



Honey Bee Manufacturing Ltd.

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SERVICE BULLETIN

MANDATORY

FIX ON FAILURE

INFORMATION ONLY

Ref: SRV - 011-007

Date: Apr. 30, 2011

Product: All Honey Bee product.

Re: Proper torque on knife head clamp bolt.

Please note: The following inspection pertains to Honey Bee Mfg. product supplied from 1984 through 2011.

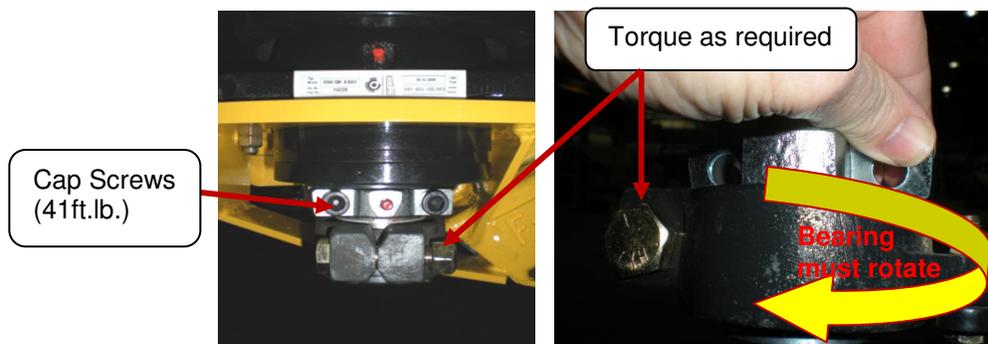
Problem: Improper torque cause premature sleeve wear and bearing failure.

Solution: Adjust torque if required.

Inspection instructions:

- 1) Remove caps screws holding bearing block in place.
- 2) Retract complete knife approximately a foot or until bearing block and be easily rotated by hand.
- 3) Rotate bearing block, if bearing rotates freely by hand then proper torque has been applied to the knife head.
- 4) If bearing is tight when manually turned, then back off slightly.
- 5) If the knife head can slide up and down easily on the bearing, tighten clamp bolt (over tighten moderately and then loosen off until bearing turns free).
- 6) Reinsert knife and torque cap screws (41ft.lb.)

Ordering Information: N/A.



Reimbursement: N/A

Labor: N/A