on the adapter frame of the AirFlex headers. If the frame does not fit properly the pins that latch the header to the feeder-house may not engage properly and can come loose.

Solution: To resolve the issue a kit has been developed to close the gap between the adapter plate and the combine feeder-house. This is done by adding spacers to the inside of the locking tabs on the adapter plate.

Ordering Information:

Qty	Part number	Description
1	204917	JD faceplate spacer kit

This kit includes the following

Qty	Part Number	Description
2	204899	JD Faceplate Spacers
4	19975	1/2" UNC C/Lock Nut
4	19938	1/2" SAE Washers
4	19748	1/2" x 1-3/4" UNC Carriage Bolt
1		Installation Instructions

Installation Instructions:

- Locate the tabs at the bottom of the adapter plate on the back of the header, A, Figure 1. If the internal width between the inside mounting

guide plates is 70.5" faceplate spacers **will** be required. If the internal width is 69.5" spacers **will not** be required.

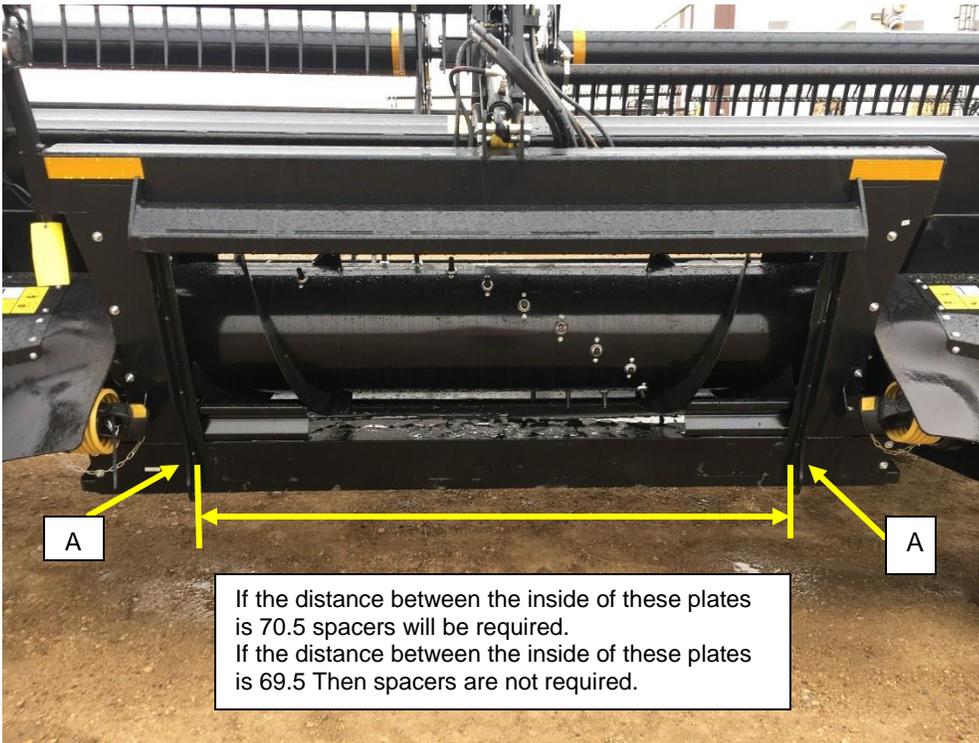


Figure 1

- The spacer plates, A, Figure 2 can either be bolted to the lower tabs on the adapter plate or welded to the lower tabs.



Figure 2

- **Bolted Option**
 - Using the spacer plate locate and mark where on the adapter plate the $\frac{1}{2}$ " holes will need to be drilled. (Dimensions should be similar to Figure 3)
 - Attach with hardware provided.

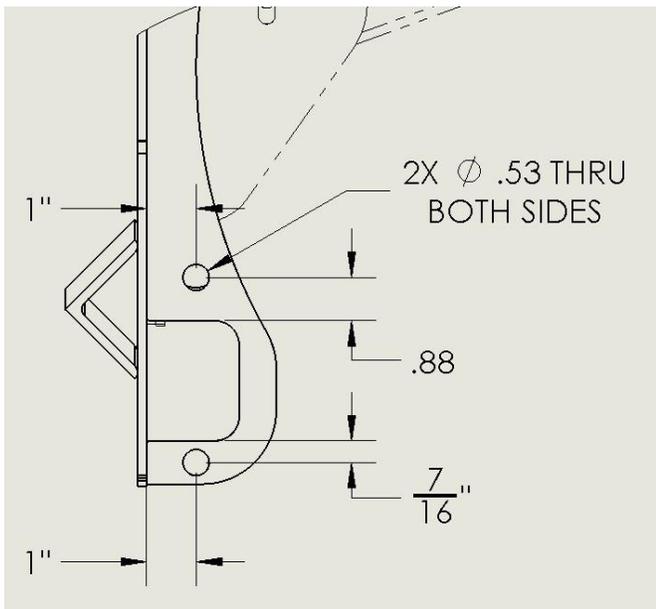
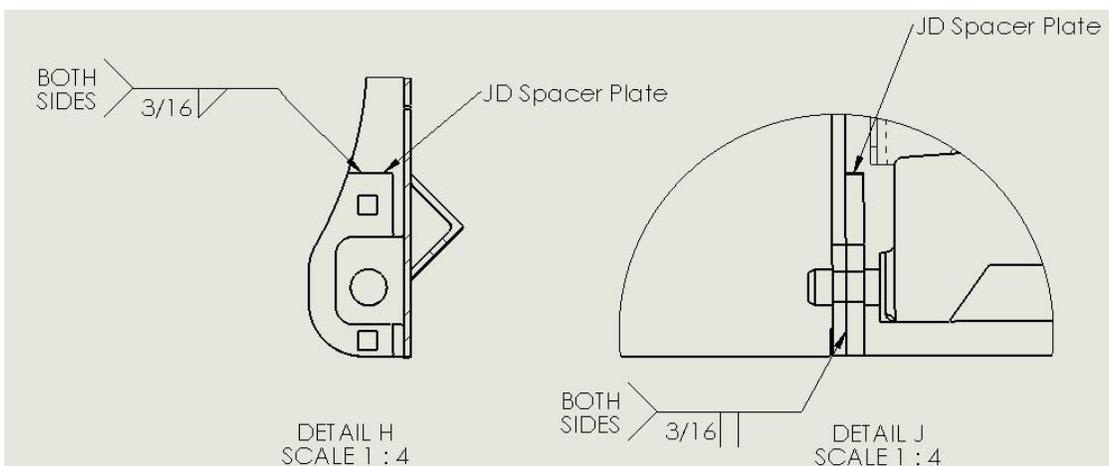


Figure 3

- **Welded Option**

- Weld spacer plate to the inside of the tabs on the adapter plate. The welding instructions are listed in Figure 4.



- After the plates are welded the pins on the John Deere feederhouse may need to be adjusted to be fully engaged in the tabs. Follow the instructions in the John Deere operators manual to make these adjustments.

Labor Allowance: ½ hour labor and the cost of the kit for any unit still within warranty.

NOTE:

The following is a list of serial number headers that were shipped from the factory with the JD adapters that will have the 70.5 dimension. This does not include any JD adapters kits sent from parts or any adapters swapped in the field.

MODEL	####	SIZE	MODEL	YEAR
AF36	5546	36	AF	17
AF30	5547	30	AF	17
AF25	5525	25	AF	17
AF40	5530	40	AF	17
AF25	5551	25	AF	17
AF40	5544	40	AF	17
AF40	5520	40	AF	17
AF40	5425	40	AF	17
AF45	5475	45	AF	17
AF40	5539	40	AF	17
AF36	5456	36	AF	17
AF40	5455	40	AF	17
AF40	5541	40	AF	17
AF40	5543	40	AF	17
FS30	5567	30	AFS	18
EF25	5582	25	AF	18
EF30	5590	30	AF	18
F36	5591	30	AFS	18
AF40	5598	40	AF	18
F40	5600	40	AF	18
FS25	5631	25	AFS	18