

## SERVICE BULLETIN

MANDATORY

FIX ON FAILURE

INFORMATION ONLY

Ref: SRV-018-001

Date: 4-16-18

Product: AirFlex 200

Re:

**Problem:** The cutter bar will sag in the center when the header is placed in the rigid mode. When this happens the cutter bar will vibrate during operation.

**Solution:**

In 2017 a bolt-on cutter bar reinforcement plate was implemented to resolve this issue the kit part number was 94991. This plate was not strong enough to give the cutter bar support.

For model year 2018 a new center cutter bar reinforcement has been developed. The plate is heavier and will provide better support for the center of the cutter bar. The part number of the kit is **G203393**. This kit is available for purchase for older units.

All production AirFlex 200 series headers built in 2018 will have this reinforcement bolted in from the factory. If the header is used in the flex position and more flexibility is required in the center then the reinforcement can be removed. Simply remove the 8 bolts attaching the reinforcement to the center cutter bar. See Figure 1.

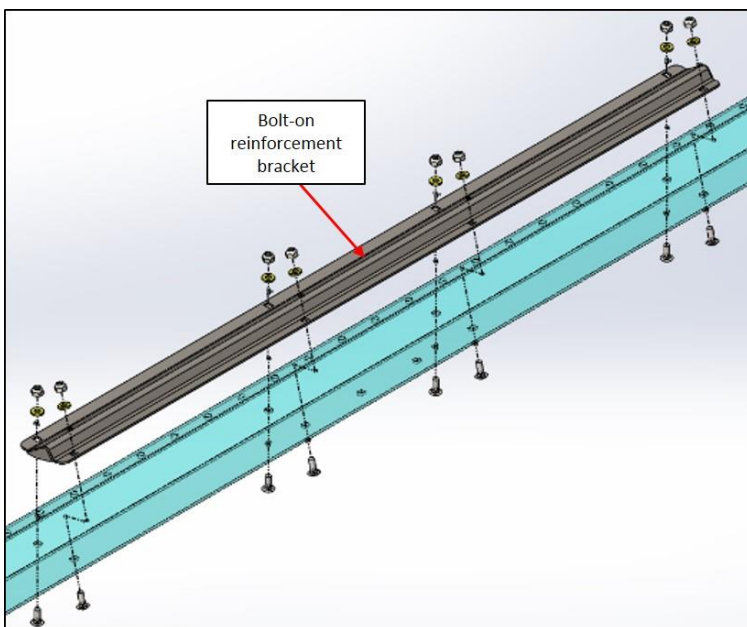


Figure 1

**Installation Instructions:**

The cutter bar support is only installed on the center cutter bar, (the cutter bar in front of the center deck). The support is bolted through the holes in the cutter bar. Make sure this area is clean before assembly. Use the eight 3/8" carriage bolts and nut and washer provided with the kit.

On some of the early MY2017 headers holes were not drilled in the cutter bar to mount this support. On those units 15/32" holes will need to be drilled in the cutter bar. Make sure the center header cutter bar is free of any dirt. Using the support as a template lay it in the center of the cutter bar front to rear. Center the support between on each end between the innermost paddle mounting bolts. Mark each hole on the support and drill out the cutter bar. When installing the carriage bolts the square shoulder will be pulled into the 15/32" holes.

**Ordering Information:**

Qty	Part Number	Description
1	G203393	Cutter bar support kit

**Labor Allowance:** N/A

*NOTE: This kit will not fit on Model Year 2016 and older. On those units the support is welded on the center cutter bar.*

*Note: This is an upgrade and not available for warranty.*