SERVICE BULLETIN

MANDATORY	FIX ON FAILURE	INFORMATION ONLY

Ref: SRV-018-007 REV   **Date: 8-27-19**

Product: 200 Series AirFlex

Problem:
Repeat failure of the knife back at the overlap on the Left-Hand knife assembly.

Solution:
There is now an overlap kit to help reinforce the Left-Hand overlap joint. This kit will reinforce the overlap area and make the overlap joint more flexible.

Item Number	Qty	Part Number	Description
1	3	22012	Bolt M6X30 Gr 10.9
2	2	26208	Sickle section Pro-Cut "C"
3	3	27812	Sickle section overlap
4	2	29090	Bolt M6X22 Gr. 10.9
5	9	61713	Nut M6 lock
6	1	100780	Knife-back reinforcement strap
7	5	203429	Bolt M6-1.00X14 Countersunk
8	1	204901	Knife back section 13 15/32" Long

Figure 1

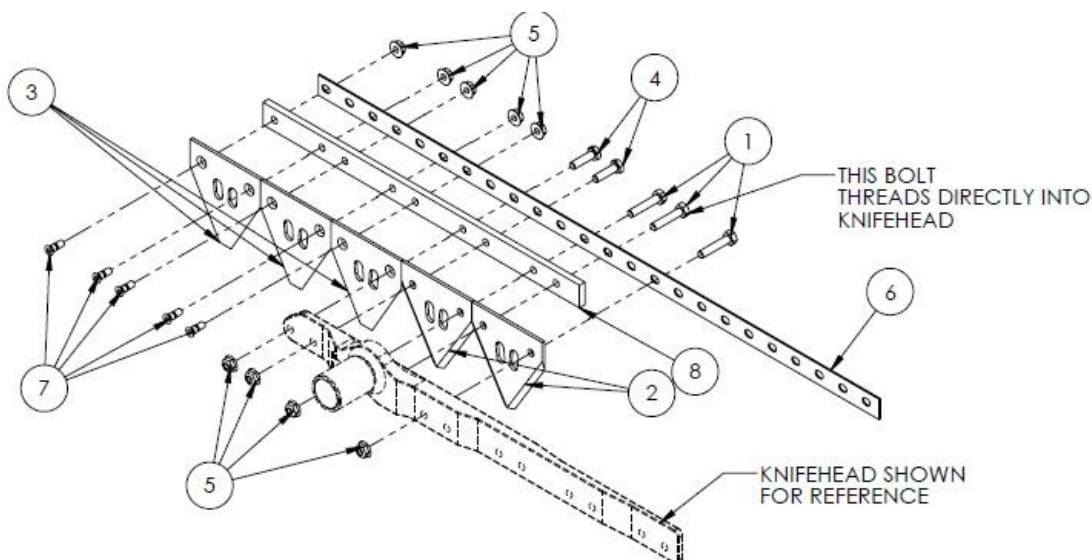**Installation instructions**

- Remove all center overlap guards.
- Remove the knife-head.
- Cut the knife-back in the middle of section 5, 1 Figure 2.   Make certain that the knife-back is cut far enough to install the connector bar (item 8 figure 1). The connector bar is 13 15/32" long
- Slide the knife-back section against the trimmed section of the knife
- Install the reinforcement strap, 6 figure 1, on the underside of the knife-back and use hardware in sections 6 through 9 to hold in place, at 1 Figure 3
- Install the new sections and hardware in the overlap and install the knife-head. Tighten all knife hardware.
- Install gooseneck bearing on knife-head.
- Install one guard on the overlap area. Rotate the knife through a couple of cycles. Check to make sure that the bolts or nuts do not rub on the guard. If they do grind off a small amount of the bolt to eliminate rubbing.
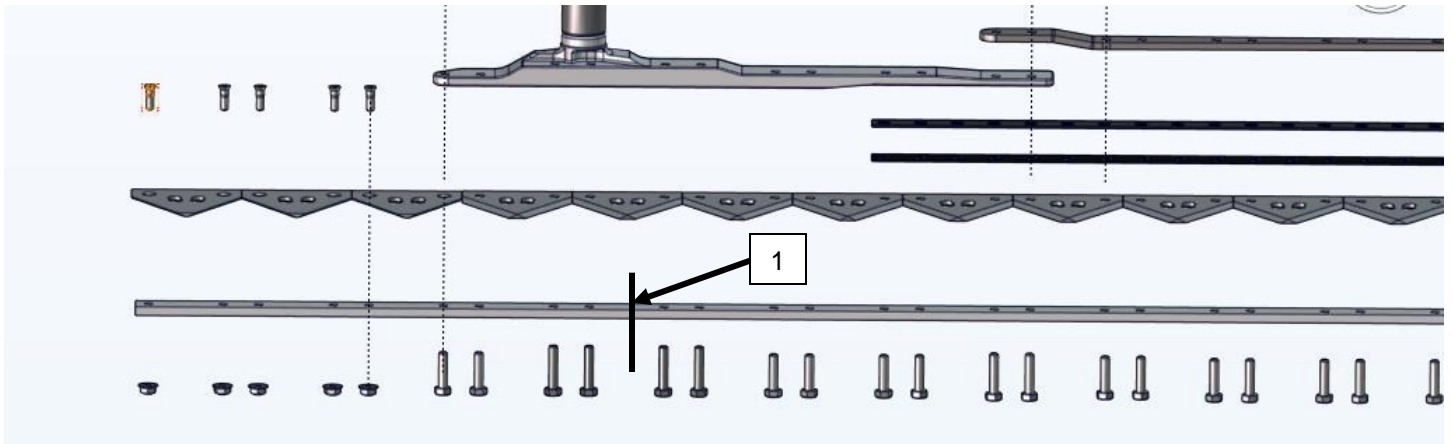- Replace the remaining guards and check to make sure the knife gooseneck bearings are shimmed properly.
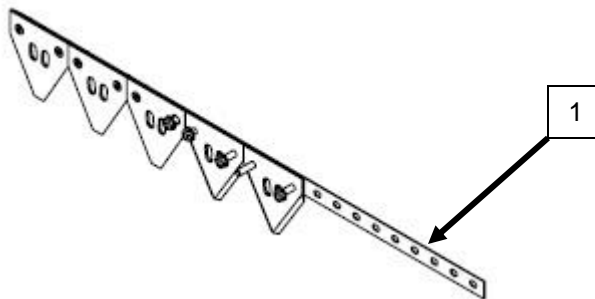
Figure 2

Figure 3

Ordering Information:

Qty	Part Number	Description
1	204900	Knife overlap repair kit

Labor Allowance: N/A

NOTE: