

SERVICE INFORMATION

MANDATORY

FIX ON FAILURE

INFORMATION ONLY **Y**

Ref: SRV - 013-004

Date: March 15, 2013

Product: UII REEL

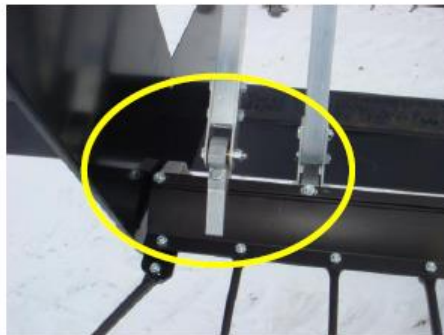
Re: Control knuckles, right and left end.

Problem: Loose hardware, failure of knuckle.

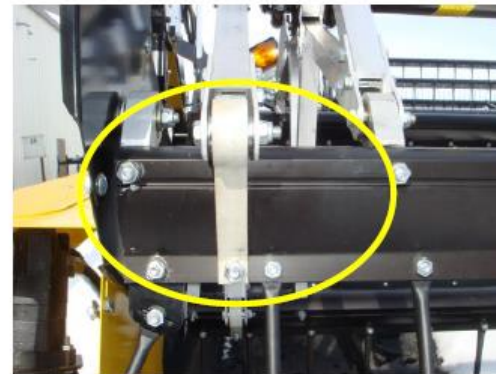
Solution: Inspect for wear occurring on existing knuckles and bat. If wear is observed, replace with new style knuckle.

Ordering Information: Qty as required (qty varies) - 94659 - CONTROL KNUCKLE ASSEMBLY KIT - UII REEL.

Labor Allowance: N/A



BEFORE

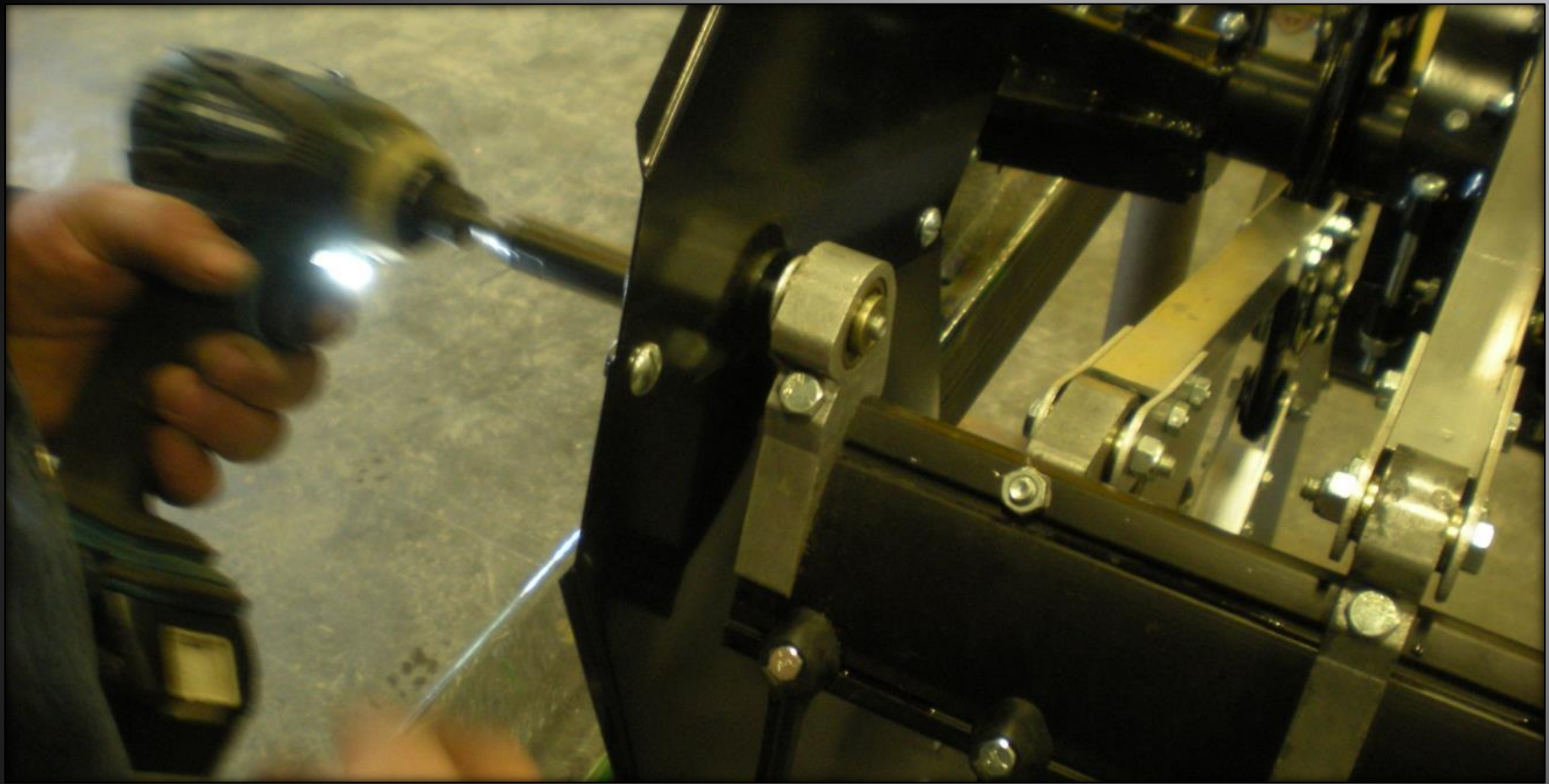


AFTER



UPGRADE #2 REEL BAT CLAMP >>

PARTS REQUIRED TO REPAIR ONE END OF A 6 BAT REEL



REMOVE END SHEILD , BALANCE IT ON CENTER SHAFT.
REMOVE OUT SIDE BEARING HOLDER. REMOVE EXISTING
BEARING HOLDER FROM THE CONTROL ARM AND REEL BAT.
REMOVE OUTSIDE PICKUP TINE



REMOVE END SHEILD, BALANCE IT ON CENTER SHAFT.





REMOVE BEARING
HOLDER FROM
CONTOL ARM AND
REEL BAT



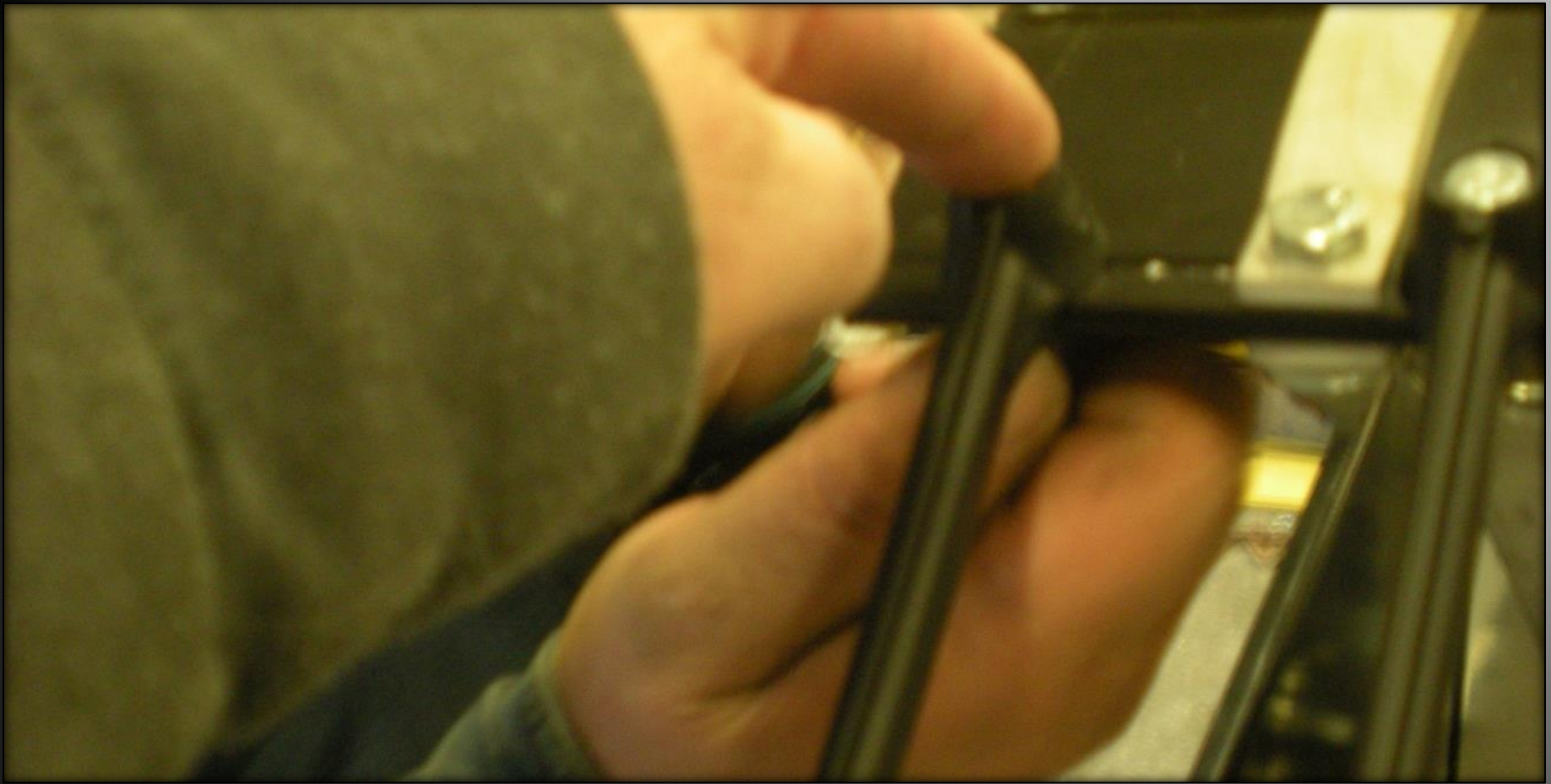
REMOVE PICKUP TINE



SLIDE NEW KNUCKLE (BEARING HOLDER) OVER REEL BAT.
POSITION KNUCKLE IN EXACT POSITION OF REMOVED BEARING
HOLDER, ATTACH TO THE CONTROL ARM. DRILL HOLE
THROUGH NARROW END OF REEL BAT. BOLT KNUCKLE TO REEL
BAT. TIGHTEN ALL BOLTS.







REPLACE PICKUP TINE AND END BEARING HOLDER. DO THE OTHER 5 REEL BATS AND REPLACE END SHEILD. TIGHTEN ALL BOLTS.



► REPEAT ON OPPOSITE END