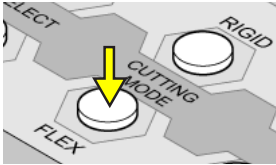
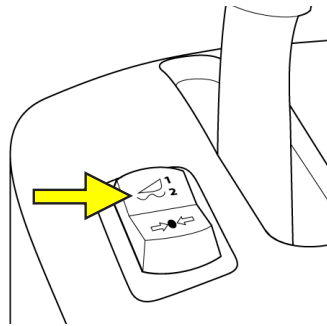
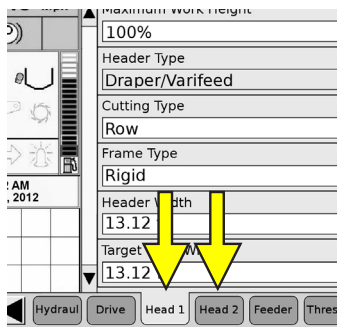


CNH Header Height Settings

1 - FLEX MODE

1. Make sure header and combine are calibrated before continuing.
2. Ensure FLEX mode is enabled on Automatix console using FLEX button. 
3. Follow the preliminary "Head 1" and "Head 2" settings for the combine. Make sure the header height switch beside the hydrostat is set to float 1 or 2 as well. These are just a starting point and may need to be fine-tuned depending on how the header is reacting.

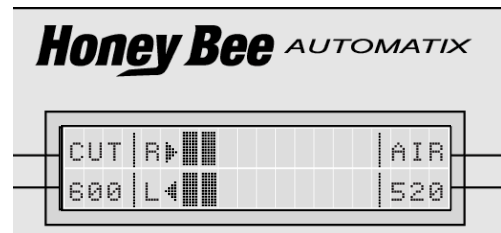
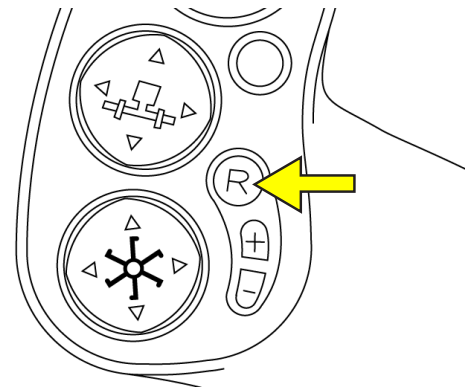


1.1 - "Head 1" Settings

4. Set Maximum Work Height to 80.
5. Set Header Type to Draper/Varifeed.
6. Set Cutting Type to Platform.
7. Set Frame Type to Flex Header.
8. Set Header Width to the working width of header. (Example 40')
9. Set Target Work Width to a smaller header width for Overlap. (Example 39' for 1' of Overlap)

1.2 - "Head 2" Settings

10. Set Auto Float to Installed.
11. Set HHC Threshold to 100.
12. Set Auto Header Lift to Installed.
13. Set HHC Raise Rate to 180.
14. Set HHC Lower Rate to 80.
15. Set Header Height Sensitivity to 130.
16. Set Header Tilt Sensitivity to 180.
17. Set the cut height using the Hydrostat Lever. Set your cut height to 2 bars on the Honey Bee Automatix Box.

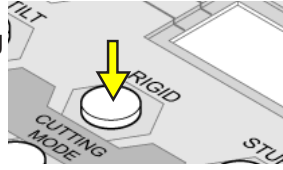


NOTE: Cut height must be set above the point of cutter bar bottoming out.

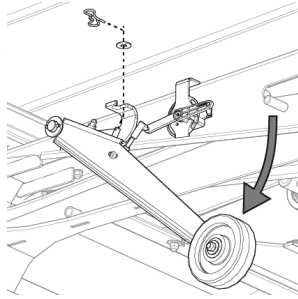
NOTE: If header is not reacting quick enough, sensitivities may need to be increased. If header is hopping or jumping sensitivities may need to be decreased.

2 - RIGID MODE

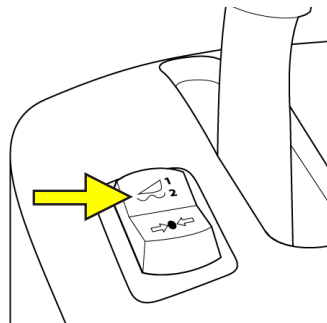
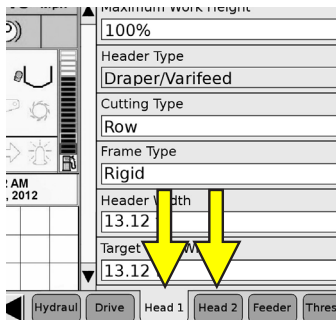
1. Make sure header and combine are calibrated before continuing.
2. Ensure header is in RIGID mode by pushing rigid button and wait for cutter bar to cycle to that mode. Also make sure that your combine is set to AUTO mode as in the Flex Instructions.



3. Ensure the center sensor underneath the header is active and in the down position.



4. Follow the preliminary "Head 1" and "Head 2" settings for the combine. Make sure the header height switch beside the hydrostat is set to float 1 or 2 as well. These are just a starting point and may need to be fine-tuned depending on how the header is reacting.

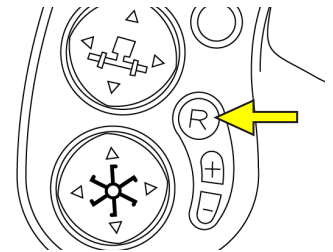


2.1 - "Head 1" Settings

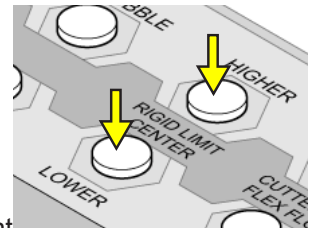
5. Set Maximum Work Height to 80.
6. Set Header Type to Draper/Varifeed.
7. Set Cutting Type to Platform.
8. Set Frame Type to Rigid Header.
9. Set Header Width to the working width of header. (Example 40')
10. Set the Target Work Width to a smaller header width for Overlap. (Example 39' for 1' of Overlap)

2.2 - "Head 2" Settings

11. Set Auto Float to Installed.
12. Set HHC Threshold to 100.
13. Set Auto Header Lift to Installed.
14. Set HHC Raise Rate to 130.
15. Set HHC Lower Rate to 80.
16. Set Header Height Sensitivity to 80.
17. Set Header Tilt Sensitivity to 180.
18. Set the cut height using the Hydrostat Lever. Cut Height will also be displayed on Honey Bee Automatrix Monitor.



19. Push the center sensor button to see what the sensor is reading at your cut height. Once this is established you can now set your lower limit. (This is the point where if the ground rises in the middle, your sensor will tell the combine to lift the header)



EXAMPLE: Cut Height Center Sensor Reading = 40, then set Center Sensor Limit = 20.

NOTE: If the header is not reacting quick enough, sensitivities may need to be increased. If header is hopping or jumping, sensitivities may need to be decreased.

NOTE: If cutting high off ground, you may need to extend the dividers.