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SERVICE BULLETIN

MANDATORY

FIX ON FAILURE

INFORMATION ONLY Y

Ref: SRV - 011-003

Date: Apr. 30, 2011

Product: Ull Reels on all Honey Bee Product

Problem: In certain conditions it has been noted; that the pillow block bolt hole can tear or stretch at end of reel bat.

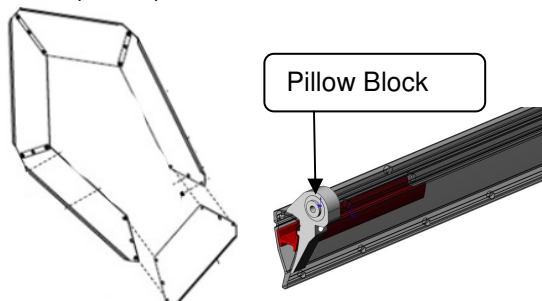
Solution: Install bat bridge.

Ordering Information: Order Honey Bee part number as listed below.

Part no.	Description	Qty.
28005	Bat bridge	12 on 6 bat single piece reel (Note: Required Quantities double for split reel)

Instructions:

- 1) Raise and lock reel in place using table reel locks.
- 2) Remove Ull reel bat end shields.
- 3) Rotate reel remove end shields.
- 4) Loosen pillow block bolts if required.
- 5) Insert reel bat bridge (tap in as required).
- 6) Tighten pillow block bolts (12ftlb) and reinstall end shields.



Reimbursement: N/A

Labor: N/A