

SERVICE BULLETIN

MANDATORY



FIX ON FAILURE

INFORMATION ONLY

Ref: SRV - 016- 004

Date: Aug. 26, 2016

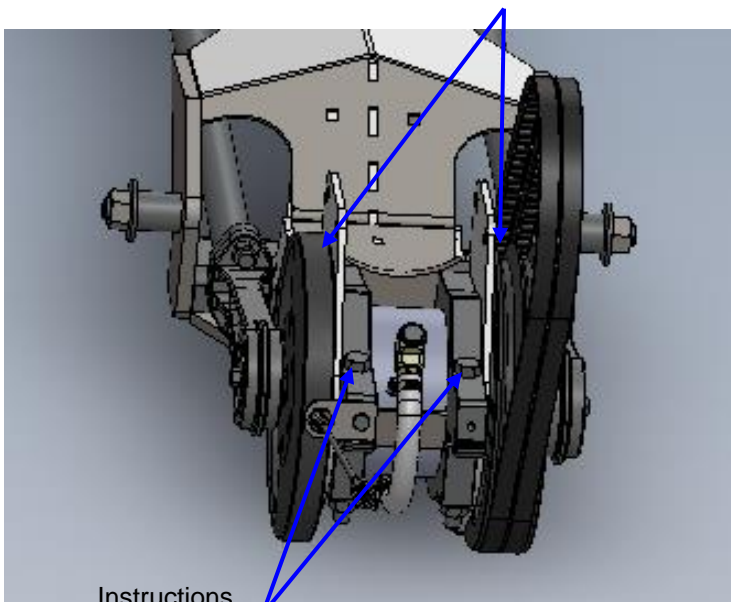
Product: Honey Bee AirFLEX tables model year 2014, 15 and 16

Re: Bearing clamp bolts

Problem: Std. torque on bearing clamp bolts is inadequate, bearing and flywheel assembly will slide and contact housing. The contact will cause **FIRE**.

Solution: Remove gr. 5 bolts and reinstall gr. 8 bolts, torque to 120ft.lb. (Note: If gr. 8 bolts are not available torque existing bolt to 120 ft.lb.).

Important: After torqueing bolts make certain flywheels are not making contact with any part of the housing as they rotate.



Instructions

Remove the 2 – ½ x 5 ½” gr. 5 unc. bolts. Replace bolts with 2 – ½ x 5 ½” gr. 8 unc.

Torque bolts to 120 ft.lb.

Note: If gr. 8 bolts are not available torque existing bolt to 120 ft.lb.